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Citation: Kisvari, Adam, Lin, Zi and Liu, Xiaolei (2021) Wind power forecasting – A data-driven method along with gated recurrent neural network. *Renewable Energy*, 163. pp. 1895-1909. ISSN 0960-1481

Published by: Elsevier

URL: <https://doi.org/10.1016/j.renene.2020.10.119>
<<https://doi.org/10.1016/j.renene.2020.10.119>>

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Wind Power Forecasting – A Data-driven Method along with Gated Recurrent Neural Network

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Abstract

Effective wind power prediction will facilitate the world’s long-term goal in sustainable development. However, a drawback of wind as an energy source lies in its high variability, resulting in a challenging study in wind power forecasting. To solve this issue, a novel data-driven approach is proposed for wind power forecasting by integrating data pre-processing & re-sampling, anomalies detection & treatment, feature engineering, and hyperparameter tuning based on gated recurrent deep learning models, which is systematically presented for the first time. Besides, a novel deep learning neural network of Gated Recurrent Unit (GRU) is successfully developed and critically compared with the algorithm of Long Short-term Memory (LSTM). Initially, twelve features were engineered into the predictive model, which are wind speeds at four different heights, generator temperature, and gearbox temperature. The simulation results showed that, in terms of wind power forecasting, the proposed approach can capture a high degree of accuracy at lower computational costs. It can also be concluded that GRU outperformed LSTM in predictive accuracy under all observed tests, which provided faster training process and less sensitivity to noise in the used Supervisory Control and Data Acquisition (SCADA) datasets.

Keywords: Wind power forecasting; SCADA data; Feature engineering; Deep learning; Offshore wind turbines.

ABBREVIATION:

AdaGrad	Adaptive Gradient Algorithm
Adam	Adaptive Moment Estimation
ANN	Artificial Neural Network
AR	Autoregressive
ARMA	Autoregressive Moving Average
CEC	Constant Error Carousel

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31	CV	Cross-Validation
32	DT	Decision Tree
33	ET	Extra Trees
34	GB	Gradient Boost
35	GRNN	Gated Recurrent Neural Networks
36	GRU	Gated Recurrent Unit
37	IEC	International Electrotechnical Commission
38	IF	Isolation Forest
39	KNN	K-Nearest Neighbours
40	LSTM	Long Short-term Memory
41	MSE	Mean Square Error
42	NAG	Nesterov's Accelerated Gradient
43	NWP	Numerical Weather Predictions
44	ORE	Offshore Renewable Energy
45	PMG	Permanent Magnet Synchronous Generator
46	RF	Random Forest
47	RFE	Recursive Feature Elimination
48	RMSProp	Root Mean Square Propagation
49	RNN	Recurrent Neural Networks
50	SCADA	Supervisory Control And Data Acquisition
51	SGD	Stochastic Gradient Descent
52	SVM	Support Vector Machine
53	SVR	Support Vector Regressor

54 **1. Introduction**

55 In the past few decades, a growing emphasis has been placed on sustainable developments of natural resources and slowing
56 down climate change which triggered revolutions in the energy sector. This led to a surge in interest for integrating carbon-free
57 electrical energy production into energy portfolios. As part of this transition, wind power is considered an appealing alternative
58 to replace conventional energy resources, mainly fossil fuel power plants. Although the integration of wind power offers great
59 potential, it also faces great operational and planning challenges due to the intermittent nature of the wind resource [1], which

60 can result in financial losses to both grid operators and consumers. Several studies have been conducted in the areas of
61 aerodynamic optimization of wind turbines [2], blade shapes [3], power curves [4], and optimizing of wind turbine position in
62 a wind farm [5]. An essential part of effective integration of wind energy lies in the accurate forecasting of wind energy
63 production, which is crucial to all stakeholders for avoiding overproduction by coordinating energy supply and demand [6] as
64 well as enabling maintenance to be scheduled under power predictions [7].

65 *1.1 Motivation and incitement*

66 Even countries with the most advance renewable energy sectors, such as Scotland or Germany, face difficulties in fully
67 relying on renewable sources. Today, grid operators are forced to resort to conventional power stations under certain weather
68 conditions, which then need to quickly drop their output if the conditions change to avoid wasting power or overloading the
69 grid, which may result in failures. These adjustments, however, bear significant costs as it was estimated that German
70 consumers had to pay about \$553 million to cover the costs of compensating utility firms for adjustments to their inputs in 2016
71 [8]. One of the solutions is to use available weather data as well as historical turbine data to predict wind power [9] ahead of
72 actual generation. This is crucial as it not only relieves pressure on grid operators and reduces the output required from
73 conventional power stations, but also due to the higher value of energy sources that can be scheduled in advance.

74 *1.2 Literature review*

75 Wind power forecasting models are by most scholars categorized as statistical and physical models. Both methods are
76 capable of predicting wind power generation effectively, but they are profoundly different in approach [10]. Physical models
77 use mathematical expressions to model highly complex and nonlinear dynamics of the atmospheric flow to produce numerical
78 weather predictions (NWP). The obtained NWP are adapted to local flow conditions and then used as inputs in the wind
79 power forecasting systems [11]. On the other hand, statistical methods rely on relevant historical data to predict future power
80 generation, traditionally using models such as autoregressive (AR) or autoregressive moving average model (ARMA). In recent
81 years, the wealth of data supplied by the built-in Supervisory Control And Data Acquisition (SCADA) systems have given rise
82 to excessively large and complex datasets, which exceed the capabilities of traditional prediction methods and therefore have
83 been processed using machine learning techniques such as artificial neural networks (ANNs) and support vector machine
84 (SVM) [10].

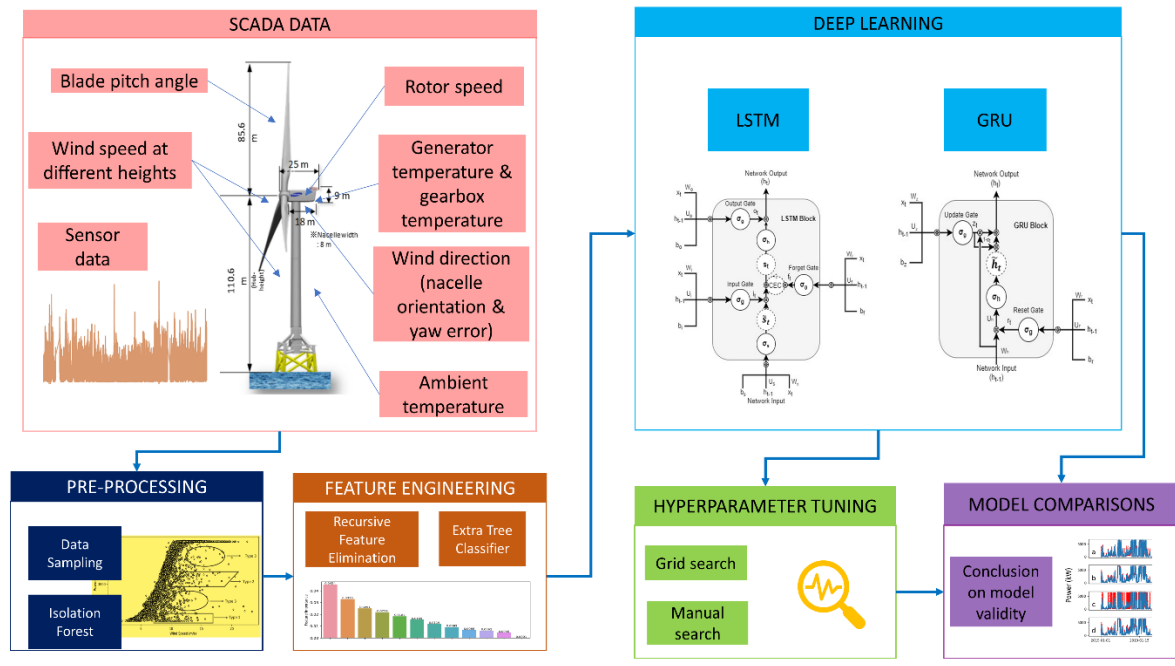
85 In recent years, ANNs emerged as one of the most commonly used machine learning algorithms in the field of wind power
86 forecasting [12]. ANNs are complex structures that attempt to resemble the structure of the human brain based on a set of
87 replicated processing units called neurons, which are interlinked and pass information via weighted connections that are
88 adjusted during the training process. Developments in initialization algorithms and neuron activation functions enhanced the

89 capabilities of ANN and made it possible to solve complex non-linear problems by training models consisting of a large number
90 of hidden layers, which is often referred to as “deep learning” [12]. The increasing complexity of wind turbine systems and the
91 ensuing demand for improvements in reliability [13], maintenance [14], investments [15], and forecasting [16] prompted rising
92 adoption of deep learning [17] in the wind energy sector.

93 Recurrent Neural Network (RNN) is a class of ANNs, in which the connection between its neurons form loops, allowing
94 information to persist. This means it is capable of handling non-linear dependencies between past time series values and the
95 estimate of values to be predicted via the inherent dynamic memory created by recurrent connections in the hidden layers.
96 Despite its superiority over conventional ANNs, RNN suffers from a phenomenon referred to as vanishing or exploding
97 gradients caused by error signals flowing backwards, which leads to oscillating weights or loss of long-term dependencies due
98 to the rapid decay (vanishing) or increase (exploding) in the norm of gradient during training [18]. Amongst the numerous
99 methods proposed to address vanishing and exploding gradients, the introduction of gating mechanisms to control the flow of
100 information between layers has shown promising results and practical applications. Notable examples of RNN architectures
101 adopting this principle are Gated Recurrent Unit (GRU) introduced by Cho et al. [19] and Long-short Term Memory (LSTM)
102 proposed by Hochreiter et al. [20]

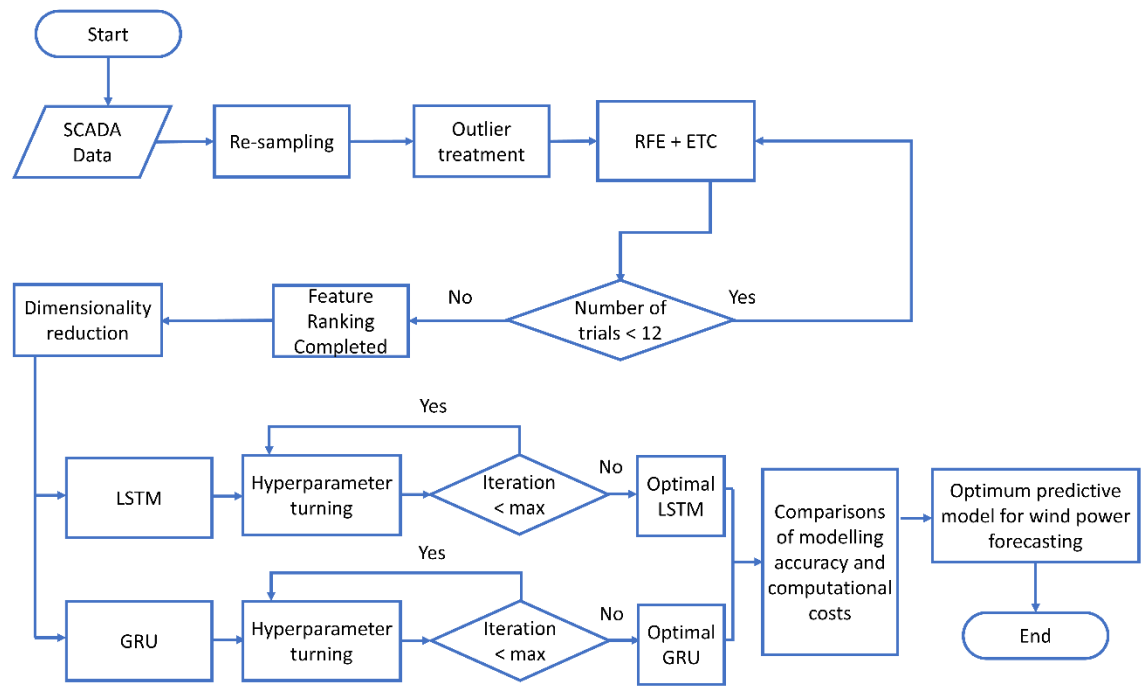
103 *1.3 Objective and methodology*

104 The major objective of this study is to explore the use of state of art machine learning techniques to construct and optimize
105 deep learning models based on Gated Recurrent Neural Networks (GRNNs), namely GRU and LSTM, to predict wind power
106 outputs from historical turbine data collected from the target wind turbine, a 7MW Offshore wind turbine situated in
107 Levenmouth, Scotland. This study applies advanced data filtering, feature engineering, and model optimizing to deliver
108 improvements in terms of predictive accuracy, generalization ability as well as computational performance for wind power
109 prediction models. The methodology of this study and the used machine learning algorithm processing flowchart is summarised
110 in **Fig. 1** and **Fig. 2**, respectively.



111
112

Fig. 1 – Diagram of applied methodology.



113
114

Fig. 2 – Machine learning algorithm processing flowchart.

115 *1.4 Contribution and paper organization*

116 The key contributions of this paper to the current knowledge gaps can be summarised as follows:

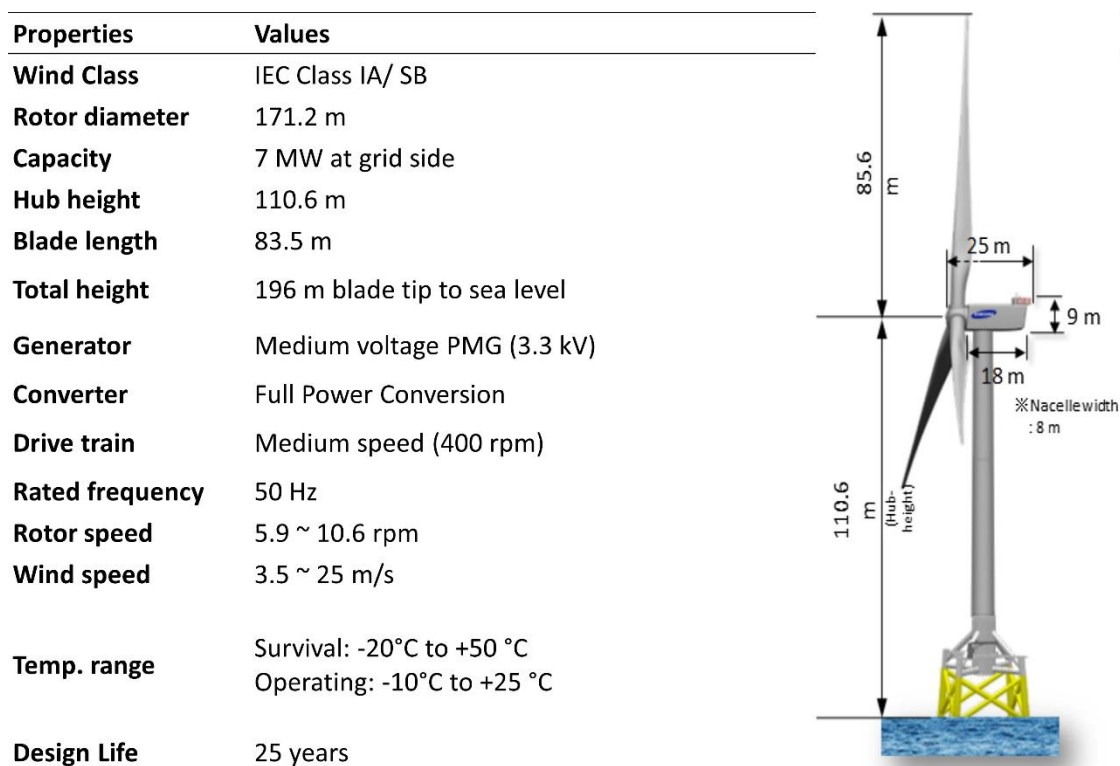
- 117 ▪ Existing studies on wind power forecasting using neural networks have mainly been based on mid-fidelity methods,
118 such as LSTM, for which the entire variability of actual wind power may not be fully realised. Furthermore, the nature
119 of wind has the feature of stochastic distributions and high variability. In recent years, GRNNs have been proven to
120 be superior to traditional ANNs and vanilla RNNs for long-input time series sequences, which implies its great
121 potential for wind power forecasting. There has been an increasing amount of investigations of GRNN in other fields,
122 such as speech recognition [20] and traffic flow prediction [21]. However, to date, no such comparison has been made
123 in the field of wind power forecasting. Therefore, in this paper, a novel deep learning method, using GRU, has been
124 applied in predicting the power output for an offshore wind turbine and its validity in wind power forecasting has been
125 comprehensively assessed by comparisons with the LSTM.
- 126 ▪ In modern wind turbines, several essential components, such as yaw-control system, pitch-control system, generator,
127 gearbox, and rotor, can strongly impact power generation. However, these integral features within wind energy
128 conversion systems were not widely studied in previous literature. In this paper, feature engineering was carried out
129 by Recursive Feature Elimination (RFE) along with Extra Trees Classifier (ETC) in wind power prediction. The
130 benefits of these methods are bi-fold by determining not only the explained variance of individual variables but also
131 the optimal number of features to use to maintain a balance between computational cost and predictive accuracy. The
132 application of RFE and ETC ensure effective feature selection by removing bias that arises from the varying
133 contribution of individual variables to the explained variance as the pool of features is reduced.
- 134 ▪ In this study, Isolation Forest (IF) was used to detect and remove outliers in the target SCADA database, before feeding
135 it to deep learning models for offshore wind power forecasting. IF is an outlier detection algorithm that is
136 fundamentally different from its alternatives, applying explicit isolation of outliers rather than profiling normal data
137 points through the use of density and distance measures. In the absence of any distributional assumptions, IF ensures
138 efficient and effective operation with datasets of high-dimensionality, which makes it highly suitable for wind power
139 application and enhance models by reducing computation time and costs [20].

140 The remainder of this paper is organized as follows. Section 2 provides a detailed description of the target wind turbine as
141 well as the used SCADA datasets, including how the dataset was treated in pre-processing, resampling, and outlier detection.
142 Section 3 introduces how features were engineered through RFE & ETC to identify the optimal subset of features to be used in
143 the designed deep learning model. Section 4 introduces the theoretical background of GRU and LSTM. Section 5 presents the
144 key observations and simulation results attained from final wind power predictive models, which were trained using GRNN.
145 Section 6 concludes this study by summarizing key findings and contributions of this paper.

146 **2. SCADA data pre-processing**

147 *2.1 Target wind turbine*

148 The target wind turbine is a 7 MW demonstration offshore wind turbine situated in Levenmouth, Fife, Scotland, UK. It is
 149 a three-bladed upwind turbine mounted on a jacket support structure with a total height of 196 m, from the blade tip to the sea
 150 level. **Fig. 3** shows the configuration and major parameters of the wind turbine, which has a rotor diameter of 171.2 m and a
 151 hub height of 110.6 m. In terms of operating regions, the designed cut-in, rated and cut-out speeds are 3.5, 10.9 and 25 m/s,
 152 respectively. The wind turbine is based upon a Permanent Magnet Generator (PMG) that is driven via a medium speed (400
 153 rpm) and connects to a full-power converter, allowing the wind turbine to achieve the maximum power coefficient at a wide
 154 range of wind speeds. The target wind turbine is owned by Offshore Renewable Energy (ORE) Catapult [21].



155 **Fig. 3** - Schematic and main properties of Levenmouth offshore wind turbine [22].

156 *2.2 Data description*

158 The investigated SCADA datasets were recorded over a nine-month period from 1st July 2018 to 31st March 2019. The
 159 time-series data signals were collected by the built-in SCADA system at 1 Hz (1-second intervals), generating 574 data points
 160 at any given timestamp. The collected dataset was split into six-month training and three-month testing/validation datasets in
 161 the modelling phase. Before processing the datasets, an initial data selection was conducted to limit the size of the applied

162 dataset by excluding redundant variables to manage computation costs. At this stage, data units were selected to ensure a high
 163 degree of explained variance for the target variable (active power). This was achieved through the representation of:

- 164 ▪ independent inputs (i.e. meteorological factors), including wind speeds at various heights, wind direction
 165 represented by a combination of nacelle orientation & yaw error, and ambient temperature;
- 166 ▪ aerodynamic factors affecting wind energy capture, such as average blade pitch angle;
- 167 ▪ key parameters in mechanical power transmission systems, such as instantaneous & averaged rotor speeds,
 168 generator temperature and gearbox temperature.

169 Based on the above criteria, the following 12 features were selected at the initial stage: wind speed at the hub height of
 170 110.6 m, wind speeds at heights of 25 m, 67 m and 110 m, respectively, generator temperature, gearbox temperature, nacelle
 171 orientation, yaw error, average blade pitch angle, instantaneous and averaged rotor speed, and ambient temperature. The
 172 statistical description of count, mean, percentile and standard deviation of selected features were presented in **Table 1**.

173 **Table 1** – Statistical descriptions of the raw SCADA datasets.

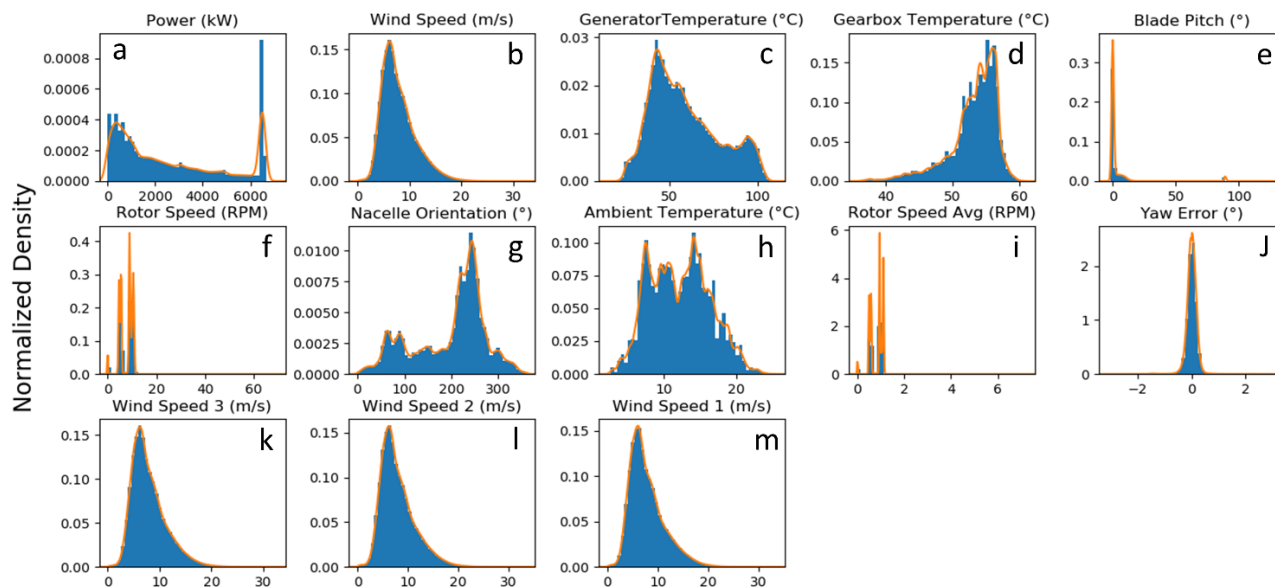
	Count	Mean	Standard deviation	Minimum	25%	Median	75%	Maximum
Wind speed (25 m), m/s	2.32E+07	7.44E+00	3.98E+00	-3.32E-02	4.63E+00	6.83E+00	9.71E+00	4.32E+01
Wind speed (67 m), m/s	2.32E+07	-7.95E+11	2.71E+15	-9.22E+18	4.83E+00	7.00E+00	9.79E+00	4.31E+01
Wind speed (110 m), m/s	2.32E+07	7.48E+00	3.84E+00	-1.50E+01	4.82E+00	6.97E+00	9.69E+00	4.16E+01
Wind speed (110.6 m), m/s	2.32E+07	7.48E+00	3.84E+00	-1.50E+01	4.82E+00	6.97E+00	9.69E+00	4.16E+01
Generator temperature, ° C	2.32E+07	5.04E+01	2.24E+01	-6.01E+01	3.26E+01	4.55E+01	6.27E+01	1.29E+02
Gearbox temperature, ° C	2.32E+07	-1.19E+12	3.32E+15	-9.22E+18	4.72E+01	5.20E+01	5.53E+01	1.27E+04
Nacelle orientation, °	2.32E+07	2.11E+02	7.23E+01	7.10E-04	1.80E+02	2.32E+02	2.54E+02	3.60E+02
Measured yaw error, °	2.32E+07	-1.53E-02	4.53E-01	-3.14E+00	-1.21E-01	3.12E-03	1.27E-01	3.18E+00
Average blade pitch angle, °	2.32E+07	3.90E+01	3.74E+04	-1.00E+03	-1.56E-01	8.43E-01	8.91E+01	1.27E+08
Instantaneous rotor speed, rpm	2.32E+07	5.09E+00	4.49E+00	-1.86E+00	1.50E-02	5.33E+00	9.15E+00	5.01E+03
Averaged rotor speed, rpm	2.32E+07	5.33E-01	4.71E-01	-5.90E-02	1.59E-03	5.57E-01	9.44E-01	5.12E+02
Ambient temperature, ° C	2.32E+07	1.09E+01	4.36E+00	0.00E+00	7.60E+00	1.05E+01	1.42E+01	2.55E+01

174
 175 2.3 Obvious outlier removal

176 Closer examination of individual parameters highlights certain obvious errors in the SCADA dataset. Although physically
 177 possible, negative values of active power, wind speed and highly negative blade pitch angles (defined as below -10°) carry no
 178 practical meaning in wind power generation in general and have thus been removed along with the corresponding parameters
 179 belonging to the same timestamp. Similarly, timestamps with missing values have also been removed from the time series to
 180 avoid their negative influence on the predictive models. Such erroneous data points are often the results of sensor malfunction,
 181 system processing errors or even sensor degradation, which make it essential to pre-process SCADA data before using them to
 182 build models [23].

183 **Fig. 4** presents the data distribution of selected input and output features after the obvious outlier detection and removal.
 184 It can be noted that the mean and median of wind speed at hub height are 7.86 and 7.17 m/s (see **Fig. 4b**), respectively, which

185 is lower than the rated wind speed (10.9 m/s). This implies that the wind turbine spends the majority of its operating time below
 186 the rated power (7 MW), which is well illustrated in **Fig. 4a**. The mean of the average blade pitch angle was measured to be
 187 3.42° (see **Fig. 4e**), while the mean of Nacelle orientation, which is representative of the prevailing wind conditions, is measured
 188 to be 197.85° (see **Fig. 4g**). The mean ambient temperature for the investigated period is measured to be 12.2°C , with minimum
 189 and maximum values of 2.2 and 25.5°C (see **Fig. 4h**), respectively. The scatterings of wind speed (see **Fig. 4b, k, l** and **m**),
 190 ambient temperature (see **Fig. 4h**), yaw error (see **Fig. 4j**), generator temperature (see **Fig. 4c**), and gearbox temperature (see
 191 **Fig. 4d**) can be considered a normal distribution, whereas the scattering of nacelle orientation showed a bimodal distribution
 192 (see **Fig. 4g**), which indicated that the local wind conditions can be split into two dominant wind directions.

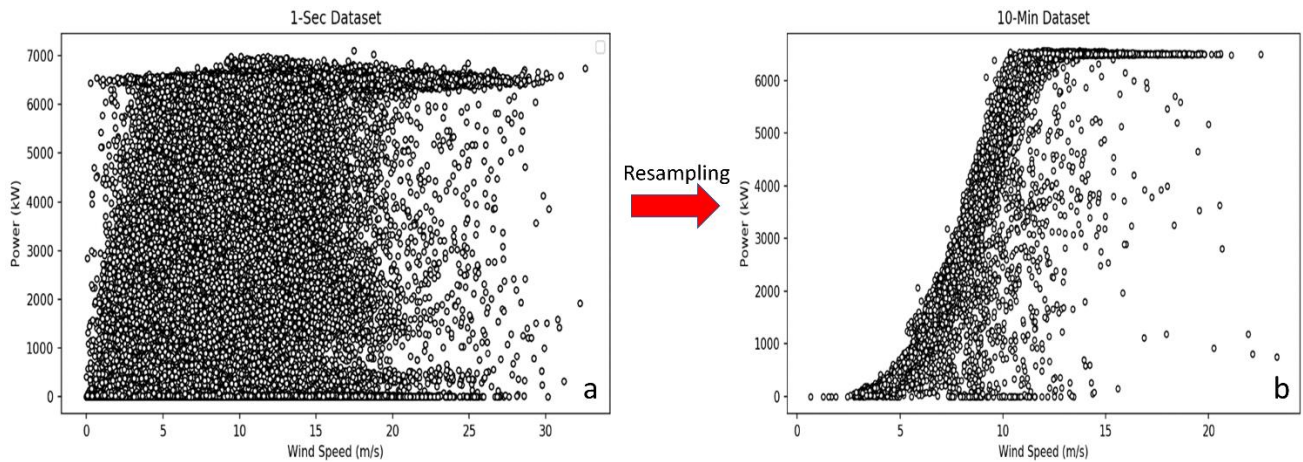


193
 194 **Fig. 4** - Histograms of selected input and output parameters after obvious outlier detection.

195 *2.4 Data re-sampling*

196 One of the key challenges preventing wind energy from increasing its penetration in energy markets arises from the strong
 197 volatility of wind caused by turbulence. To account for the effects of turbulence, aerodynamic models typically characterize
 198 wind flow using a combination of steady-flow mean wind speed and a variation factor describing the fluctuations caused by
 199 the embedded turbulent eddies (i.e. turbulence intensity). The effect of turbulence in the case of horizontal axis wind turbines
 200 is bi-fold, causing the wind hitting the swept blade rotors to rapidly vary both in terms of speed and direction within a three-
 201 dimensional space. This presents a significant issue, whereby wind speed measurements taken by the installed anemometers
 202 are not necessarily coherent with the speed of wind flow hitting rotor blades, resulting in reduced correlations between the
 203 measured wind speed and the power output, which present itself as scatters in the power curve. This effect could be curbed by
 204 averaging the obtained data samples over an appropriate averaging period dependent on the size of the actual turbine [24]. The

205 international standard for power performance measurements of electricity producing wind turbines (IEC 61400-12-1) stipulates
 206 an averaging time of 10 minutes for large wind turbines [25], which coincides with the averaging time standards of most
 207 meteorological institutions and the wind power spectral gap. To this end, it is of key importance to tailor available input data
 208 to the overall needs of the forecasting model through high-frequency data acquisition and, where required, appropriate
 209 averaging. In this study, the original dataset that was collected at 1 Hz frequency was averaged over 10 minutes averaging
 210 periods following IEC 61400-12-1. **Fig. 5a** and **Fig. 5b** displays the wind power curves constructed from the original 1-sec and
 211 the resampled 10-min SCADA datasets, respectively. It can be noted that, due to the stochastic nature of wind, both wind power
 212 curves presented a certain degree of scattering, which is particularly prominent in the 10-min power curve and is caused by the
 213 non-linear and multidisciplinary dynamics associated with offshore wind turbine systems [26]. **Fig. 5b** (10-min SCADA
 214 dataset) presented a smoother sigmoidal shaped power curve. Therefore, the resampled SCADA dataset with a sampling rate
 215 of 10-min was used for this study to limit the impact of turbulence and noise on the overall turbine performance.



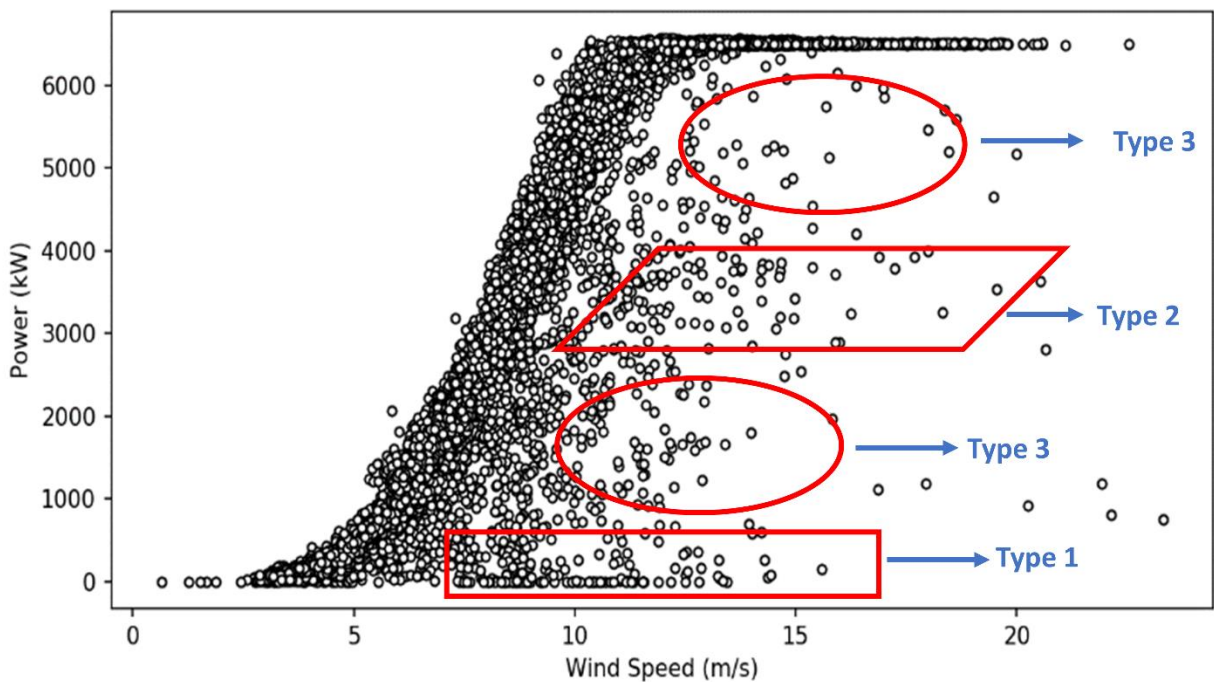
216
 217 **Fig. 5** - Wind power curve under 1-second (a) and 10-minute (b) sampling rates.

218 *2.5 Anomalies detection and treatment*

219 SCADA datasets often contain erroneous data points, which may be caused by several reasons, including maintenance,
 220 operational planning, breakdown and even sensor degradation. These erroneous data are detrimental to the performance of wind
 221 power prediction models and therefore need to be removed using appropriate outlier detection methods. Closer inspection of
 222 the wind turbine power (see **Fig. 6**) highlights three common types of anomalies present in the available wind turbine SCADA
 223 dataset:

- 224 ■ Type 1 anomalies are represented in the scatter plot by a horizontally dense data cluster, whereby the wind speed is
 225 larger than the cut-in speed (3.5 m/s), but the generated power is zero. This type of anomalies is normally the result
 226 of turbine downtime [27], which can be cross-referenced using operating logs [21].

- 227
- 228 ▪ Type 2 anomalies are represented by a dense data cluster that falls below the ideal power curve of the wind turbine. This type of anomalies can be caused by wind curtailment, whereby the power output of the turbine is artificially constrained by its operator below its operating capacity. Wind curtailment can be imposed by wind farm operators for several reasons, including lack of demand at given times, difficulties in storing large capacity wind power and finally the unstable nature of electric energy generated by wind turbines at times of volatile wind conditions.
 - 232 ▪ Type 3 anomalies are randomly distributed around the curve and are normally caused by sensor malfunction, degradation or noise during signal processing [28,29]. It can also be noted that a fraction of Type 2 and 3 anomalies can also be described by the dispersion created due to incoherent wind speed measurements taken as a result of turbulence.
- 235



236

237 **Fig. 6** – Observed anomalies along wind power curve under 10-minute sampling rates.

238 Given the paramount importance of wind power curves as a wind turbine performance metric, the outliers pose significant

239 challenges in its vital applications. In this study, the IF algorithm is used to detect and remove various outliers from the 10-min

240 SCADA dataset, which has been considered as one of the most effective algorithms for novelty and outlier detection in wind

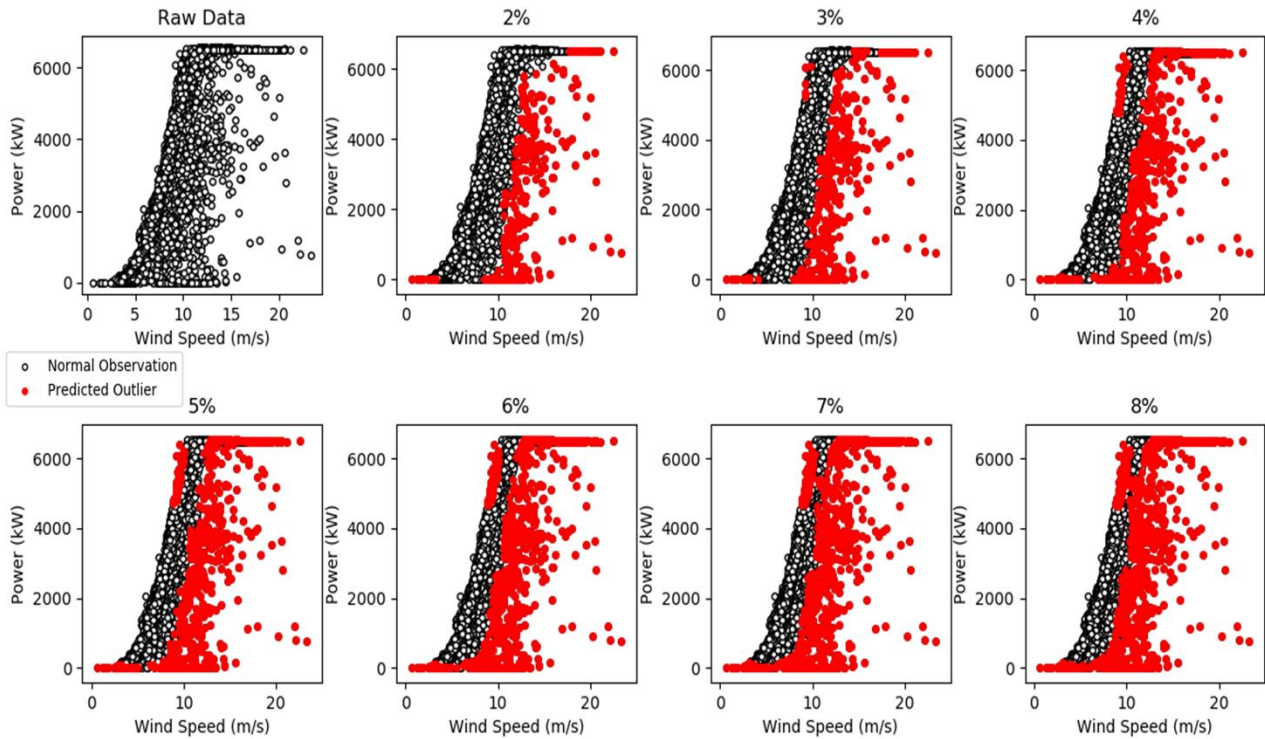
241 power prediction [21,30]. IF is an ensemble learning method based on a binary tree structure, consisting of a set of isolation

242 trees. It works by isolating all instances in a given dataset through iterative partitioning to achieve a random tree structure. In

243 this context, the number of splitting required to isolate an instance corresponds to its path length from the root node to the

244 terminating node, which is averaged over a number of trees. The results of the iterative application of different contamination

245 ratios (2 - 8%) through IF are presented in **Fig. 7**. In the current study, 4% contamination ratio was determined to be most
246 suitable for the given task as it best represents the ideal shape of the wind power curve, taking into account the cut-in, rated and
247 cut-off wind speeds of the target wind turbine, whilst preserving a wide range of wind speeds.



248

249

Fig. 7 – Outlier detection and treatment along with isolation forest.

250

3. Feature engineering

251

Feature engineering aims to transform raw data, herein time series, into an optimal subset of features that best represent
252 the underlying concept of the given dataset. In this study, a combination of two algorithms was used, namely RFE and ETC.

253

3.1 RFE with Cross Validation

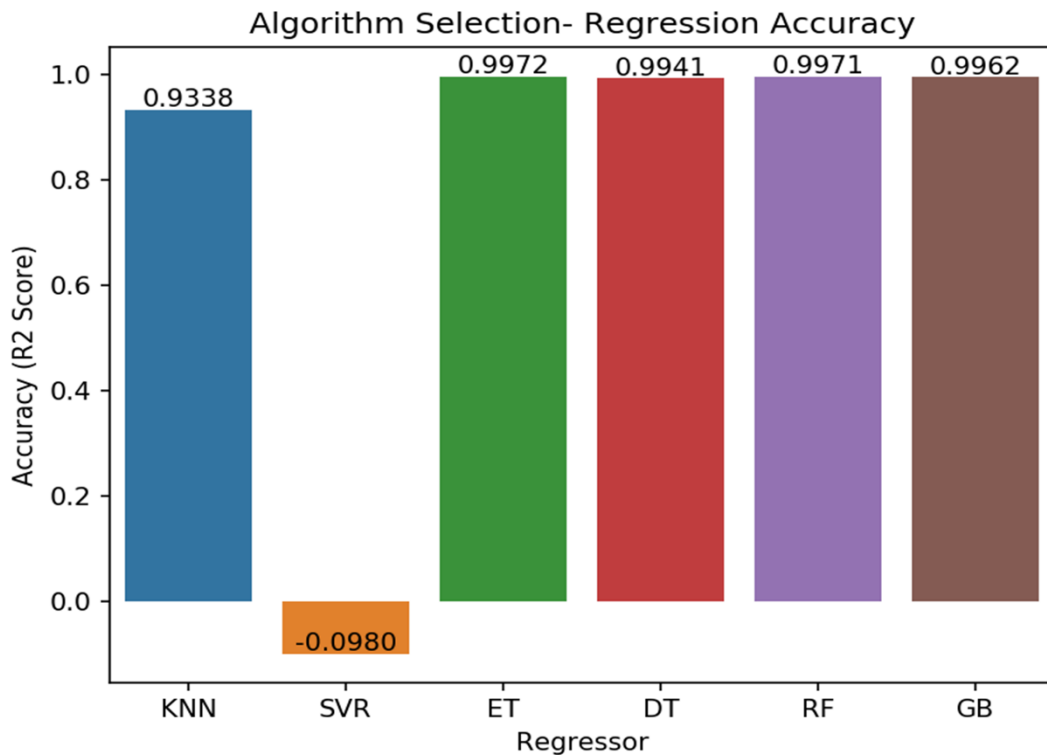
254

The RFE works by recursively removing features in a stepwise manner based on their feature importance and a measure
255 of their relevance to the overall output until a specified number of features is attained. At each recursion, it uses model accuracy
256 to eliminate a feature or a group of features that contributes least to predicting the desired output. The final ranking of the
257 features is compiled based on the inverse order of their elimination [31]. Given that the current optimal number of features is
258 not known, RFE was used in conjunction with cross validation to evaluate the performance of the model at each stepwise
259 elimination stage against the validation data.

260

3.1.1 Algorithm identification

261 An estimator algorithm needs to be trained through RFE to obtain feature importance coefficients for each variable, which
262 can be used to rank and recursively eliminate features. To ensure a high degree of accuracy, six estimator algorithms were
263 evaluated based on their performance on the given SCADA dataset. The six algorithms are K-Nearest Neighbours (KNN),
264 Support Vector Regressor (SVR), Extra Tree (ET), Decision Tree (DT), Random Forest (RF), and Gradient Boost (GB),
265 respectively. As presented in **Fig. 8**, it is clear that SVR is unsuitable for the current task. However, all other alternatives are
266 comparable in terms of their performances. Amongst all options, ET Regressor (also referred to as Extremely Randomized
267 Trees) showed marginally superior performance and was thus chosen as the estimator algorithm for the current RFE process.
268 The ET algorithm is similar to other tree-based algorithms and works by building an ensemble of unpruned decisions or
269 regression trees, depending on applications as a classifier or a regressor. As opposed to other tree-based methods, ET splits
270 nodes by selecting cut-points fully at random and grows trees using the entire learning sample instead of bootstrap replicas
271 [32].



272
273 **Fig. 8** – Estimator algorithm selection of RFE.

274 *3.1.2 Recursive Feature Elimination (RFE)*

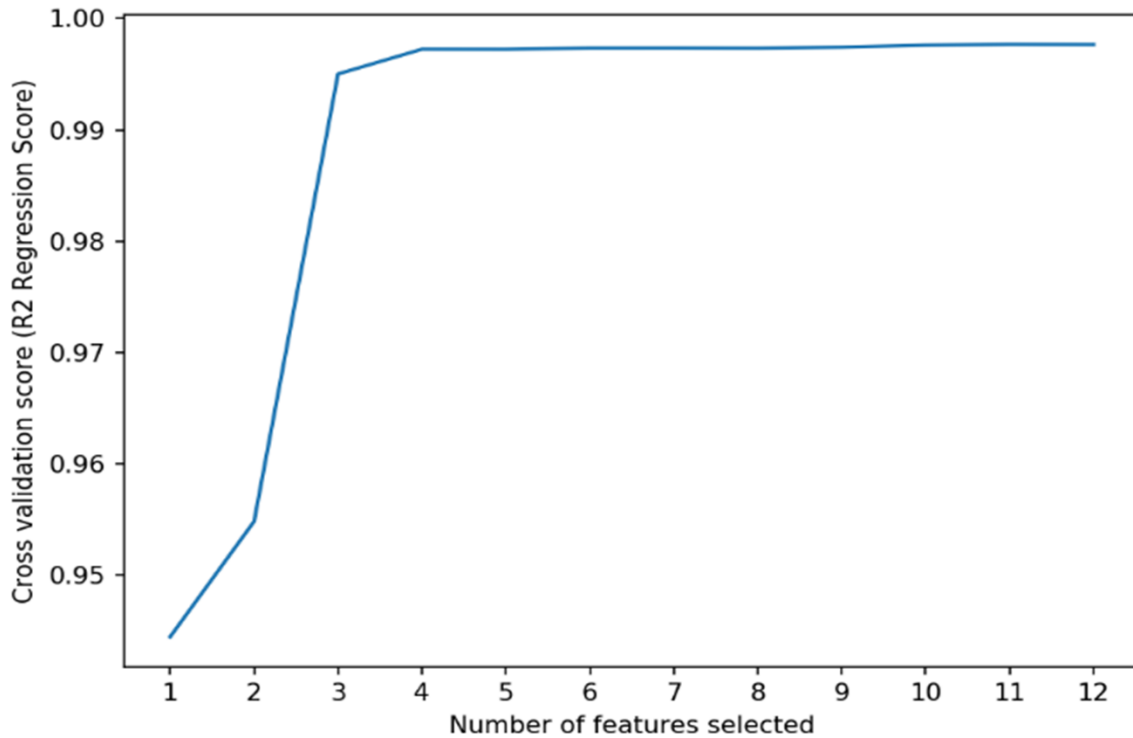
275 RFE was conducted by splitting the training dataset into the target variable (active power) and independent variables,
276 which were fed into the model whilst applying a 10-fold cross validation using testing dataset. The R-squared (R2) statistical
277 measure was used as the scoring function of the model due to its direct representation of the proportion of the target variable's

278 variance explained by the set of features, which simplifies the interpretation of the results. The R2 scoring function can be
279 expressed as:

$$R^2 = 1 - \sum_{i=1}^N \frac{(y_i - \hat{y})^2}{(y_i - \bar{y})^2} \quad (1)$$

280 where N refers to the number of data points, y_i is the i^{th} actual value, \bar{y} is the mean value of y and \hat{y} is the predicted
281 value of y .

282 As shown in **Fig. 9**, six parameters offered an ideal compromise between model accuracy and computation time. Using
283 additional parameters would only enhance the cumulative explained variance marginally (<0.1%), whilst increasing the
284 computational expense proportionally. It has been concluded that the six best features for the current task are wind speed at
285 hub height, generator temperature, gearbox temperature, blade pitch angle, instantaneous rotor speed in RPM and nacelle
286 orientation.

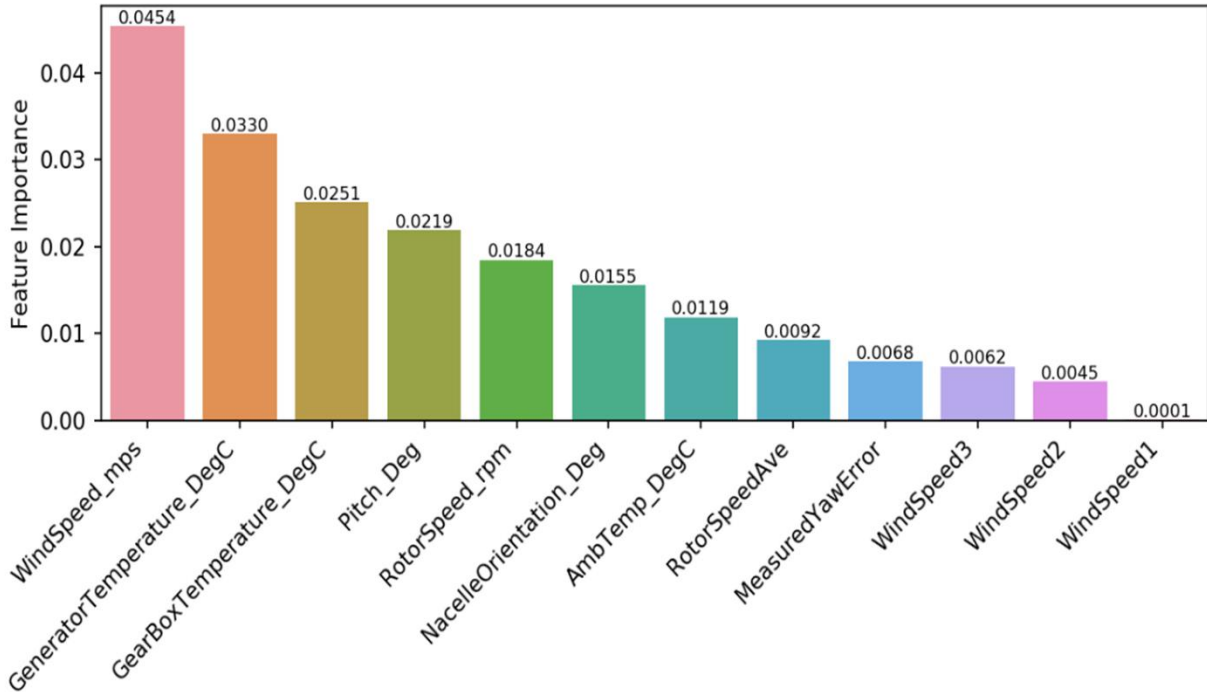


287
288 **Fig. 9** – Cross validation score variation along with numbers of selected features.

289 3.2 Extra Tree Classifier (ETC)

290 To validate the findings from the RFE process, an ETC (also referred to as Extremely Randomized Trees Classifier) was
291 implemented to compute the relative importance of features. ETC is an ensemble learning technique, which fits randomized
292 decision trees onto various sub-samples of a given dataset to improve model accuracy and fit via averaging. As **Fig. 10**
293 suggested, the six most significant features coincide with the findings from RFE, thus concluding its validity and confirming

294 the feature selection of wind speed at hub height, generator temperature, gearbox temperature, blade pitch angle, instantaneous
295 rotor speed in RPM and nacelle orientation in the order of their significance.



296
297 **Fig. 10** – Feature importance derivate from ETC.

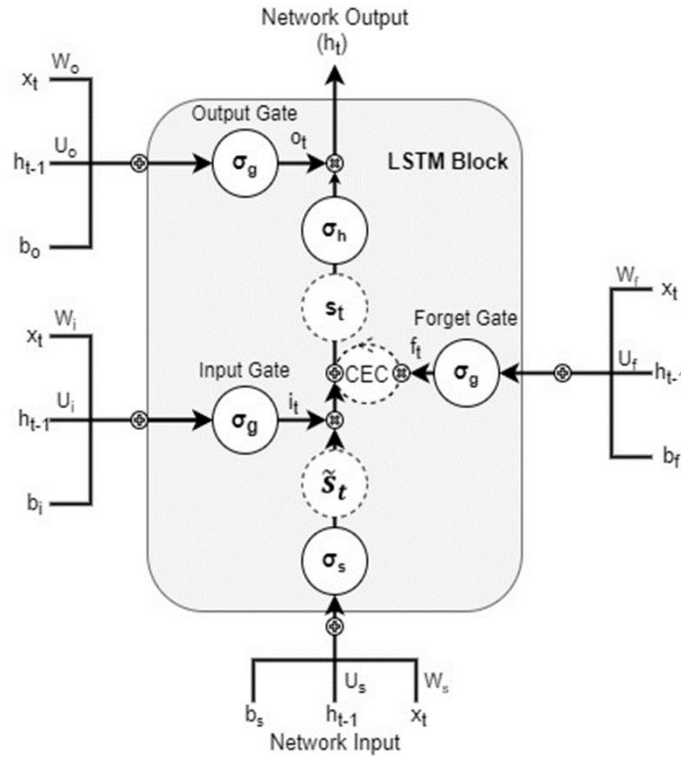
298 **4. Deep learning configuration**

299 Whilst vanilla RNNs proved to be an advance from traditional ANNs, given their inherent dynamic memory, they still
300 suffered a significant drawback from the unregulated backpropagation of error signals leading to vanishing or exploding
301 gradients. GRNN solved this problem by using gating mechanisms which regulate the flow of information between layers and
302 thus track long-term dependencies [33]. This characteristic is key to the wind power application given the high volatility of
303 wind and the set of underlying physical factors, which influence its variance at different frequency ranges [34]. In this study,
304 GRNN, in particular GRU and LSTM, is used and critically compared in wind power forecasting, using historical wind turbine
305 data.

306 *4.1 Long-Short Term Memory (LSTM)*

307 LSTM is built based on memory cells, which contains a recurrently self-connected linear unit, referred to as the Constant
308 Error Carousel (CEC). CECs resolve the vanishing/exploding gradient problem as their local error back flow remains constant
309 until the cell is exposed to new inputs or error signals. By introducing input and output gates, the CEC is protected from both
310 forward flowing activation and backwards flowing error. Besides, a third forget gate is used to control the amount of
311 information to forget from the historical data [20]. A typical structure of the LSTM unit is presented in **Fig. 11**. In practice,

312 LSTM [35] is capable of learning and remembering long-term dependencies, which makes it suitable for time-series forecasting
 313 with long input sequences [36].



314
 315 **Fig. 11 – LSTM Unit Structure.**

316 **Eq. (2) ~ Eq. (7)** summarized the computational process for any individual activation of the LSTM cell:
 317 In **Eq. (2) ~ (4)**, input, forget and output gate activation vectors of i_t , f_t and o_t were calculated through the assigned
 318 weights of W_f , W_i , W_o , U_f , U_i , U_o and the bias of b_f , b_i , b_o along with corresponding activation functions σ_l . Additionally, x_t
 319 is the input of neuron at time step t and h_{t-1} is the cell state vector for time step $t - 1$.

$$f_t = \sigma_l(W_f x_t + U_f h_{t-1} + b_f) \quad (2)$$

$$i_t = \sigma_l(W_i x_t + U_i h_{t-1} + b_i) \quad (3)$$

$$o_t = \sigma_l(W_o x_t + U_o h_{t-1} + b_o) \quad (4)$$

320 In **Eq. (5)**, the newly assessed value of state \tilde{s}_t is calculated in a similar mothed along with corresponding activation
 321 functions σ_s .

$$\tilde{s}_t = \sigma_s(W_s x_t + U_s h_{t-1} + b_s) \quad (5)$$

322 In **Eq. (6)**, the cell state s_t is obtained from the previous cell state s_{t-1} and the newly assessed value of state \tilde{s}_t .

$$s_t = f_t \circ s_{t-1} + i_t \circ \tilde{s}_t \quad (6)$$

323 In **Eq. (7)**, the overall output h_t is generated from the Hadamard product (\odot) of the output gate control signal o_t and the
 324 cell state s_t of the LSTM unit across the activation function σ_{lh} .

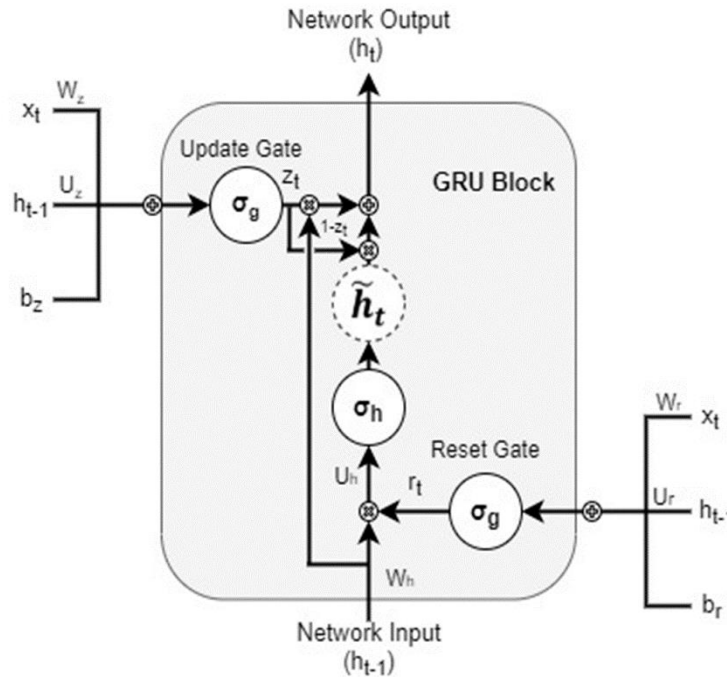
$$h_t = o_t \odot \sigma_{lh}(s_t) \quad (7)$$

325 Based on the above dependencies, the described functions can be deduced for input, forget and output gates [36] as:

- 326
- 327 ▪ Input gate (i_t) controls the extent to which \tilde{s}_t (i.e. estimate of new cell state value) flows into the memory;
 - 328 ▪ Forget gate (f_t) controls the extent to which s_{t-1} (i.e. previous state) is kept in the memory;
 - 329 ▪ Output gate (o_t) controls the extent to which s_t (i.e. current state) contributes to the output (h_t).

330 **4.2 Gated Recurrent Unit (GRU)**

331 GRU was firstly proposed by Cho et al. [19] as a more compact and simpler to implement hidden unit inspired by the
 332 LSTM unit. GRUs [37] contain a reset and an update gate, which adaptively control how much each hidden unit remembers or
 333 forgets during training without having separate memory cells. This means each hidden unit is able to adaptively capture
 334 dependencies over different time scales, depending on the activity frequency of its gating mechanisms. For example, short-
 335 term dependencies will be captured via frequent reset gate activity and long-term dependencies via frequent update gate activity
 336 [19,38]. A classical structure of the GRU unit is presented in **Fig. 12**.



337
 338 **Fig. 12 – GRU Unit Structure.**

339 **Eq. (8) ~ Eq. (11)** showed the governing equations of a GRU unit:

340 In **Eq. (8)** and **(9)**, the update gate z_t and the reset gate r_t were computed from the assigned weights of W_z, W_r, U_z, U_r and
 341 the bias of b_z, b_r along with corresponding activation functions σ_g . In addition, x_t is the input of neuron at time step t and h_{t-1}
 342 is the cell state vector for time step $t - 1$.

$$z_t = \sigma_g(W_z x_t + U_z h_{t-1} + b_z) \quad (8)$$

$$r_t = \sigma_g(W_r x_t + U_r h_{t-1} + b_r) \quad (9)$$

343 Then, the obtained reset gate r_t is used to initiate a new memory content \tilde{h}_t in **Eq. (10)**. The Hadamard (elementwise)
 344 product is calculated between $U_h h_{t-1}$ and the reset gate r_t , which is operated to determine what information to eliminate from
 345 previous time steps. Afterwards, the activity function of σ_{gh} is applied to produce the new cell state vector \tilde{h}_t .

$$\tilde{h}_t = \sigma_{gh}(W_h x_t + (r_t \circ U_h h_{t-1}) + b_h) \quad (10)$$

346 To end, the current cell state vector h_t is obtained through passing down the hold information to the next unit. To do so,
 347 the update gate (z_t) is involved in **Eq. (11)**:

$$h_t = z_t \circ h_{t-1} + (1 - z_t) \circ \tilde{h}_t \quad (11)$$

348 The above relationships outline the exact nature of the operation for the two gates in GRU [36]:

- 349 ▪ Update gate (z_t) controls how much of the previous hidden state h_{t-1} will be carried over to the current hidden state
 350 (i.e. how much of the previous hidden state and output candidate of the current hidden state is to be used to calculate
 351 the output h_t);
- 352 ▪ Reset gate (r_t) controls how much of the previous hidden state h_{t-1} is to be used to compute the output candidate (\tilde{h}_t).

353 4.3 Deep learning optimization

354 Model selection and optimization play a pivotal role in the design and implementation of any neural network given their
 355 direct impact on the overall performance of predictive models. The evolution of deep learning neural networks has greatly
 356 improved the overall accuracy of implemented models, which in turn increased their complexity. This, however, introduced
 357 new challenges which arise from the great number of hyperparameters that are required to be optimized to maximize the
 358 performance and minimize the training time. The key to overall success in this process lies in the trade-off between underfitting
 359 and overfitting, which can be balanced using the optimal set of hyperparameters for a given dataset and the respective model.

360 In this study, grid search was used to tune hyperparameters to optimize the model performance taking into account both
 361 GRU and LSTM units. Grid search works by implementing a given estimator and evaluating combinations from a grid of
 362 parameters based on a user-defined set of metrics when fitting the estimator on a certain dataset. Cross validation is used to
 363 evaluate and identify the combinations of hyperparameters that perform well across data points in each fold of the dataset. This
 364 process aims to find the combination of hyperparameters that perform best on average across all folds, which will then be used
 365 to train the given model. Furthermore, R2 score was used again to evaluate each hyperparameter combination. In this paper,

366 the type of model, number of hidden layers and neurons in each hidden layer were optimized using manual search conducted
 367 by testing various network configurations, whereas other hyperparameters were tuned using the GridSearchCV algorithm,
 368 including batch size, number of epochs, optimizer, activation function and kernel initializer. **Table 2** summarized the
 369 hyperparameters considered during the grid search optimization.

370 **Table 2** - Hyperparameters optimization through grid search.

<i>Hyperparameter</i>	<i>Grid</i>	<i>Optimization</i>
Batch size	10, 20, 40, 60, 80, 100	20
Number of epochs	5, 10, 15, 20, 25	25
Optimizer	SGD, RMSProp, Adagrad, Adadelata, Adam, Adamax, Nadam	Nadam
Activation function	Sigmoid, tanh, ReLu, softmax, softplus, softsign, hard_sigmoid, linear	Softsign
Kernel initializer	uniform, lecun_uniform, normal, zero, glorot_normal, glorot_uniform, he_normal, he_uniform	he_uniform

371

372 *Batch size and number of epochs*

373 Batch size refers to the size of the data batch introduced to the network before the weights are updated, whereas the number
 374 of epochs is the number of iterations completed over the entire dataset during training. Both hyperparameters have a significant
 375 impact on the overall computational cost as well as the ability of the network to generalize well across unseen data domains.
 376 Intuitively, the ideal scenario is to train the model using the smallest possible batch size and for as many iterations as long as
 377 the model does not begin to overfit, which can be observed from the increase in testing/validation errors. Through grid search,
 378 the ideal batch size and number of epochs were identified as 20 and 25, respectively.

379 *Optimizer*

380 The objective of any machine learning algorithm is to use inductive learning to learn general concepts from a training
 381 dataset, where it is used to predict an output that is as close as possible to the actual output. This is achieved by using optimizers,
 382 which iteratively update weight parameters (represented by W and U in **Eq. (2) ~ Eq. (5)** and **Eq. (8) ~ Eq. (10)**). It is used to
 383 minimize the loss function, which represents the difference between predicted and actual values. Through grid search, Nesterov-
 384 accelerated Adaptive Moment Estimation (Nadam) was identified as the ideal optimizer algorithm. Nadam is based on Adaptive
 385 Moment Estimation (Adam), which is widely used given its computational efficiency, low memory requirement and superior
 386 performance for a wide range of cases [39]. It differs in its use of Nesterov's Accelerated Gradient (NAG) in conjunction with
 387 RMSprop (Root Mean Square Propagation) instead of AdaGrad (Adaptive Gradient Algorithm). The superiority of Nadam lies
 388 in its use of NAG, which is able to achieve advanced step direction, compared to classical momentum by applying the
 389 momentum vector to parameters before computing the gradient [40]. On the other hand, RMSProp adapts individual learning
 390 rates based on the average of recent gradients for the weight, which is ideal for non-stationary datasets, such as wind turbine

391 power outputs [41]. In summary, Nadam outperforms other optimizers in the current scenario given that it combines the best
392 properties of both RMSProp and NAG.

393 *Activation function*

394 Activation functions are mathematical functions (represented by $\sigma(x)$ in **Eq. (2) ~ Eq. (5)**, **Eq. (7)**, and **Eq. (8) ~ Eq. (10)**)
395 attached to neurons that define its output based on the calculated weighted sum of its inputs and the additional bias. Activation
396 functions are key components for training and optimizing ANNs as they manipulate and propagate information through gradient
397 processing, whilst introducing non-linearities. Through the grid search, the optimal activation function was found to be softsign
398 [42]. Softsign is a non-linear activation function based on quadratic polynomial, which is often considered as an alternative to
399 the classic hyperbolic tanh function given their similarities. Softsign and its derivative can be expressed as:

$$f(x) = \left(\frac{x}{|x| + 1} \right) \quad (12)$$

$$f'(x) = \left(\frac{f(x)}{(1 + x)^2} \right) \quad (13)$$

400 where x and $|x|$ represent the input and its absolute value, respectively. Softsign, similar to tanh, ranges between 1 and -1
401 and its output is centred at 0, which improve the networks back-propagation capability. Smoother asymptotes resulting from
402 its polynomial convergence mean softsign does not saturate easily and is able to be trained faster [42].

403 *Kernel initializer*

404 In this study, the he_uniform variance scaling initializer was used to initialize the weights of inter-neural connections based
405 on its superior performance in the grid search. He_uniform draws values from a uniform distribution bounded by a limit defined
406 as:

$$limit = \pm \sqrt{\frac{6}{fan_in}} \quad (14)$$

407 where fan_in denotes the number of input units in the weight tensor [43].

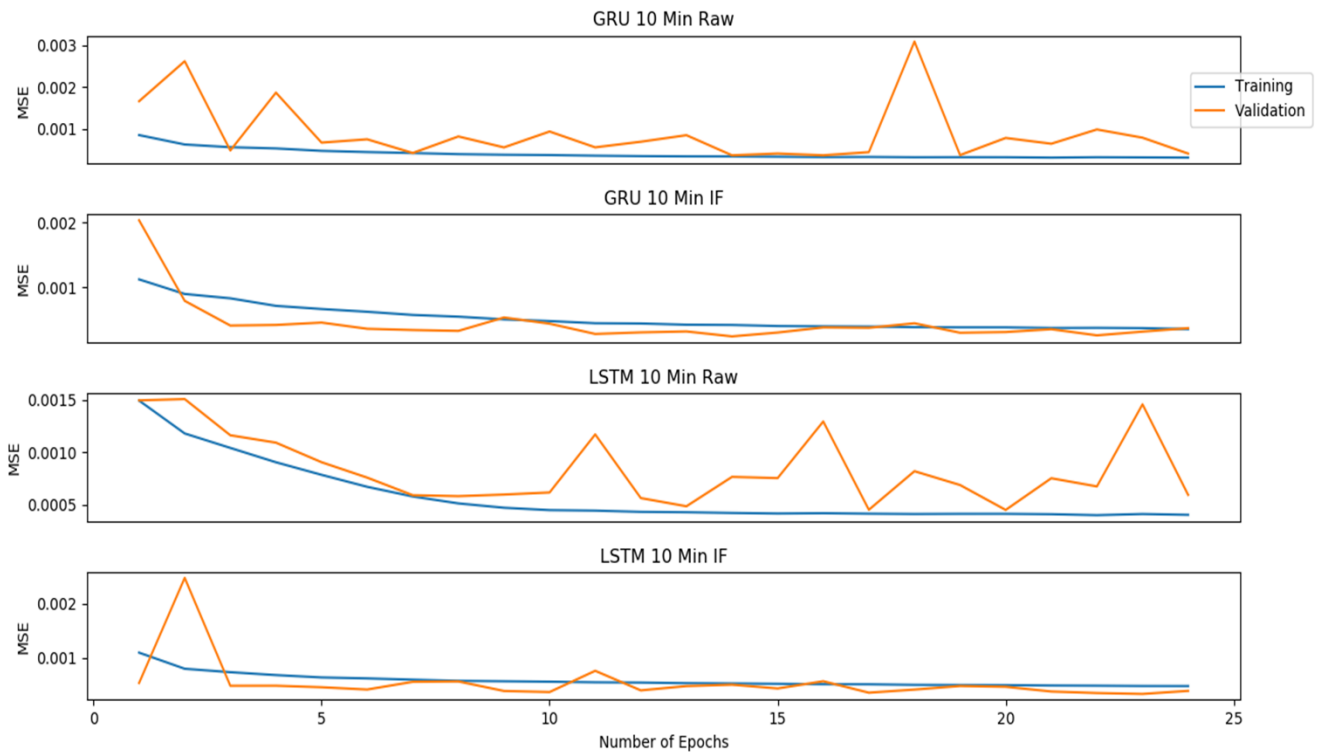
408 **5. Results and discussions**

409 *5.1 Performance evaluation*

410 This section presents the results and key observations attained from the final output of wind power prediction models
411 trained using GRU and LSTM. The models were trained using selected input features (hub height wind speed, generator
412 temperature, gearbox temperature, blade pitch angle, instantaneous rotor speed (RPM), nacelle orientation) and the desired
413 output (active power). The training phase of the deep learning neural networks was conducted by feeding it with a training
414 dataset, consisting of both input and output data. Afterwards, the model is presented with testing/validation data based on which

415 it made predictions for the output (active power). The predictive accuracy of the model is evaluated by using the loss function
416 of Mean Square Error (MSE).

417 Both GRU and LSTM neural networks were hyperparameter tuned using grid search to ensure their optimal performance
418 and implementation under identical architectures. Both models have been trained and validated using identical training and
419 testing/validation datasets, which have been subjected to the same methods of sampling and filtering. **Fig. 13** showed the MSE
420 profiles of the constructed deep learning predictive models along training and validation loops. It suggested that the use of IF
421 filtering improved and accelerated the convergence of both predictive models, presenting quicker stabilizations of these models.
422 The deep learning models trained using raw datasets did not converge and stabilize within the designated 25 epoch training
423 period, implying significant training and validation losses. **Fig. 13** also clearly showed that GRU initializes at lower errors and
424 later demonstrates quicker and more effective stabilization of losses, which serves as a sign of its robustness. Overall, all filtered
425 configurations stabilized within 16-17 epochs, indicating that the networks were sufficiently ‘deep’ and optimized to converge
426 efficiently under relatively short training time.



427
428 **Fig. 13** – Convergence of training and validation loops in the deep learning models of GRU and LSTM.

429 *5.2 Model benchmarking*

430 **Table 3** showed the summary of modelling accuracies attained through the constructed GRU and LSTM. In terms of
431 accuracy, it can be seen that GRU outperformed LSTM in each individual test. Their performance was comparable after filtering

432 with the recorded discrepancy in accuracy being 1.32%. With regards to training time, it has been observed that GRU trains on
 433 average 38% faster compared to LSTM, which is credited to its simpler structure and fewer parameters as mentioned in section
 434 4.2. The low accuracy of the LSTM model trained using the raw dataset indicates the algorithm’s sensitivity to noise, which
 435 makes it underperform in wind power forecasting.

436

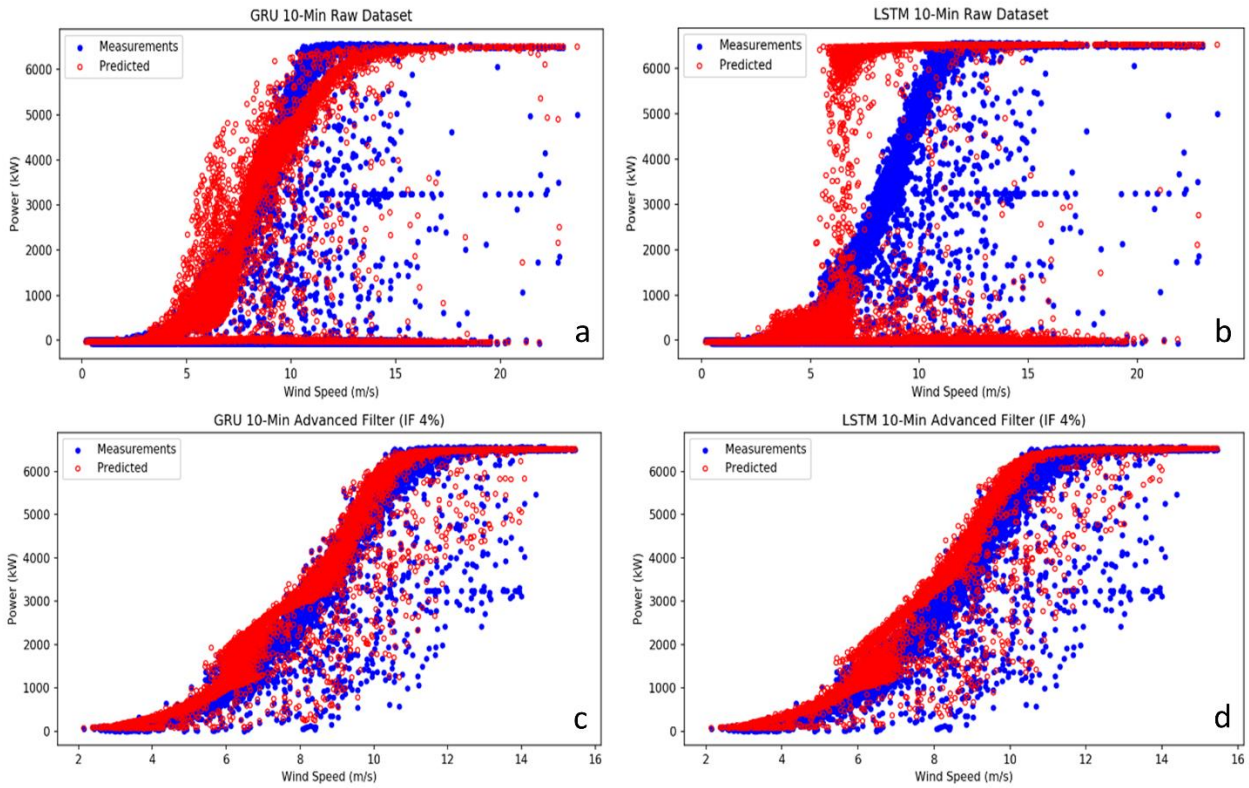
437

Table 3 - Model performance evaluation of GRU and LSTM.

	Raw dataset		Dataset after Outlier filtering (IF)	
	GRU	LSTM	GRU	LSTM
MSE	0.01014	0.07096	0.003532	0.005272
Accuracy (%)	89.93	73.36	94.06	92.74
Training time (s)	131.29	207.54	96.25	159.48

438

439 **Fig. 14** showed the measured and the predicted wind power curves obtained from each individual GRU and LSTM deep
 440 learning models. As can be seen, the proposed method of IF filtering is highly effective, as these models predicted the shape of
 441 wind power curves ((**Fig. 14c** and **Fig. 14d**)) significantly more closely than the raw dataset (**Fig. 14a** and **Fig. 14b**). This
 442 underlies improvement in the model’s ability to generalize well to unseen data as a result of removing certain noises presented
 443 in the dataset. Again, GRU provided better adaptability to the sigmoidal shape of the wind power curve, which is advantageous
 444 to the overall performance of the neural network modelling.



445

446

Fig. 14 – Comparisons of measured and predicted wind power curves from GRU and LSTM deep learning models.

447

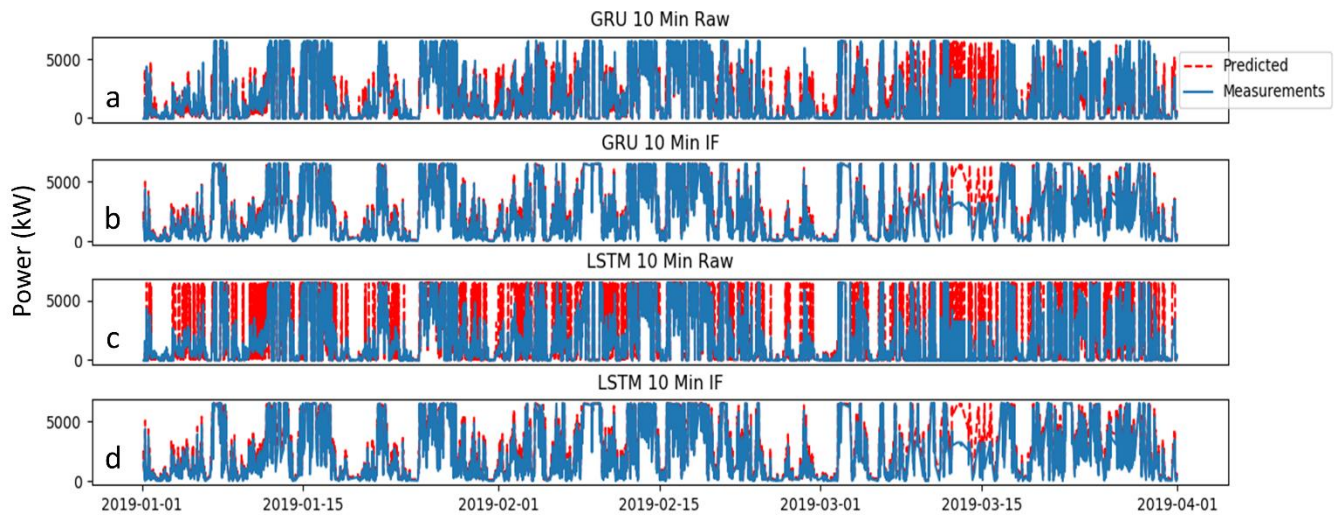
448

As shown in **Fig. 15**, the applied filtering techniques reduced the prediction errors significantly compared to the raw training dataset. The time-series analysis shows that in the raw data scenario, GRU responds better to the high-fluctuating nature of the signal, showing less sensitivity to the noise, compared to LSTM.

449

450

A common source of error in all models occurs around 15th March when the power output of the wind turbine is significantly curtailed for operational reasons.



451

452

Fig. 15 – Comparisons of measured and predicted wind power over January ~ March 2019.

453 The investigations above evaluated several deep-learning-based wind power forecasting models to compare their predictive
454 accuracy and training time. The use of Recursive Feature Elimination and grid-search-based hyperparameter optimization, both
455 novelties in the field of offshore wind power prediction, has proven to have direct and positive impact on the performance of
456 predictive models. The results also shown that the use of filtering techniques is essential to creating accurate wind power
457 forecasting for offshore wind turbines due to the high-fluctuating and the noisy nature of the SCADA datasets. Both the
458 accuracy and the training time of predictive models are enhanced significantly through the applications of outlier filters,
459 reaching relatively high accuracy in all individual test cases.

460 *5.3 Summary*

461 *5.3.1 Resampling and outlier detection*

462 The results above indicated that filtering data and removing erroneous measurements are imperative for monitoring and
463 assessing a wind turbine's performance, as these seriously skewed power outputs. By cleaning outliers and removing anomalous
464 values, such as negative powers arising from sensor malfunction and null power caused by turbine downtime, the value of the
465 mean wind power output increased by 1 MW, which is more representative of the actual operational performance. Moreover,
466 it has been shown that reducing the sampling rate through periodical averaging does filter out some of the noise and better
467 reveals the shape of the power curve, providing a comprehensive performance assessment, as it prevented the skewed statistical
468 distribution of the raw datasets.

469 *5.3.2 Qualitative comparison between GRU and LSTM*

470 It is clear that GRU and LSTM share certain key similarities but operate in significantly different ways. Both of them have
471 an additive characteristic, whereby new content is added on top of historical information from previous activations as opposed
472 to hidden units found in traditional recurrent neural networks, which always replace the content of its units in the absence of
473 memory. In this case, the new state is the product of the previous hidden state and the input. The additive characteristic of GRU
474 and LSTM makes them superior to traditional vanilla RNNs, as it ensures information deemed important (by the forget gate in
475 the case of LSTM or update gate for GRU) is propagated instead of being replaced and it also creates links across multiple
476 temporal steps to allow errors to be back-propagated. This, in practice, minimizes the effects of vanishing or exploding gradients
477 and ensure the tracking of long-term dependencies [38,44].

478 However, arising from their different gating mechanisms, GRU and LSTM have inherently different characteristics in
479 terms of:

- 480 ▪ Cell State Exposure: LSTM controls the exposure of its cell state and memory content using its output gate, whereas
481 GRU exposes its entire cell state;

482 ▪ Gate Control: In LSTM, input and forget gates work independently, which means that the amount of new information
483 added via the input gate is controlled independently from the forget gate. In contrast, GRU controls the amount of
484 information retained from the previous activation but is not able to independently control the addition of new
485 information via candidate activation.

486 As discussed by Chung et al. [38] and Bahdanau et al. [45], the superiority of GRU and LSTM over traditional vanilla is
487 evident. Also, as proven by the results in section 5.1 and 5.2, GRU's simpler cell structure, and subsequently fewer training
488 parameters, result in shorter training time and the ability to train with fewer samples in wind power forecasting.

489 **6. Conclusions**

490 In this study, wind power prediction was explored in-depth by using historical turbine data collected from the target 7 MW
491 Samsung offshore wind turbine situated in Levenmouth, Fife, Scotland, where a wide breadth of machine learning techniques
492 was employed to build optimized predictive models using GRU and LSTM deep learning neural networks. This was achieved
493 in several stages defined by the adopted methodology, which involved pre-processing raw database to ensure high-quality
494 datasets, applying IF filter to minimize the number of erroneous measurements and identifying the optimal subset of features
495 to best represent the underlying concept of the used datasets. To maximize performance, both GRU and LSTM deep learning
496 models were hyperparameter tuned via a combination of manual and grid search. In this paper, the developed wind power
497 forecasting approach is independent of turbine properties, and therefore can be applied for any types of wind turbine or wind
498 farms. To sum up, the following conclusions have been reached:

499 ▪ Before input features were used for training in GRU and LSTM deep learning models, advanced data filtering
500 algorithm IF was applied to input features of the current study. When training with filtered data, deep learning
501 predictive models have an outstanding performance in wind power forecasting. IF filtering enhanced the performance
502 of both GRU and LSTM in terms of accuracy, achieving over 92% for both cases. When combining with IF, the gated
503 recurrent deep learning neural network displayed its full advantages.

504 ▪ The adoption of feature dimension reductions resulted in a cut of six features in the selected SCADA datasets, which
505 have been validated and confirmed by both RFE and ETC. The other six more significant features have been identified
506 as wind speed at hub height, generator temperature, gearbox temperature, blade pitch angle, instantaneous rotor speed
507 and nacelle orientation in the order of their significance.

508 ▪ The approach developed in this paper has the advantage of high degree of accuracies while retaining low
509 computational costs. The proposed GRU deep learning neural network can reach a higher forecasting accuracy and

510 lower training time compared with LSTM. The internal design of GRU offers a simpler cell structure and subsequently
511 requires fewer training parameters in deep learning models of wind power forecasting. It can be concluded that GRU
512 outperformed LSTM in predictive accuracy under all observed tests, whilst training 38% faster and showing
513 robustness as well as less sensitivity to noise in the SCADA datasets.

514 **Acknowledgement**

515 This research was funded by the EPSRC Doctoral Training Partnership (EP/R513222/1). The authors also thank the Offshore
516 Renewable Energy (ORE) Catapult for provisions of the SCADA database.

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