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1           **Analyzing present and future availability of critical high-tech minerals in**  
2                                   **waste cellphones: A case study of India**  
3

4           Pengwei He, Guangji Hu, Chang Wang, Kasun Hewage, Rehan Sadiq, Haibo Feng  
5

6   **Abstract:** Critical high-tech minerals (CHTMs) are raw materials that are essential for a future  
7 clean-energy transition and the manufacture of high-end products. Cellphones, one of the fastest  
8 growing electronic products, contain various CHTMs. Since 2019, India has surpassed the  
9 United States to become the second largest smartphone market in the world. An increasing and  
10 alarming number of excessive waste cellphones will be generated in India in the near future. In  
11 this study, the dynamic material flow analysis approach and the Weibull distribution are adopted  
12 to analyze the volumes of accumulated waste cellphones and the contained CHTMs based on the  
13 differentiation between smartphones and feature phones in India. Moreover, a market supply  
14 model is adopted to predict the future trends of CHTMs in waste cellphones. The results show a  
15 general upward tendency of waste cellphone volume in India, which indicates that various  
16 CHTMs contained in cellphone waste can be properly reused or recycled. Future implications  
17 based on the analysis results are provided for efficient cellphone management in India.

18   **Keywords:** Material flow analysis, Critical high-tech minerals, Waste Electrical and Electronic  
19 Equipment, Printed Circuit Boards  
20  
21  
22  
23  
24  
25

## 26 **1 Introduction**

27 Critical high-tech minerals (CHTMs) are “minor” metals on which modern technology is  
28 cumulatively reliant to perform specialized functions (Nassar et al., 2015). The stocks of CHTMs  
29 on earth are limited, and acquiring them from natural virgin ore is difficult due to technical and  
30 economic limitations (He et al., 2018). The availability of these CHTMs is, thus, reliant on not  
31 only the specific mining production of their host mineral(s) but also whether the companion  
32 minerals are properly recovered rather than discarded without having been processed (Nassar et  
33 al., 2015). Furthermore, demands for materials and metals will increase with technological  
34 development, because the World Bank reported that “the clean energy transition will be  
35 significantly mineral intensive” (Oberle et al., 2019; World Bank, 2018). Urban mining is a  
36 potential alternative for addressing the challenges related to the continued strong demand for  
37 CHTMs and fragile supply of CHTMs. Urban mining has been efficiently utilized for resource  
38 extraction of electrical and electronic products and industrial waste (Hu et al., 2020; He et al.,  
39 2020; Cossu et al., 2015).

40 The rapid advancement of technological innovation has led to a substantial increase in the  
41 demand for CHTMs (Nassar et al., 2020; Randive et al., 2019). The Indian economy has been  
42 growing rapidly at an annual rate of 7.1% in the past decade, which positions India as an  
43 emerging world economy (Poonam., 2018). In the Indian economy, the electronic industry,  
44 including production, internal consumption and export, is one of the fastest-growing sectors  
45 (Dwivedy et al., 2010; Dimitrakakis et al., 2006). India recently surpassed the United States as  
46 the second-largest smartphone market behind China, when it reached 158 million shipments in  
47 2019 (Anshik, 2020). Cellphones, one of the fastest-growing electronic products, contain various  
48 CHTMs. Two types of cellphones exist, namely, feature phones and smartphones. Specifically,

49 the major CHTMs, such as cobalt and palladium, are contained in waste feature phones, while  
50 antimony, beryllium, praseodymium, neodymium, and platinum are also contained in waste  
51 smartphones ([Cucchiella et al., 2015](#)). Despite being a relatively rich country in terms of mineral  
52 resources, India's dependence on imported minerals is high, next only to oil ([Randive et al.,  
53 2019](#)). Therefore, waste cellphones represent a potential crucial reservoir of CHTMs for urban  
54 mining in future decades.

55 In the global context, previous research on waste cellphones has primarily focused on  
56 waste generation and various minerals contained in waste. Ongondo et al. (2011) estimated that  
57 approximately 3.7 million cellphones are stockpiled by university students in the UK, while  
58 approximately 28.1 million cellphones and 29.3 million cellphones are stockpiled in the USA  
59 and Europe, respectively. [Polák et al. \(2012\)](#) estimated that the Czech Republic produced 45  
60 thousand waste mobile phones from 1990-2000; this number increased to 6.5 million from 2000-  
61 2010 and is estimated to increase to approximately 26.3 million phones from 2010-2020.  
62 [Rahmani et al. \(2014\)](#) indicated that approximately 39 million waste mobile phones accumulated  
63 in 2014 in Iran, but the portion that could possibly be reused portion was only 4.2 million.  
64 Through the end of 2035, it is projected that approximately 90 million waste mobile phones will  
65 be discarded in Iran. Li et al. (2015) utilized the sales & new method and estimated that  
66 approximately 47.92 million waste cellphones were generated in 2002 and approximately 739.98  
67 million waste cellphones were generated in 2012 in China. [Tan et al. \(2017\)](#) predicted future  
68 quantities of waste metals/minerals from waste mobile phones in 2025 in China. With 100%  
69 recycling, approximately 9.01 tons of Au and 14.91 tons of Ag can potentially be extracted from  
70 printed circuit boards (PCBs). [Babayemi et al. \(2017\)](#) indicated that approximately 54,050 tons  
71 of mobile phones have been transported to Nigeria during 2001 and 2013; these phones

72 contained 8920 tons of copper, 270 tons of nickel, 120 tons of lead, 40 tons of chromium and  
73 1310 tons of bromine from brominated flame retardants. [Holgersson et al. \(2018\)](#) analyzed the  
74 metal/mineral content of waste smartphones and waste feature phones in Sweden and discovered  
75 that the lead content in smartphones is lower than that in feature phones, while the contents of  
76 other toxic metals/minerals are similar. [He et al. \(2018\)](#) conducted a study on HTMs in waste  
77 mobile phones and measured a considerable quantity of HTMs stored in waste cellphones that  
78 could be recycled in the Chinese market. [Liu et al. \(2019\)](#) concluded that non-PCB components  
79 of waste mobile phones account for more than 50% of the total economic value in terms of the  
80 recovery potential. [Sahan et al. \(2019\)](#) estimated that the economic value of nearly 1.72 million  
81 USD and 37.6 million USD could be generated from recycling basic metals and precious metals  
82 in PCBs. [Li et al. \(2020\)](#) utilized the minimum distance maximum receiving (MDMR) algorithm  
83 and reported that more than 400 million units of waste mobile phones could be recycled in China.

84 In the Indian context, [Rathore et al. \(2011\)](#) determined that India generated  
85 approximately 1700 tons of waste mobile phones, and the number of mobile phones discarded in  
86 2020 will be 18 times higher than that in 2007. [Sharma et al. \(2013\)](#) revealed that the number of  
87 wireless connections renders India the second-largest telecommunication network in the world,  
88 following China. [Vats et al. \(2015\)](#) estimated that the recoverable metallic fractions of gold and  
89 silver in the PCBs of mobile phones in India is in the range of 0.009–0.017% and 0.25–0.79% by  
90 weight, respectively. [Borthakur et al. \(2019\)](#) conducted a survey in Bangalore, India and  
91 discovered that mobile phones in Bangalore are phased out within the product lifetime. Moreover,  
92 the number of mobile phones per person that are “in-use” is much lower than the number of  
93 “unused” mobile phones in Bangalore. [Ravindra et al. \(2019\)](#) indicated that approximately 4100  
94 tons of electronic waste, which comprise 3400 tons of hazardous substances (i.e., heavy metals

95 and plastics), is generated annually in Chandigarh, India. Moreover, the National Mineral  
96 Exploration Policy (NMEP) was announced in India in 2016 to recognize the importance of  
97 critical minerals for industry, which is a step in the right direction to achieve the security of  
98 important mineral commodities (Gupta et al., 2016; Randive et al., 2017). In summary, abundant  
99 studies regarding waste cellphone generation and the various minerals contained in such waste  
100 have appeared in the global context. However, such comprehensive studies in India are scarce,  
101 especially from a national perspective.

102         Although previous research has focused on mobile phones and various minerals stored in  
103 mobile phones, from a wide variety of countries and regions contexts, research on the present  
104 and future status of CHTMs stored in waste cellphones, which are essential for future clean  
105 energy transition and manufacture of high-end products, has been limited. Several studies  
106 highlight the Chinese scenario. For example, He et al. (2018) revealed the Chinese situation  
107 related to the present and future status of HTMs stored in waste mobile phones. To the best of  
108 our knowledge, no previous known study has been conducted to estimate the production and  
109 future trends of cellphones in India, including the differentiation between smartphones and  
110 feature phones. As the Indian cellphone market has been booming since 2009, it is rational to set  
111 2009-2035 as the research time period. In this paper, we analyzed the generation of waste  
112 cellphones and the CHTMs stored in them in India from 2009-2035 based on the characteristics  
113 of different types of cellphones. The research supports CHTM recycling from waste cellphones  
114 to achieve a sustainable green supply of CHTMs and thus ensure the balanced development of  
115 the electronic industry in India. A reference could also be provided for other developing or  
116 developed countries.

117 This study aims to bridge the research gap by analyzing the volume of accumulated waste  
118 cellphones and the volume of CHTMs contained in them based on the differentiation between  
119 smartphones and feature phones and by predicting the future trends of CHTMs in waste  
120 cellphones in India. Moreover, a comparison of the trends and potential between China and India  
121 is conducted. The remainder of this article is structured as follows: Section 1 starts with the  
122 introduction and background of waste cellphone recycling. In Section 2, relevant methodologies  
123 are presented, together with the data source and data collection. Section 3 presents the results,  
124 and Section 4 provides a discussion of the results. We conclude the article in Section 5 with  
125 implications, limitations and future directions.

## 126 **2 Methodology**

### 127 ***2.1 Conceptualization***

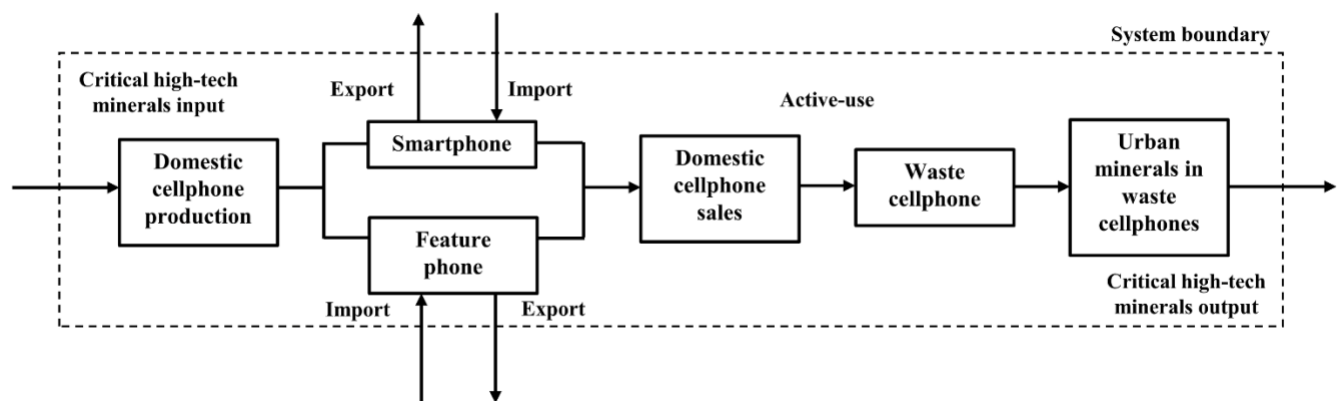
128 Material flow analysis (MFA) is an effective tool to analyze the flows and stocks of any  
129 material-based system (Brunner et al., 2016). In this study, the product life cycle includes the  
130 entire market life from initial market entry to final market exit, that is, the full “cradle-to-grave”  
131 process (Murakami et al.,2010; Oguchi et al., 2010). Waste cellphones refer to cellphones that  
132 have finished their entire service to users and do not re-enter the active-use stage. The average  
133 service years of cellphones are regarded as the cellphone lifespan.

134 Different countries classify CHTMs differently. For example, in China, CHTMs are  
135 composed of a variety of metals defined by the Ministry of Natural Resources and Key  
136 Laboratory of Strategic Studies, including 17 rare earth metals (He et al., 2020; He et al., 2018).  
137 In India, the minerals of rare metals, tantalum, tungsten, barium, cobalt, lithium, niobium,  
138 rubidium, cesium, tin, cadmium, mercury, molybdenum, and vanadium, in addition to nickel and  
139 zircon are regarded as strategic high-tech minerals (Randive et al., 2019).

140 Mineral resource availability has various definitions; in this study, it is defined as the  
 141 secondary resource reserves of a particular mineral that might potentially be provided to society.  
 142 The mineral value can be calculated via a specific economic and technical assessment system.  
 143 This system considers some geological, economic and technological factors associated with  
 144 mines or mineral deposits (He et al., 2018; Lu et al., 2009). In this study, the resource availability  
 145 of various CHTMs refers to the social stocks of CHTMS.

## 146 2.2 System boundary

147 In this paper, the geographical boundary is limited to India. The system boundary of the  
 148 waste cellphones' material flow process is shown in Fig. 1. The Indian telecommunication  
 149 market includes two main categories of cellphones: smartphones and feature phones. The  
 150 contents of CHTMs in the two categories differ considerably. As shown in the system boundary,  
 151 CHTMs first come into the production procedure of cellphones as raw materials after being  
 152 extracted and processed and remain in the cellphones during the active-use stage. At the end of  
 153 the cellphone lifespan, CHTMs contained in these cellphones can be recycled or reused as  
 154 secondary mineral resources to re-enter the manufacturing step. Thus, this process is a “cradle-  
 155 to-grave” process.



156  
 157 **Fig. 1.** System boundary of the material flow process of waste cellphones in India.

158



## 159 **2.3 Distribution of cellphone lifespan**

### 160 **2.3.1 Estimation of waste cellphone generation**

161 The Weibull distribution is commonly applied for product lifespan modeling, and many  
162 studies have used this distribution to estimate the lifespan of electronic and electrical products  
163 (Tasaki et al., 2004; Oguchi et al., 2008; Walk., 2009; Polák et al., 2012; Kalmykova et al., 2015;  
164 Zeng et al., 2015; He et al., 2018). In this study, the double-parameter Weibull distribution was  
165 adopted to analyze the cellphones' lifespan distribution throughout the designated years using  
166 Minitab 17.0 (Wang et al., 2016; He et al., 2018).

167 The probability density function  $f(t)$  and distribution function  $F(t)$  of the double-  
168 parameter Weibull distribution are shown in Equations (1) - (3):

$$169 \quad F(t) = 1 - \exp\left[-\left(\frac{t-\gamma}{\delta}\right)^\beta\right] \quad (1)$$

170 where the scale parameter is  $\delta$ , the shape parameter is  $\beta$ , and the location parameter is  $\gamma$ . In  
171 this paper,  $\gamma = 0$ . Therefore,

$$172 \quad F(t) = 1 - \exp\left[-\left(\frac{t}{\delta}\right)^\beta\right] \quad (2)$$

$$173 \quad f(t) = \left(\frac{\beta}{\delta}\right)\left(\frac{t}{\delta}\right)^{\beta-1} \cdot \exp\left[-\left(\frac{t}{\delta}\right)^\beta\right] \quad (3)$$

$$174 \quad t \geq 0, \beta > 0$$

175 where  $F(n)$  represents the cumulative rate of obsolete generation in year  $n$ , and  $f(n)$  represents  
176 the obsolete generation rate in year  $n$ .  $F'(n)$  represents the probability of obsolete generation  
177 throughout year  $n$ , which can be calculated from  $F(n)$  to  $F(n-1)$ :

$$178 \quad F'(n) = \exp\left[-\left(\frac{n-1}{\delta}\right)^\beta\right] - \exp\left[-\left(\frac{n}{\delta}\right)^\beta\right] \quad (4)$$

179 The quantity of waste cellphones generated in year  $n$ , which is denoted by  $P(n)$ , can be  
 180 estimated using  $S(t)$  and  $F'(n)$ .  $S(t)$  represents the total quantity of cellphones that enter the  
 181 market in year  $t$ .

182 
$$P(1) = S(0) \cdot F'(1)$$

183 
$$P(2) = S(0) \cdot F'(2) + S(1) \cdot F'(1)$$

184 
$$P(3) = S(0) \cdot F'(3) + S(1) \cdot F'(2) + S(2) \cdot F'(1)$$

185 .  
 186 .  
 187 .

188 Given these equations, Equation (5) can be transformed into the following format:

189 
$$P(n) = \sum_{t=0}^{n-1} S(t)F'(n-t) \tag{5}$$

190 where  $P(n)$  represents the cumulative generation of waste cellphones.

191 **2.3.2 Estimation of the social stock of critical high-tech minerals**

192 The quantity of CHTMs contained in waste cellphones is determined using Equation (6)  
 193 ([Cucchiella et al., 2015](#)):

194 
$$Q_t^i = P(n) \cdot c_i = \sum_{t=0}^{n-1} S(t) \cdot F'(n-t) \cdot c_i \tag{6}$$

195 where  $Q_t^i$  stands for the quantity of CHTM  $i$  produced in year  $t$ ,  $P(n)$  represents the quantity of  
 196 waste cellphones in year  $n$ , and  $c_i$  is the content of CHTM  $i$  in each cellphone.

197 **2.3.3 Future trends analysis**

198 In this section, the prediction of future waste cellphone generation was conducted via the  
 199 market supply method using Equation (7):

$$\hat{W}(t) = \sum_{i=1}^t \{S(t-i) \cdot f(i)\} \quad (7)$$

where  $\hat{W}(t)$  represents the future generation of waste cellphones in year  $t$ ,  $S(t-i)$  denotes the sales of cellphones in year  $(t-i)$ , and  $f(i)$  represents the lifespan distribution function.

The future volume of CHTMs contained in waste cellphones is expressed by Equation (8):

$$\hat{V}_i^t = \hat{W}(t) \cdot p_i = \sum_{i=1}^t \{S(t-i) \cdot f(i)\} \cdot p_i \quad (8)$$

where  $\hat{V}_i^t$  represents the amount of CHTM  $i$  contained in waste cellphones in year  $t$ , and  $p_i$  is the content of CHTM  $i$  in each cellphone.

#### 2.4 Data source and collection

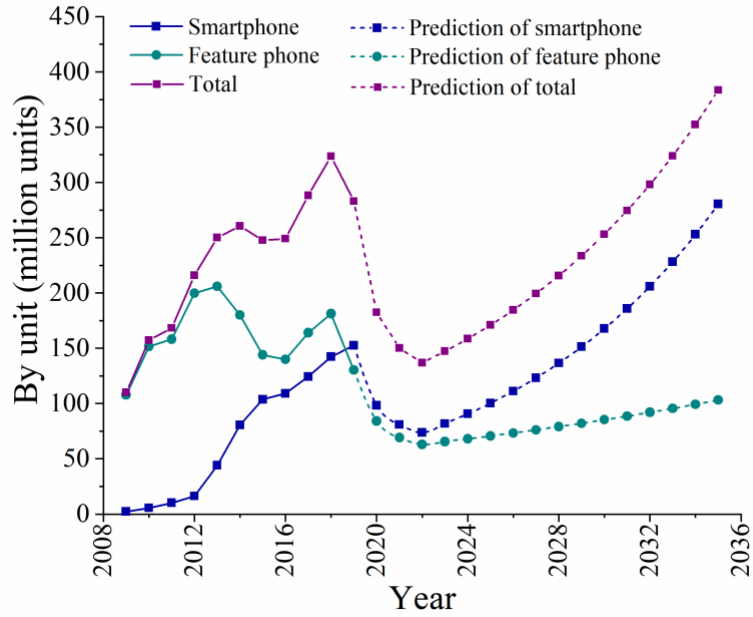
The data in this research were obtained from the websites of recycling companies, public literature, and industrial reports. The number of cellphones shipped was employed as a proxy for cellphone sales based on the assumption that “all cellphones in the market are likely to be sold every year”. Although cellphones were first introduced in India from 1995–1996, they took a decade to become the dominant means of communication (Singh, S. K. 2008). The shipment information of two types of cellphones in India was obtained from International Data Corporation (IDC) bulletins (IDC, 2009–2019), and the average lifespan of cellphones in India was based on data from Stevens (Stevens, A., 2013). Specific content information regarding the CHTMs contained in different cellphones was obtained from previously published literature (Cucchiella et al., 2015; He et al., 2018), and the data scope of this study was restricted to India.

In projecting the sales of cellphones from 2020 to 2035, different categories of cellphones share some similarities but also distinct trends. However, the total cellphone shipments in 2020 are assumed to decline by 10% due to the Coronavirus Disease 2019 (COVID-19) pandemic

221 ([Shilpi Jain, 2020](#)). According to a global cellphone shipment prediction released by Canalys, the  
222 annual cellphone shipment growth rate will be -35.5%, -17.75%, and -8.88%, respectively, in  
223 2020, 2021 and 2022. The shipment growth rate of feature phones and smartphones in India is  
224 assumed to be consistent with the global scenario ([Canalys, 2020](#)). Furthermore, we assumed that  
225 the impact of the pandemic will last for at least three consecutive years; in other words, the  
226 annual cellphone shipment growth rate will return to normal after 2022. For the feature phones,  
227 we utilized the 10-year average growth rate (3.86%) and calculated the data based on historical  
228 figures. We believe that this approach is a rational approach, as [Mathapati et al. \(2018\)](#) revealed  
229 that a large population in India is still using feature phones due to financial and skill constraints  
230 and will continue to use feature phones in future decades. With regard to smartphones, we  
231 applied a 2-year average growth rate (10.82%) due to dramatic fluctuation over the past 10 years.  
232 We assumed that these growth rates are stable and will remain steady until 2035.

233       The quantities of the two types of cellphones that were shipped are shown in Fig. 2. Minitab  
234 17.0 was selected to model the shape ( $\beta$ ) and scale ( $\delta$ ) parameters of the Weibull distribution.  
235 The lifetime information of the cellphones was obtained from previous studies and reports  
236 ([Canalys, 2020](#); [Stevens, A., 2013](#)), and detailed information about the lifetime distribution of  
237 cellphones is shown in Table 1 and Fig. 3.

238       The various CHTMs contained in feature phones and smartphones in India are presented in  
239 Table 2 ([Cucchiella et al., 2015](#); [He et al., 2018](#)).



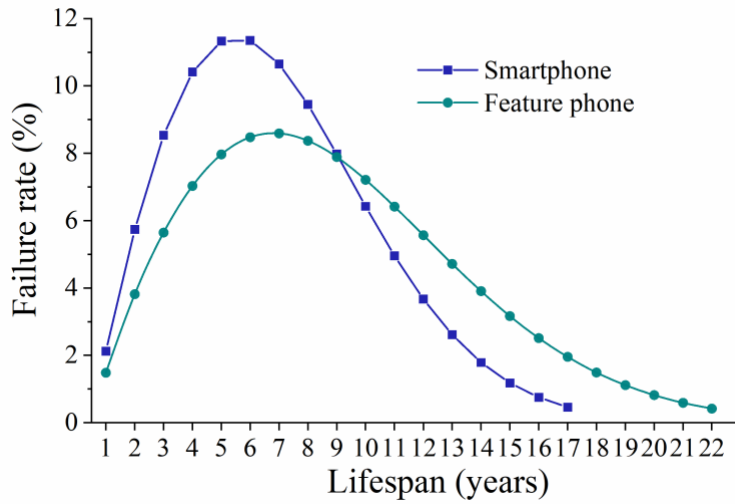
240 **Fig. 2.** Adjusted shipment number and future trends of waste feature phones and smartphones from 2009 – 2035.  
 241

242

243 **Table 1** Parameters and formulas of the lifetime distribution for different cellphone categories

Cellphone Categories	Parameters	Formula
Smartphone	$\beta=1.86 \delta=9.53$	$f(t)=(1.86/9.53)(t/9.53)^{1.86}-1 \exp[-(t/9.53)^{1.86}]$ $F(t)=1-\exp[-(t/9.53)^{1.86}]$
Feature phone	$\beta=1.93 \delta=7.31$	$f(t)=(1.93/7.31)(t/7.31)^{1.93}-1 \exp[-(t/7.31)^{1.93}]$ $F(t)=1-\exp[-(t/7.31)^{1.93}]$

244



245  
246 **Fig. 3.** Lifespan distribution of feature phones and smartphones.

247

248 **Table 2** Critical high-tech minerals contained in feature phones and smartphones in India

Critical high-tech mineral categories	Product categories	
	Feature phone (g/unit)	Smartphone (g/unit)
Cobalt	3.800	6.300
Antimony	-	0.084
Beryllium	-	0.003
Palladium	0.009	0.015
Platinum	-	0.004
Praseodymium	-	0.010
Neodymium	-	0.050

249

250 **2.5 Sensitivity analysis**

251 In this study, a sensitivity analysis was conducted to identify factors that influence the  
 252 estimation results. Five scenarios were considered to assess the sensitivity. “B” was employed to  
 253 represent the basic scenario. Scenarios 1 and 2 were used to examine the influence of shorter and  
 254 longer cellphone lifespans on the number of generated waste cellphones. Scenarios 3 and 4 were

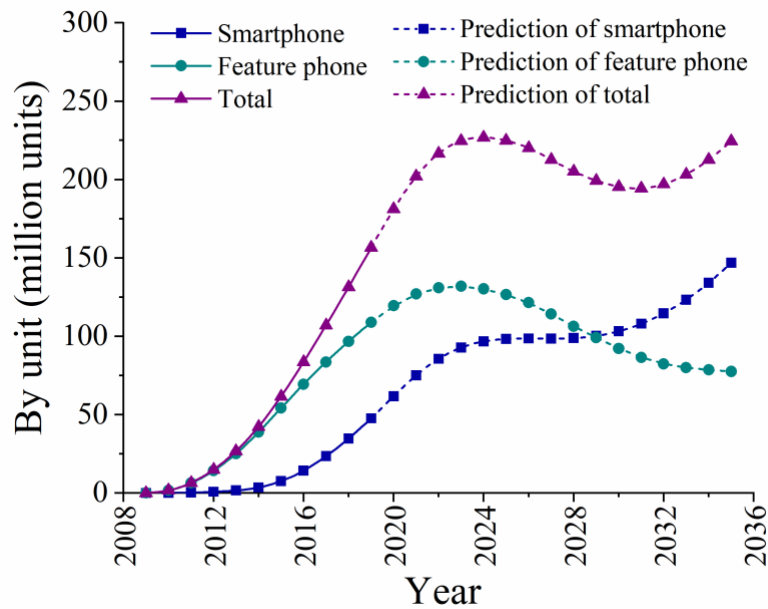
255 applied to validate the impacts of material compositions by reducing and increasing the baseline  
 256 value by 10%. A detailed description of the sensitivity analysis is provided in the results section.

257

### 258 3 Results

#### 259 3.1 Generation of waste cellphones

260 The volumes of waste cellphones in India from 2009 to 2035, which were estimated  
 261 using Equations (1) to (5) discussed in the previous section, are shown in Fig. 4.



262  
 263 **Fig. 4.** Generation and future trends of waste feature phones and smartphones for 2009 – 2035.

264 Generally, the results indicate that waste cellphone development in India from 2009 to  
 265 2035 can be categorized into two periods, namely, the historical period and the future period. In  
 266 the historical period, from 2009 to 2019, the quantity of waste cellphones displayed a rapid rise  
 267 from nearly 1.65 million units in 2010 to approximately 157 million units in 2019, and the entire  
 268 number of waste cellphones exceeded 632 million. In this period, approximately 134 million  
 269 units of smartphones and 499 million units of feature phones accumulated. The results show  
 270 similar trends for waste feature phones and waste smartphones but with slightly varying degrees.

271 Waste feature phones displayed an increasing process of “steady growth development”. The  
272 number of waste feature phones, which was approximately 1.6 million units in 2009,  
273 continuously increased to approximately 109 million units in 2019, which reveals a process of  
274 “gradual growth development”. The results show that in 2010, slightly more than 46,600 waste  
275 smartphones were produced; this number increased to 48 million by 2019.

276 In the future period, from 2020 to 2035, the generation of waste cellphones is projected to  
277 reach approximately 181 million units in 2020 and 224 million units in 2035, while the  
278 cumulative quantity of waste cellphones is predicted to exceed 3.34 billion units. During this  
279 period, the cumulative number of waste cellphones is expected to be approximately 1.7 billion  
280 feature phones and approximately 1.64 billion smartphones, which accounts for 51.02% of the  
281 total and 48.98% of the total, respectively.

282 The future developmental paths of smartphones and waste feature phones differ  
283 considerably depending on their service lifespans and adjusted or assumed annual growth rates.  
284 Generally, waste feature phones show a process of “moderate growth-decline”. The number of  
285 waste feature phones is predicted to increase steadily to a peak in 2023 of 132 million units. This  
286 quantity is expected to decrease gradually and ultimately reach 77.5 million units in 2035. The  
287 annual figure for feature phones is projected to fluctuate between 77.52 million units and 131.95  
288 million units. However, feature phones are not expected to be phased out during this period.  
289 Conversely, waste smartphones exhibit a process of "moderate growth" only. The figure for  
290 smartphones is expected to increase from 61.73 million units in 2020 to 146.87 million units in  
291 2035, which indicates that smartphones are predicted to grow steadily and continuously.  
292 Moreover, these figures indicate that the use of feature phones is decreasing but that of

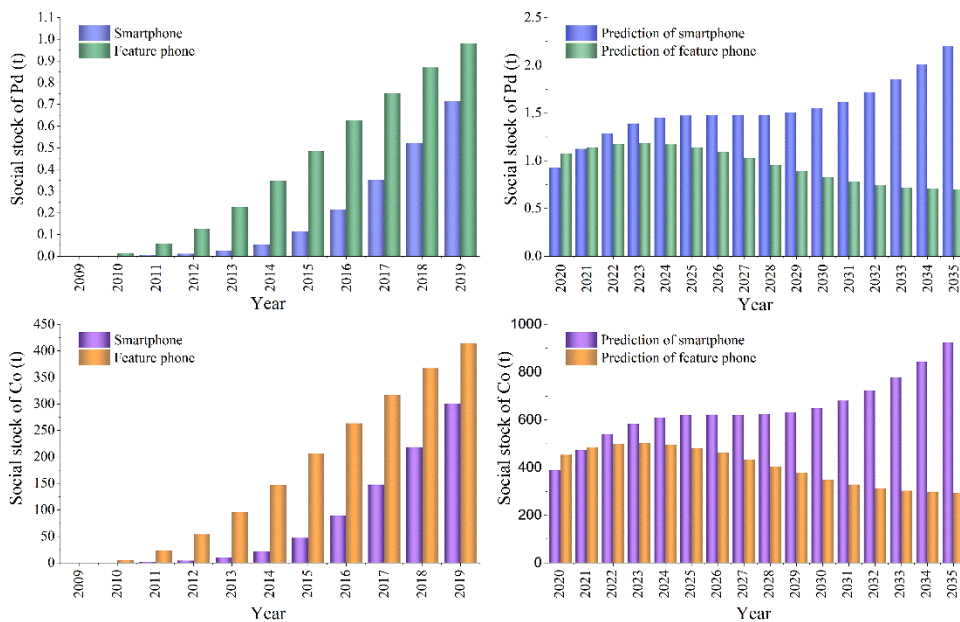


293 smartphones is increasing. Only in years near 2030 are the numbers similar, but the gap then  
 294 continues to increase.

### 295 **3.2 Estimation of critical high-tech minerals**

296 As shown in Figs. 5 and 6, the CHTMs contained in waste cellphones were estimated; the  
 297 results showed that more than 19.8 thousand tons of CHTMs were stored in waste cellphones in  
 298 India from 2009 to 2035.

299



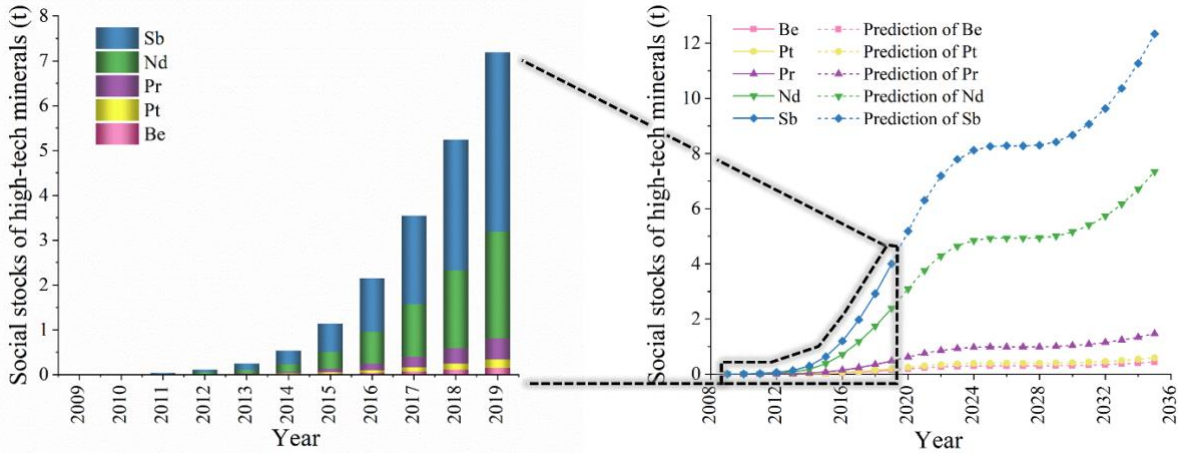
300 **Fig. 5.** Social stocks of high-tech minerals in waste feature phones and smartphones from 2009-2035. (palladium  
 301 (Pd) and cobalt (Co)).

302 Specifically, Fig. 5 illustrates the social stocks of palladium and cobalt stored in waste  
 303 cellphones from 2009 to 2035. These results are also categorized into two periods, namely,  
 304 historical period and future period. In the historical period, from 2009 to 2019, the cumulative  
 305 social stocks of palladium and cobalt contained in waste cellphones were approximately 6.5 tons  
 306 and 2738.7 tons, respectively. In general, the social stocks of palladium and cobalt contained in  
 307 both feature phones and smartphones and the sales of cellphones in this period increased steadily.

308 The total quantity of palladium and cobalt preserved in waste cellphones also increased  
309 substantially due to the steady increase in the sales of cellphones. The cumulative social stocks  
310 of palladium stored in waste cellphones in India surpassed 1.7 tons in 2019, which is equal to  
311 approximately 21.13% of the global palladium output — except Canada, Russia, South Africa,  
312 the United States, and Zimbabwe — which was approximately 8 tons according to data released  
313 by the United States Geological Survey ([USGS., 2012](#)). In India, the quantity of cobalt contained  
314 in waste cellphones exceeded 713.9 tons in 2019, which accounts for 22.84% of the cobalt stored  
315 in waste cellphones in China in 2016 ([He et al., 2018](#)). If the Indian government can take  
316 effective measures to properly reuse or recycle the CHTMs in waste cellphones, it is likely that  
317 the dependence on primary ore will be significantly reduced and the resource supply constraints  
318 relieved in India.

319 In the future period, with the increase in the production and consumption of various  
320 electronic products, the secondary resource effects of palladium and cobalt stored in waste  
321 cellphones will become increasingly apparent. From 2009 to 2035, the results show that the total  
322 quantity of palladium and the total quantity of cobalt stored in waste cellphones will be  
323 approximately 46.4 tons and 19,525.6 tons, respectively.

324



325  
 326 **Fig. 6.** Social stocks of high-tech minerals in waste smartphones from 2009-2035 (beryllium (Be), platinum (Pt),  
 327 praseodymium (Pr), neodymium (Nd) and antimony (Sb)).

328 With technological advances and cellphone functional upgrades, a variety of CHTMs,  
 329 such as antimony, beryllium, neodymium, praseodymium and platinum, which are not stored in  
 330 feature phones, are currently being used to produce smartphones. The respective social stocks of  
 331 these five CHTMs contained in waste smartphones from 2009 to 2035 are shown in Fig. 6. The  
 332 results can be categorized into two periods, namely, the historical period and the future period. In  
 333 the historical period, from 2009 to 2019, a total of 20.2 tons of these CHTMs accumulated in  
 334 waste smartphones, including 11.2 tons of antimony, 0.4 tons of beryllium, 6.7 tons of  
 335 neodymium, 1.3 tons of praseodymium, and 0.5 tons of platinum. In 2019, the social stocks of  
 336 beryllium, neodymium, praseodymium, platinum and antimony were 0.1 tons, 2.4 tons, 0.5 tons,  
 337 0.2 tons and 4 tons, respectively. Efficient recycling and management of these CHTM stocks  
 338 contained in smartphones would generate positive resource effects. An increasing amount of  
 339 various secondary CHTM resources can be acquired if other CHTM-rich waste products are  
 340 recycled appropriately and effectively.

341 In the future period, from 2020 to 2035, more than 247.1 tons of CHTMs are expected to  
 342 be preserved in waste smartphones. Specifically, more than 137.5 tons of antimony, 4.9 tons of

343 beryllium, 16.4 tons of praseodymium, 81.8 tons of neodymium, and 6.6 tons of platinum will be  
344 contained in waste smartphones. With the rapid advancement of artificial intelligence and future  
345 5G-related infrastructure construction, it is foreseeable that increasingly diverse CHTMs will be  
346 accumulated or stored in future common waste electronic products, such as waste smartphones  
347 and laptops.

### 348 **3.3 Sensitivity analysis**

349 Estimation results always have some level of uncertainty. Assumptions were made  
350 regarding the proposed estimation at the beginning of the study. Sensitivity analysis is  
351 indispensable for estimation and future projection using mathematical models. It is highly  
352 recommended to investigate the uncertainty of the projection results in the assumed range of  
353 possible parameter values.

354 One important parameter that requires consideration is the cellphone lifespan distribution,  
355 which is a dynamic, undulating, and evolving value with the advancement of new technologies.  
356 The lifespan distribution is a major factor that influences the projection results of the number of  
357 waste cellphones that are generated, for both smartphones and feature phones. In this paper, the  
358 sensitivity of the mathematical model to parameters was analyzed in the Weibull distribution  
359 function with a range of  $\pm 1.0$  years. The estimated results for different cellphone lifetime  
360 assumptions in scenario 1 (7 years) and scenario 2 (9 years) are listed in the Supplementary  
361 Material. The average lifespan variation of  $\pm 1.0$  years causes a fluctuation in annual waste  
362 feature phone of approximately -3.21% to 1.52%. Assuming that the average lifespan of feature  
363 phones decreases to 7.0 years in scenario 1 and increases to 9.0 years in scenario 2, the average  
364 lifespan variation of  $\pm 1.0$  years will likely cause fluctuations of between approximately -3.21%  
365 and 1.52% in the annual number of waste feature phones that are generated. For smartphones, the

366 average lifespan is assumed to decrease to 5.0 years in scenario 1 and increase to 7.0 years in  
367 scenario 2, which produces fluctuations of -6.93% and 6.85% in the future annual number of  
368 waste smartphones that are generated. The detailed estimation results of cellphones in different  
369 scenarios are shown in the Supplementary Material.

370 Material composition is another critical influencing factor. Components and metals will  
371 show different fluctuations according to the trends in technology renewal or cellphone updates.  
372 For example, the content of CHTMs in the different categories of cellphones appears  
373 significantly different. This analysis assumed that the average material content proportions are  
374 consistent when estimating the CHTMs in waste cellphones. This assumption is likely to lead to  
375 a deviation in the contents of CHTM quantities in different types of waste cellphones. Therefore,  
376 scenarios 3 and 4 considered different weights of CHTMs contents to conduct a sensitivity  
377 analysis. The detailed results of the sensitivity analysis in waste cellphones in different scenarios  
378 are presented in the Supplementary Material.

## 379 **4 Discussion**

### 380 *4.1 Estimated quantities of waste cellphones*

381 The sensitivity analysis shows that the cellphone lifespan is a key factor that influences  
382 the number of waste cellphones. Many previous studies have shown that the cellphone lifespan  
383 varies substantially among countries and regions. For example, [Polák et al. \(2012\)](#) discovered  
384 that the average lifespan of cellphones in the Czech Republic is approximately 7.99 years, which  
385 is longer than that in most countries. [Araújo et al. \(2012\)](#) found that the average lifespan of  
386 cellphones in Brazil is approximately 4.5 years, which exceeds the average according to experts.  
387 [Rahmani et al. \(2014\)](#) estimated that the average lifespan of cellphones in Iran is approximately 3  
388 years. [Yin et al. \(2014\)](#) revealed that the average cellphone lifespan is less than three years in

389 China. [Guo et al. \(2017\)](#) reported that the average lifespan of cellphones is less than two years in  
390 China. One of the major reasons for these results is the distinctive consumer behavior in different  
391 regions and countries. However, the situation in the Indian context is intriguing. First, the  
392 popularity of smartphones is growing at a fast pace, and the majority of the Indian population  
393 appears to be interested in replacing old cellphones with the most up-to-date smartphones  
394 ([Sharma et al., 2013](#)). However, the e-waste disposal behaviors of Indian consumers varies  
395 dramatically in different parts of the country ([Borthakur et al., 2019](#)). The majority of the Indian  
396 population tends to use electronic products until they are damaged or new technology is available  
397 at an affordable price. Additionally, the informal economy is sizeable and contributes  
398 significantly to the long lifespan of mobile phones in India ([Stevens, A, 2013](#)). Therefore, the  
399 expected average lifespan of cellphones in India is much longer than that in most other countries  
400 and regions of the world. Studies show that mobile devices in India have the longest lifespan and  
401 can last six to eight years ([Stevens, A, 2013](#)).

402 To the best of our knowledge, few studies have estimated the generation and future trends  
403 of waste cellphones in India while considering the differences between feature phones and  
404 smartphones. Limited research studies focused on general waste electrical and electronic  
405 equipment (WEEE) products have been conducted for the Indian market. According to our  
406 estimation, during the period of 2009 to 2019, the total cumulative generation of waste feature  
407 phones and smartphones was approximately 498.9 million units and 133.8 million units,  
408 respectively. We further projected that from 2020 to 2035, the total cumulative waste generation  
409 of feature phones and smartphones will be approximately 1.7 billion units and 1.6 billion units,  
410 respectively. We believe that these results provide a solid basis and exert positive effects on  
411 waste cellphone management in India. However, the estimation accuracy would be greatly

412 improved by data of better quality. We hope that in the near future, better data can be obtained  
413 for a thorough understanding of Indian cellphone consumer behavior to provide a more reliable  
414 estimation of the waste amount and a clearer interpretation of dynamic cellphone lifetime  
415 information.

#### 416 ***4.2 Strategic value of high-tech minerals***

417 With the trend of computerization, telecommunication and mobile phone technology  
418 innovation worldwide, the Indian electronics industry has become one of the fastest growing  
419 industries in the country (Agrawal et al., 2018). In particular, cellphones have become a near-  
420 necessary item in approximately a decade (Borthakur et al., 2019); they have become one of the  
421 fastest growing products in the electronics industry. CHTMs contained in cellphones have  
422 experienced dramatic changes during this period. In this study, when examining the availability  
423 of CHTMs in cellphone waste, the significant changes in the cellphone industry and the  
424 complexity of the CHTMs included in phones were fully assessed and considered.

425 CHTMs are pivotal raw materials for many global emerging industries. The demand for  
426 various CHTMs is expected to continue growing in the long term due to the rapid advancement  
427 of telecommunication and battery innovation. However, the stable and continuous supply of  
428 various CHTMs is likely to be affected by several factors. One factor is that the supply of  
429 CHTMs is greatly reliant on the particular carrier mineral. For example, the exploitation of  
430 gallium largely relies on the capacity of its carrier mineral, aluminum (He et al., 2018). Another  
431 important factor is unexpected world events or global emergencies. For instance, the recent  
432 outbreak of the COVID-19 pandemic has substantially affected global supply chains (Shin et al.,  
433 2020; Kilpatrick., 2020; Goetzen., 2020). In extreme circumstances, waste cellphones have  
434 become an abundant secondary CHTM reservoir with considerable strategic value. In India, the

435 accumulated social stock of cobalt stored in waste cellphones surpassed 2738.7 tons in 2019 and  
436 is projected to exceed 16786.8 tons in 2035. Additionally, the grade of cobalt in waste cellphones  
437 is significantly higher than that in natural ore (Yu et al., 2010). A previous study revealed that  
438 only approximately 1.2 kg of cobalt material can be acquired from mining one ton of natural  
439 cobalt ore, but approximately 63 kg of cobalt can be detected in one ton of waste smartphones  
440 (He et al., 2018). Therefore, the proper handling and recycling of CHTMs in waste cellphones  
441 has significant strategic value.

#### 442 ***4.3 Comparing India with China***

443 China and India are currently the two largest active Internet markets (Borthakur et al.,  
444 2019); they generate an enormous quantity of waste electronics annually. Reports show that  
445 China and India are expected to double the generation of e-waste quantities in the next few years  
446 (Awasthi et al., 2017). Cellphones are one of the fastest growing categories of WEEE products in  
447 both the Chinese and Indian contexts.

448 In China, approximately 2.3 billion units of waste feature phones and 1.0 billion units of  
449 waste smartphones were generated from 1987 to 2016, and more than 15 thousand tons of  
450 CHTMs could be recycled from these waste cellphones. In the future, the generation of more  
451 than 1 billion units of waste cellphones is expected in 2035, which will create over 90 thousand  
452 tons of CHTM preservation (He et al., 2018).

453 According to our estimation, the accumulated number of waste cellphones in India has  
454 surpassed 632.7 million units, including approximately 499 million units of waste feature phones  
455 and 133.8 million units of waste smartphones from 2009 to 2019. Moreover, more than 2765.4  
456 tons of CHTMs could be recycled from these waste cellphones. Forecasting indicates that the



457 generation of waste cellphones is projected to be 181.2 million units in 2020 and to reach 224.4  
458 million units in 2035, with more than 17,073.8 tons of CHTMs.

459 As previously discussed, in terms of the present and future availability, an extraordinary  
460 number of waste cellphones are available in China and India, and a large quantity of CHTMs is  
461 stored in cellphone waste, which represents an abundant secondary CHTM reservoir. Notably, in  
462 future decades, the generation of waste feature phones is expected to decrease rapidly in China;  
463 however, the situation in India is entirely different. In 2035, it is predicted that more than 99% of  
464 waste cellphones in the Chinese market will be smartphones, and the percentage of waste feature  
465 phones will be less than 1%. Feature phones will still have an important role in the Indian  
466 cellphone market. One possible reason for this situation is that the majority of the Indian  
467 population is still facing constraints in upgrading their feature phones to smartphones (Mathapati  
468 et al., 2018). A detailed graphic comparison of India and China is included in the Supplementary  
469 Material.

470 Future relevant studies can be conducted based on other countries' datasets using the  
471 methodology utilized in this study. For example, our results can be extended to other developing  
472 countries, such as Brazil, Mexico, Vietnam, etc. A more comprehensive comparison of these  
473 emerging countries could reveal useful patterns of cellphone recycling and help to identify the  
474 proper cellphone managerial strategies. Most importantly, this broader comparison would  
475 contribute greatly to other countries' cellphone strategic planning.

## 476 **5 Conclusions and Implications**

### 477 *5.1 Concluding remarks*

478 The aim of this study was to estimate the past volumes and predict the future volumes of  
479 waste cellphones and various CHTMs contained in them in India from 2009–2035. No previous

480 study has calculated the number of cellphones and future trends of cellphones in India. In this  
481 study, material flow analysis and the Weibull distribution were employed to estimate the quantity  
482 of waste cellphone generation and associated CHTM stocks by separately considering  
483 smartphones and feature phones. Since India became the second-largest smartphone market after  
484 China, it is important to study the current status and future trend of the cellphone market in India.  
485 This article provides baseline data to fill the knowledge gap and to help stakeholders enhance  
486 their understanding of this field.

487         Based on this analysis, the following conclusions can be reached: (1) Waste cellphones  
488 contain various CHTMs, and the contents of CHTMs varies between smartphones and feature  
489 phones; (2) From 2009 to 2019, the accumulated number of waste cellphones in India surpassed  
490 632.7 million units, including approximately 130 million units and 500 million units of waste  
491 smartphones and feature phones, respectively. More than 27 thousand tons of CHTMs are  
492 available for recycling. In the future, it is predicted that more than 180 million units of waste  
493 cellphones will be generated in 2020. This number will exceed 220 million in 2035, which  
494 creates more than 170 thousand tons of CHTM preservation in waste cellphones. (3) Cellphone  
495 waste volumes in India show a general upward tendency, which indicates that various potential  
496 CHTMs contained in cellphone waste should be appropriately reused or recycled.

## 497 ***5.2 Implications***

498         Based on the results, several recommendations can be made to help improve waste  
499 cellphone management in India: (1) From a government perspective, the Indian government  
500 should propose a comprehensive package plan to improve relevant WEEE recycling laws and  
501 regulations, focusing especially on waste cellphone recycling. First, the cellphone recycling  
502 industry should be formulated and regulated since the primary e-waste recycling method in India

503 is informal, which is harmful to the environment and human health. Second, the Indian  
504 government should recognize the strategic importance of various CHTMs contained in waste  
505 cellphones, which comprise an abundant potential HTM reservoir that is critical for national  
506 security. Third, the Indian government should implement policies regarding a circular and  
507 sustainable WEEE recycling system and invest federal funds to support online WEEE recycling  
508 activities. (2) From a company perspective, various cellphone companies should make efforts to  
509 address this situation. First, the product ecological design should be enhanced by manufacturing  
510 companies to ensure that future waste cellphones can be dismantled or reused with a standard  
511 form. Research-based companies should invest sufficient funds into research and development  
512 (R&D) to improve dismantling or refining technologies. Second, domestic companies should  
513 attract foreign investments. With some in-depth operations among stakeholders, encouraging  
514 companies to actively collect waste cellphones and handle waste cellphones appropriately will  
515 have long-term benefits. (3) From a consumer perspective, local consumers have enormous  
516 potential for improvement. Consumers' consciousness, awareness, recognition and attitude will  
517 directly and indirectly affect their behavioral habits. First, Indian consumers should improve  
518 their awareness of waste mobile phone recycling and actively transition from the traditional  
519 approach to an approach supporting environmental protection and efficiency. Second, actual  
520 cellphone consumption behaviors can be transformed by changes in consciousness. Moreover, if  
521 the majority of consumers in society were voluntary role models, the end-of-life recycling rate  
522 would likely improve.

### 523 ***5.3 Limitations and future directions***

524 This study aims to analyze the volume of accumulated waste cellphones and the volume  
525 of the CHTMs contained in these cellphones by separately considering feature phones and

526 smartphones in the Indian context. Moreover, a market supply model was adopted to predict the  
527 future trends of CHTMs in waste cellphones in India. However, there are still some limitations  
528 and uncertainties in this article due to limited resources, such as time and data availability. First,  
529 the cellphone lifespan information was obtained from previous publications and may not be valid  
530 for India. Second, our estimation and prediction results are theoretical. Although the results are  
531 based on a universally acknowledged mathematical model, they might still exhibit some  
532 deviations. Moreover, the material composition may shift over time; however, we used fixed  
533 values reported in the literature because accurately projecting future changes is nearly impossible.  
534 Last, more data should be provided to analyze the impact of the source and supply of strategic  
535 metals on cellphones from the perspective of the upstream and downstream industries of  
536 strategic minerals in cellphones. Considering these limitations, future studies should conduct a  
537 national questionnaire survey to directly obtain first-hand cellphone lifespan information from  
538 Indian cellphone consumers. Additionally, future studies should also consider the designs of  
539 next-generation cellphones, which will likely have different CHTM compositions.

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