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An exergoeconomic and normalized sensitivity based comprehensive investigation of a hybrid power-and-water desalination system

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ABSTRACT

Cogeneration of power-and-water is one of the potential solutions for ever-rising energy and freshwater demand. These systems have shown superior thermodynamic and economic performance compared to their standalone counterparts because of processes synergy and shared utilities resources. The current study investigates a multi-effect distillation system operated on bleed-out steam from the last stages of low-pressure steam turbine of a combined cycle gas turbine power plant (CCGT+MED). For this purpose, a component-based exergoeconomic investigation integrated with normalized sensitivity analysis for energy, exergy, and economic evaluation. The performance indicators include specific fuel consumption, thermal efficiency, exergy destruction, exergy efficiency, stream cost, and product cost (electricity and freshwater). The analysis showed that the cogeneration scheme reduced the electricity cost by 16.8% and freshwater production cost by 24.5% compared to the standalone power plant and MED systems. Moreover, the payback period for the MED system is calculated as 2.59 years with freshwater selling at \$1.6 /m³. The sensitivity analysis showed that the electricity and the freshwater production cost are the most sensitive to gas turbine efficiency, fuel cost, and fuel heating value with normalized sensitivity coefficients of 1.71, 0.86, and 0.80 for electricity and 0.76, 0.42 and 0.40, for freshwater cost, respectively. While the other parameters such as interest rate, cost index factor, steam turbine efficiencies etc. showed a remarkably low impact on the cost of the products.

Keywords: Multi-effect desalination, exergoeconomic analysis, water-and-power cycle, normalized sensitivity analysis

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33 **Highlights**

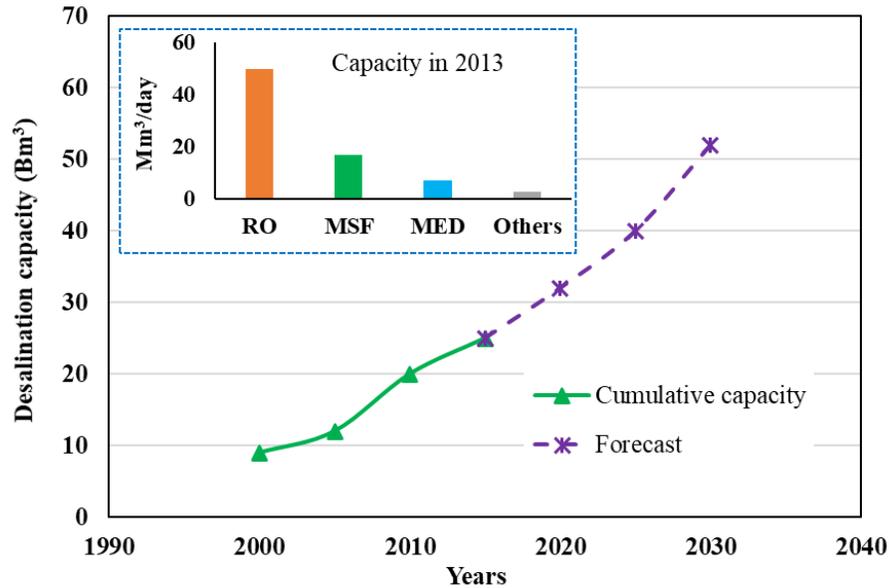
- 34 • Paper presents exergoeconomic and sensitivity analyses of a CCGT+MED system
- 35 • The proposed system had lower electricity and freshwater cost by 16% and 24%
- 36 • Electricity and freshwater costs are \$0.033-0.089/kWhr and \$1.2-2.41\$/m³
- 37 • The payback period of system is 2.59 years with freshwater selling
- 38 • Electricity and water costs are sensitive to turbine efficiency and fuel cost

39 **1. Introduction**

40 Water and energy are among the major challenges faced globally because of a growing
41 population, depletion of conventional sources, and high carbon footprints [1,2]. Therefore, it is
42 needful to maintain a sustainable nexus between water, energy, and the environment for an
43 economical lifestyle [3,4]. Unfortunately, the global water scarcity is expected to surpass 4000
44 billion cubic meters per year (Bm³/year) by 2030 resulting in a water shortage problem for more
45 than 5 billion people worldwide [5,6]. In this regard, desalination has been proven a viable option
46 to ameliorate the water supply-demand gap [7]. Therefore, a significant increase in the installed
47 desalination capacity has been observed over the years and is predicted to expand further in the
48 future as shown in Figure 1 [8,9]. Meanwhile, besides augmenting the installed capacity, the
49 improvements in existing system performance have also been focused [10,11]. Some of the latest
50 developments include hybridization of cycles [12,13], integration of energy recovery [14,15],
51 innovative technologies [16,17] and developments of renewable energy-based systems [18,19].

52 However, despite significant efforts, the specific derived energy consumption of conventional
53 commercial-scale technologies is still very high as; reverse osmosis (RO) 3.7-8 kWh/m³ electric,
54 multi-effect distillation (MED) 7-21 kWh/m³, multi-stage flash (MSF) 19-27 kWh/m³, mechanical
55 vapor compression system (MVC) 7-12 kWh/m³, and thermal vapor compression (TVC) 12-16
56 kWh/m³ [20]. On the other hand, the minimum separation work for desalination at infinitesimal
57 recovery is estimated as 0.72 kWh/m³ for a salinity of 35 g/kg (feed) at 25 °C [21,22]. It shows that
58 the conventional technologies are energy-intensive and operate only at 10-13% of their
59 thermodynamic limit [23]. Therefore, a significant research gap still exists for energy efficiency
60 improvement of existing desalination systems [24]. In this regard, the cogeneration of the power-
61 and-water cycle is one of the lucrative options to achieve high thermodynamic efficiency and low
62 water and power production costs [25]. In this scheme, a desalination system is coupled with a

63 combined cycle gas turbine (CCGT) power plant for simultaneous power-and-water production
 64 [26]. It has shown several benefits like lower condenser water and area, low thermal losses, lesser
 65 fuel consumption, and reduction in operational expenses (due to sharing of facilities i.e., preheated
 66 feed, fuel, and labor, etc.) [27,28].



67
 68 **Figure 1.** Global desalination trend and prediction [8,9].

69 Owing to the above-mentioned advantages and potential to outperform the stand-alone
 70 desalination systems, significant efforts have been made to enhance the performance of
 71 cogeneration systems recently. For instance, Ghorbani et al. [29] proposed a novel phase change
 72 material-assisted solar-based steam power plant (1063 MW) integrated with a multi-effect
 73 desalination system that produced 8321 kg/s of freshwater using 2571MW of waste heat. They
 74 reported the electrical, thermal, and exergy efficiencies for the hybrid system as 28.84%, 97.18%,
 75 and 52.23% respectively. Mohammadi et al. [30] analyzed the feasibility of different trigeneration
 76 systems for the production of electricity, freshwater, and cooling using CCGT. They reported the
 77 Levelized costs of electricity, water, and cooling to be ranging from \$0.06598-0.06428/kWh,
 78 \$1.146-1.575/m³, \$0.0389-0.0930/ton-hr, respectively for CCGT + double-effect absorption chiller
 79 + MED. Lee and Park [31] proposed a novel cogeneration plant based on liquefied natural gas
 80 (LNG) cold energy. They reported the specific energy consumption and the product cost for the
 81 proposed system as 5.202 kWh/ton and \$0.148/ton of pure water which are lower than the
 82 conventional systems. Abdulrahim and Chung [32] studied the effect of intake air cooling in a

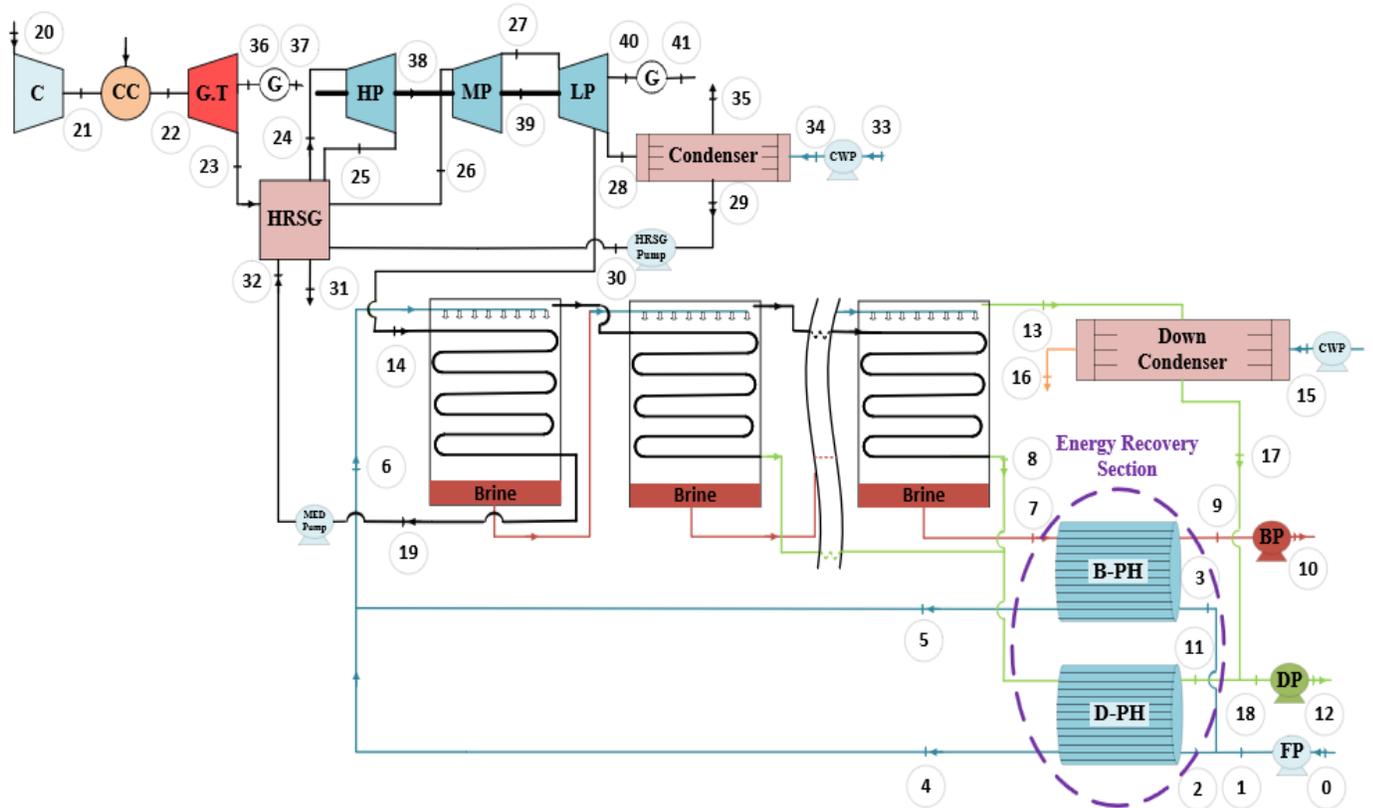
83 cogeneration plant during summer conditions using an evaporative cooler (EC) and absorption
84 refrigerator (AR) in two different scenarios. They reported around 5.89% and 9.11% increase in the
85 energy utilization factor of the plant by EC and AR, respectively.

86 Besides, Sorgulu and Dincer [33] proposed a biomass-based cogeneration system for electricity
87 and freshwater production as well as waste minimization. The system used 2.498 kg/s of municipal
88 solid waste and 0.1314 kg/s of olive oil waste to produced 4.49 MW of electricity using a steam
89 turbine and 92.29 kg/s of freshwater through MED and RO systems. They reported the overall
90 energy and exergy efficiencies as 37.04% and 19.78%, respectively. Ding et al. [34] optimized a
91 gas turbine cycle integrated with Kalina + HDH cycles as the waste heat recovery systems for water
92 and power production. The maximum exergy efficiency and minimum value of Levelized total
93 emission were calculated as 43.84% and 62602 kg/kW, respectively. Delpisheh et al. [35] proposed
94 a novel solar-assisted freshwater and hydrogen cogeneration system. The cycle's waste heat was
95 used to produce fresh water using a humidification dehumidification desalination system. The
96 maximum exergy efficiency and unit exergy cost of the proposed system was reported as 5.39%
97 and 81.4 \$/GJ, respectively. Similarly, some other cogeneration options are integration with nuclear
98 power plants [36], algal cultivation systems [37], and solar-based regeneration systems [38], etc.

99 The above review suggests that the cogeneration water-and-power scheme offers several
100 benefits like lower energy consumption, high thermodynamic performance, and lower energy and
101 water production cost compared to the standalone systems. Therefore, the current study presents a
102 comprehensive analysis of a combined cycle gas turbine integrated multi-effect desalination system
103 (CCGT+MED). For this purpose, two important system analysis methods including component-
104 based exergoeconomic analysis and an advanced Normalized Sensitivity Analysis (NSA) are used.
105 The first is employed as a combined application of thermodynamic and economic analyses which
106 allows a separate audit of each component in the system to assess how efficiently it utilizes the
107 supplies. The second one (i.e., NSA) is used for one-on-one comparison of different parameters
108 with significantly different magnitude to identify the most influential ones. These methods allow a
109 closer insight into the plant performance than the conventional thermodynamic, economic, and
110 parametric analyses which rely on overall system performance analysis based on the resources
111 invested at system boundaries. The analysis is focused on energy, exergy, and economic viewpoints
112 estimating fuel consumption, exergy destruction, capital investment, stream cost, payback period,
113 and parametric analyses.

114 **2. System description**

115 A forward feed multi-effect desalination system (MED) integrated with a combined cycle gas
116 turbine (CCGT) power plant is considered for the study. The CCGT consists of a single-stage gas
117 turbine and three stages steam turbines i.e., high pressure (HP), medium pressure (MP), and low
118 pressure (LP)) with a total power output of 592.2 MW. While the MED system consists of 6
119 evaporators (N=6) with a total water production capacity of 50 kg/s. Figure 2 presents the schematic
120 diagram for considered CCGT+MED systems with a description of each point. It is important to
121 mention that, the plant layout and process parameters are considered from a recent study by Shahzad
122 et al. [39]. The process starts, as the waste heat (flue gases) from the gas turbine outlet, is used in a
123 heat recovery steam generator (HRSG) to produce steam. The steam is first fed to the high-pressure
124 stage of the steam turbine from where it is directed to the medium pressure after being reheated in
125 HRSG and finally to the low-pressure stage. From the low-pressure stage, the steam is bled to the
126 MED system as a heat source in the first evaporator and the flow rate of bled steam is controlled by
127 the desalination capacity of the MED system. The extra steam is condensed in a condenser using
128 cooling water which is discarded back to the sea and condensed water is fed to the HRSG section
129 for the next cycle. The process parameters (pressure, temperature, specific enthalpy, mass flow rate,
130 and specific entropy) for different state points mentioned in the schematic diagram are presented in
131 Table 1.



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- | | |
|--|---|
| 0. Feed to feed pump | 1. Feed pump outlet |
| 2. Feed to distillate Preheater | 3. Feed to brine preheater |
| 4. Feed from distillate preheater | 5. Feed from brine preheater |
| 6. Feed of first evaporator | 7. Last effect brine into brine preheater |
| 8. Condensate into distillate preheater | 9. Brine outlet from brine preheater |
| 10. Brine pump outlet | 11. Distillate outlet from distillate preheater |
| 12. Distillate from distillate pump outlet | 13. Last effect vapors to condenser |
| 14. Bleed steam from LP turbine | 15. Cooling water to down condenser |
| 16. Cooling water out | 17. Condensate from down condenser |
| 18. Total distillate | 19. Steam condensate |
| 20. Compressor air inlet | 21. Compressed air outlet |
| 22. Combustor chamber outlet | 23. Gas turbine outlet / HRSG inlet |
| 24. HP turbine inlet | 25. HP turbine steam out |
| 26. MP turbine inlet | 27. LP turbine inlet |
| 28. LP turbine outlet & inlet to condenser | 29. Condenser outlet |
| 30. Inlet cooling water to HRSG | 31. HRSG outlet |
| 32. Steam condensate to HRSG | 33. Cooling water pump inlet |
| 34. Cooling water to PP condenser | 35. Cooling water outlet |
| 36. Gas turbine outlet | 37. Gas turbine generator outlet |
| 38. HP turbine out | 39. MP turbine out |
| 40. LP turbine out | 41. LP turbine generator out |

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Figure 2. Schematic diagram of water-and-power cogeneration scheme.

135 **Table 1.**

136 Process parameters for states points in CCGT+MED plant of Figure 2.

State points	T (°C)	m (kg/s)	P (kPa)	h (kJ/kg)	s (kJ/kg K)
20	30	768.7	101.3	303.5	5.712
21	319	768.7	800	599.2	5.801
22	1197	1025	800	1601	6.827
23	638	1025	120	946.1	6.813
24	560	224.4	11300	3513	6.721
25	380	224.4	2800	3189	6.891
26	560	224.4	2800	3594	7.438
27	310	224.4	1000	3072	7.162
28	46	209.1	10	2584	8.145
29	37	209.1	8.83	2568	0.532
30	37	209.1	78.83	155	0.532
31	97	1025	120	371	7.03
32	71.5	15.28	220	299.4	0.9731
33	22.5	39.33	101	94.47	0.3162
34	22.5	39.33	151	94.51	0.3612
35	43	39.33	131	180.2	0.5844

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139 3. Mathematical model

140 3.1. Thermodynamic analysis

141 The thermodynamic analysis involves the calculation of energy consumed, produced, or
142 transformed during operation. For instance, work input to the compressor, heat supplied in the
143 combustion chamber, work produced by turbines, energy interaction in heat recovery steam
144 generation system, and thermodynamic efficiency of the plant. The governing equations for
145 different components in the systems are presented in Table 2 and the numeric subscripts correspond
146 to different states in the system as illustrated in Figure 2. It is important to mention that the
147 thermophysical properties i.e., specific heats, enthalpies, entropies, etc. used in the mathematical
148 model for different fluid streams are not constant. Rather these are calculated using the Engineering
149 Equation Solver (EES) built-in routines for thermophysical properties of fluids as a function of
150 temperature and pressure for air, steam, and water streams. While for saline water, these are
151 calculated as a function of temperature and salinity using correlations provided by [40] in the
152 seawater library. Similarly, for flue gases, specific heat is calculated using the correlation provided
153 in Table 2 as a function of temperature. Moreover, these properties in each case correspond to the
154 values at an average temperature of inlet and outlet states, and different streams in the cycle are
155 treated as follows: 20, 21 (air), 24-28 (steam), 29,30,32 (water), 33, 35 (saline/seawater), and 22,
156 23, 31 (flue gas). Meanwhile, it is also important to note, the work produced by the low-pressure
157 steam turbine (refer Eq. 8) is calculated as the sum of work produced due to actual expansion of the
158 steam and the energy that could have been produced by expanding the bleed out steam (i.e., supplied
159 to MED). Besides, the pump work in the condenser and MED section (though very low) is taken
160 from the steam turbine output while calculating the net work output. While the total work produced
161 by the system is calculated as the summation of individual turbine works which after adjustment
162 with generator efficiency represents the total electricity production capacity.

163 The numerical analysis is based on the following standard assumptions:(a) the intake seawater
164 properties are $P_0 = 101.325$ kPa, $T_0 = 22.5$ °C, and $S_0 = 35$ g/kg, (b) steady-state process, (c) identical
165 heat transfer area for all evaporators, (d) the thermophysical properties are pressure, temperature
166 and chemical composition dependent, (e) non negligible BPE effects, (f) the fuel used in the power
167 plant is methane (g) the isentropic efficiencies for turbines are as follows: GT 83%, HPST 77%,
168 MPST 73%, and LPST 48% [41] (h) the intake air cost at compressor inlet is zero i.e., $C_{20} = 0$ \$/s.

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Table 2.
Thermodynamic model of the power-desalting cogeneration scheme.

Equipment	Governing equation	Eq. #
Compressor	$\dot{W}_{comp} = m_{20} C_{p_{20}} (T_{21} - T_{20})$	(1)
Combustion chamber [42]	$\dot{Q}_{comb,in} = LHV \dot{m}_f + m_{21} h_{21}, \dot{Q}_{comb,out} = m_{22} C_{p_g} (T_{22} - T_{21})$ $LHV = 47230 \text{ kJ / kg} \rightarrow \dot{Q}_{comb,in} = 1033 \text{ MJ / s}$	(2)
Gas turbine [42]	$\dot{W}_{GT} = m_{22} C_{p_g} (T_{22}) \eta_{GT} \left(1 - 1 / (P_{22} / P_{23})\right)^{\frac{1.33-1}{1.33}}$ $C_{p_g} = 0.992 + 6.99 \times 10^{-5} (T_i(K)) + 2.71 \times 10^{-7} (T_i(K))^2$ $- 1.22 \times 10^{-10} (T_i(K))^3$ (flue gases)	(3)
Heat recovery steam generation system, HRSG	$\dot{Q}_{HRSG,in} = (m_{23} h_{23}) + (m_{25} h_{25}) + (m_{30} h_{30}) + (m_{32} h_{32})$	(4)
	$\dot{Q}_{HRSG,out} = [m_{24} (h_{24} - h_{30} - h_{32})] + [m_{26} (h_{26} - h_{25})]$	(5)
	$\dot{W}_{HPST} = m_{24} (h_{24} - h_{25}) \eta_{HST}$	(6)
	$\dot{W}_{MPST} = m_{26} (h_{26} - h_{27}) \eta_{MST}$	(7)
Steam turbine [25]	$\dot{W}_{LPST} = [m_{28} (h_{27} - h_{28}) + m_{14} (h_{27} - h_{14})] \eta_{LPST}$	(8)
	$\dot{W}_{ST} = (\dot{W}_{HPST} + \dot{W}_{MPST} + \dot{W}_{LPST}) \eta_{Gen}$	(9)
Thermal efficiency	$\eta_{th} = (\dot{W}_{net,ST} + \dot{W}_{net,GT}) / \dot{Q}_{comb}$	(10)
Exergetic efficiency	$\eta_{exergetic} = (\dot{W}_{net,ST} + \dot{W}_{net,GT}) / (X_{22} - X_{31})$	(11)

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173 3.2. Exergoeconomic analysis

174 Followed by energy analysis, the exergoeconomic analysis involves the computation of exergy,
 175 capital cost, and stream cost. In the first step, the exergy at each state point is calculated using mass
 176 flow rate, temperature, pressure, and chemical potential. This is followed by the calculation of
 177 stream cost using exergy, unit energy cost, and equipment purchasing cost. The operation and
 178 maintenance costs are accommodated within the fixed cost terms in the whole analysis of CCGT
 179 for which the correlations are presented in Table 3 and Table 4. For this purpose, the purchasing
 180 cost (\$) is first transformed into cost rate (\$/s) using availability factor, interest rate, and component
 181 life (combinedly know as capital recovery factor CRF) as given below [43].

$$182 \quad \dot{Z} = \frac{Z \times CRF}{(365 \times 24 \times 3600 \times A)} \quad (12)$$

$$183 \quad CRF = \frac{i(1+i)^t}{(1+i)^t - 1} \quad (13)$$

184 Where CRF is the capital recovery factor, A is the component availability, i is the interest rate, and
 185 t is the plant life for which the values are summarized in Table 5 [44].

186
 187 **Table 3.**
 188 Correlations for capital cost.

Component	Equation	Ref.
Pump	$Z_{Pump} = 32 \times 0.435 \times \dot{m}_{water}^{0.55} \Delta P^{0.55} \left(\frac{\eta}{\eta - 1} \right)^{1.05}$	[57]
MED effect	$Z_{EV} = 201.67 \times UA_{Evap.} \Delta P_t^{0.15} \Delta P_s^{-0.15}$	[57]
Preheater	$Z_{PH} = 1000(12.86 + A_{HT}^{0.8})$	[58]
Condenser	$Z_{Condenser} = 430 \times 0.582 UA_{Condenser} \Delta P_t^{-0.01} \Delta P_s^{-0.01}$	[57]
Steam cost	$C_{Steam, Annual} = \frac{(1.466 \times h_{fg, steam} \times Availability \times 365 \times \dot{V}_{distillate})}{1000 \times GOR}$	[59]

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Table 4.
Correlations for the fixed cost of CCGT components.

Component	Equation	Ref.
Compressor	$Z_{comp.} = C_{Comp,1} \times m_{20} \times \left(\frac{1}{C_{Comp,2} - \eta_{comp.}} \right) \times \left(\frac{P_{21}}{P_{20}} \right) \times \ln \left(\frac{P_{21}}{P_{20}} \right)$	
Combustion chamber	$Z_{comb.} = C_{Comb,1} \times m_{21} \times \left(1 + e^{C_{Comb,2} \times (T_{22} - C_{Comb,3})} \right) \times \left(\frac{1}{0.995 - \frac{P_{22}}{P_{21}}} \right)$	[61]
Gas turbine	$Z_{GT} = C_{GT,1} \times m_{22} \times \left(\frac{1}{C_{GT,2} - \eta_{GT}} \right) \times \ln \left(\frac{P_{22}}{P_{23}} \right) \left(1 + e^{C_{GT,3} \times (T_{22} - 1570)} \right)$	
	$Z_{ST} = Z_{HPST} + Z_{MPST} + Z_{LPST}$	
Steam turbine	$Z_{HPST} = C_{ST} \times \dot{W}_{HPST}^{0.7} \times \left(1 + \left(\frac{(1 - \eta_{HPST,1})}{(1 - \eta_{HPST})} \right)^3 \right) \times \left(1 + 5^{\frac{(T_{24} - 866)}{10.42}} \right)$	[61– 63]
	$Z_{MPST} = C_{ST} \times \dot{W}_{MPST}^{0.7} \times \left(1 + \left(\frac{(1 - \eta_{MPST,1})}{(1 - \eta_{MPST})} \right)^3 \right) \times \left(1 + 5^{\frac{(T_{26} - 866)}{10.42}} \right)$	
	$Z_{LPST} = C_{ST} \times \dot{W}_{LPST}^{0.7} \times \left(1 + \left(\frac{(1 - \eta_{LPST,1})}{(1 - \eta_{LPST})} \right)^3 \right) \times \left(1 + 5^{\frac{(T_{27} - 866)}{10.42}} \right)$	
Condenser	$Z_{cond.,PP} = 248 \times A_{CD,PP} + 659 \times m_{35}$	[62]
Generator section	$Z_{gen,GT} = 60 \times \dot{W}_{GT}^{0.95}$	[64]
	$Z_{gen,ST} = 60 \times \dot{W}_{ST}^{0.95}$	
Pump section	$Z_{HRSG,P} = 378 \times \left(1 + \left(\frac{(1 - \eta_p)}{(1 - 0.83)} \right)^3 \right) \times X_{30}^{0.71}$	[63]
	$Z_{HRSG,MED,P} = 378 \times \left(1 + \left(\frac{(1 - \eta_p)}{(1 - 0.83)} \right)^3 \right) \times X_{32}^{0.71}$	
	$Z_{cond,PP,P} = 378 \times \left(1 + \left(\frac{(1 - \eta_p)}{(1 - 0.83)} \right)^3 \right) \times X_{34}^{0.71}$	

HRSG

$$Z_{HRSG} = C_{HRSG,1} \times \left(\left(C_{HRSG,P1} \times C_{HRSG,ST1} \times C_{HRSG,GT1} \times \left(\frac{\dot{Q}_{HRSG,1}}{LMTD_{HRSG,1}} \right)^{0.8} \right) + \left(C_{HRSG,P2} \times C_{HRSG,ST2} \times \left(\frac{\dot{Q}_{HRSG,2}}{LMTD_{HRSG,2}} \right)^{0.8} \right) \right) + \left(C_{HRSG,2} \times \left(\left(C_{HRSG,P1} \times m_{24} \right) + \left(C_{HRSG,P2} \times m_{26} \right) \right) \right) + \left(C_{HRSG,3} \times m_{23}^{1.2} \right) \quad [61,62]$$

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Table 5.
Input exergoeconomic analysis features [45–47].

Features	Nominal value
Amortization duration t , years	30
Interest rate i , %	5
Cost index, C_{index}	1.2
Electricity price C_{ele} , $\$/kWh$	0.06
Annual availability, %	90
Steam heating cost, $\$/kJ$	1.466
Chemical cost $C_{chemical}$, $\$/m^3$	0.025
Maintenance cost	2% of Z
Labor cost	0.1 $\$/\dot{m}_D^3$

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After the capital cost rate, a general cost balance equation is applied to each component of the system to calculate the stream outlet cost as given in Eq. 14. Similarly, the cost balance equations for all the components in the system are developed and presented in Table 6.

$$C_{out} = \sum C_{in} + \dot{Z} \quad (14)$$

A detailed discussion regarding the calculation of purchased equipment cost in terms of correlations, applicability ranges and other thermal design procedure for evaporators, preheaters, etc. have been presented in detail in previous studies by the authors [20,48].

206 **Table 6.**
207 Cost rates of the streams of Figure 2.

Equipment	Correlations	Eq. #
Compressor	$C_{21} = C_{20} + C_{ele} \dot{W}_{comp} + \dot{Z}_{comp}$	(15)
Combustion chamber	$C_{22} = C_{21} + C_f \times A + \dot{Z}_{comb}$	(16)
Gas turbine section	$C_{23} = C_{22} - C_{36} + \dot{Z}_{GT}$	(17)
	$C_{25} = C_{24} + \dot{Z}_{HPST} - C_{38}$	(18)
Steam turbine section	$C_{27} = C_{26} + \dot{Z}_{MPST} - C_{39}$	(19)
	$C_{28} = C_{27} - C_{14} + \dot{Z}_{LPST} - C_{40}$	(20)
Condenser	$C_{29} = C_{28} + C_{34} - C_{35} + \dot{Z}_{Cond,PP}$	(21)
	$C_{37} = C_{36} + \dot{Z}_{Gen,GT}$	(22)
Generator section	$C_{41} = C_{40} + \dot{Z}_{Gen,ST}$	(23)
HRSG	$C_{24} = C_{23} + C_{25} + C_{30} + C_{32} + \dot{Z}_{HRSG} - C_{26} - C_{31}$	(24)
	$C_{34} = C_{33} + C_{ele} \dot{W}_{Cond,PP,P} - C_{35} + \dot{Z}_{Cond,PP,P}$	(25)
Pumps	$C_{30} = C_{29} + C_{ele} \dot{W}_{HRSG,P} + \dot{Z}_{HRSG,P}$	(26)
	$C_{32} = C_{19} + C_{ele} \dot{W}_{HRSG,MED,P} + \dot{Z}_{HRSG}$	(27)
	$C_{ele,PP} = C_{37} + C_{41} + C_{35} + C_{31}$	
Electricity cost	$C_{ele} (\$/kJ) = \frac{C_{ele,PP}}{\dot{W}_{net}}$	(28)

208
209 It is worth mentioning that in all the equations with multi output flows, auxiliary equations are
210 needed to solve the cost balance. These auxiliary equations can be developed using any of the
211 following three methods [49]: equality method, extraction method, and by-product method. The
212 first one (the equality method) is based on the concept of equal priority of both products and works
213 by equating the exergy costs of both products e.g., work, and low-pressure steam in the case of a
214 steam turbine. While the second one (i.e., the extraction method) works by considering the purpose
215 of certain machines/equipment e.g., the purpose of a turbine is to produce shaft power, hence the
216 stream cost must be calculated by giving priority to only the work output. Therefore, the auxiliary

217 equation will equate the exergy cost of high and low-pressure steam at the inlet and outlet of the
218 turbine. While the by-product method considers the low-pressure steam as a by-product that will
219 be produced even if the turbine is generating no power. Hence, it assigns a certain cost to the by-
220 product stream, and the cost of produced work is determined from the exergy cost balance between
221 work and inlet stream [50]. Based on the above discussion, the auxiliary equations for turbine are
222 as follows:

$$223 \quad \frac{C_{24}}{X_{24}} = \frac{C_{25}}{X_{25}} \quad (29)$$

$$224 \quad \frac{C_{26}}{X_{26}} = \frac{C_{27}}{X_{27}} \quad (30)$$

$$225 \quad \frac{C_{27}}{X_{27}} = \frac{C_{28}}{X_{28}} \quad (31)$$

226 Finally, the payback period representing the duration in which the investment made on the
227 integration of MED is recovered by selling the freshwater is calculated as:

$$228 \quad \textit{Payback period} = \frac{\textit{Initial investment}}{\textit{Net amount recovered}} \quad (32)$$

229 Moreover, the break-even point at which all the investment is paid back is also determined for
230 the project as a point where fixed cost and variable cost lines cut each other. After this point, the
231 system operation generates profit.

232

233 **4. Sensitivity analysis**

234 It is an important tool to critically investigate the effect of input parameters on the system
 235 performance to highlight the most influential ones for future developments [51]. In this regard, the
 236 derivative-based sensitivity evaluation is among the most typical and effective techniques in which
 237 each input parameter is introduced as a sum of its nominal value and the perturbation [52].
 238 Meanwhile, a more reliable and robust way of presenting the parametric sensitivity is the
 239 Normalized Sensitivity Analysis which uses the Normalized Sensitivity Coefficients (NSC) instead
 240 of simple partial derivatives. These NSCs allow a rationale comparison of parameters with
 241 significantly different magnitudes. This is because the NSCs are obtained by normalizing the
 242 perturbations in the response and input parameters by corresponding nominal values [53]. For
 243 instance, let the performance parameter be “*r*” and $r = r(x_1, x_2, x_3, \dots, x_j)$ then the perturbation U_r in
 244 the performance parameter “*r*” due to perturbation about the nominal value of an independent
 245 process parameter is found by the following formula [54]:

$$246 \quad U_r = \left[\left(\frac{\partial r}{\partial x_1} U_{x,1} \right)^2 + \left(\frac{\partial r}{\partial x_2} U_{x,2} \right)^2 + \dots + \left(\frac{\partial r}{\partial x_j} U_{x,j} \right)^2 \right]^{1/2} \quad (33)$$

247 Where, $U_{x,j}$ terms in the equation show the perturbation about nominal values of process parameters,
 248 and $\partial r/\partial x$ terms are known as sensitivity coefficients. Then sensitivity of the output parameter upon
 249 selected input variables is normalized to the nominal value of *r*. The mathematical description of
 250 the process is as follows [52].

$$251 \quad \frac{U_r}{\bar{r}} = \left[\sum_{j=1}^n \left\{ \left(\frac{\partial r}{\partial x_j} \frac{\bar{x}_j}{\bar{r}} \right) \left(\frac{U_{x,j}}{\bar{x}_j} \right) \right\}^2 \right]^{1/2} \quad (34)$$

252 Here, \bar{r} and \bar{x} are the nominal values and the dimensionless terms $\left(\frac{\partial r}{\partial x_j} \frac{\bar{x}_j}{\bar{r}} \right)^2$ are known as the
 253 normalized sensitivity coefficients which are of interest for this study. The physical significance of
 254 finding these coefficients is to quantify the variation in a performance parameter due to certain
 255 disturbances in a process parameter [55].

256 Besides NSC, Relative Contribution (RC) is another important parameter to distinguish the
 257 dominant sensitivity contributors by combining the sensitivity coefficients with the actual
 258 perturbation. It is obtained as the square of the product of sensitivity coefficient and perturbation,

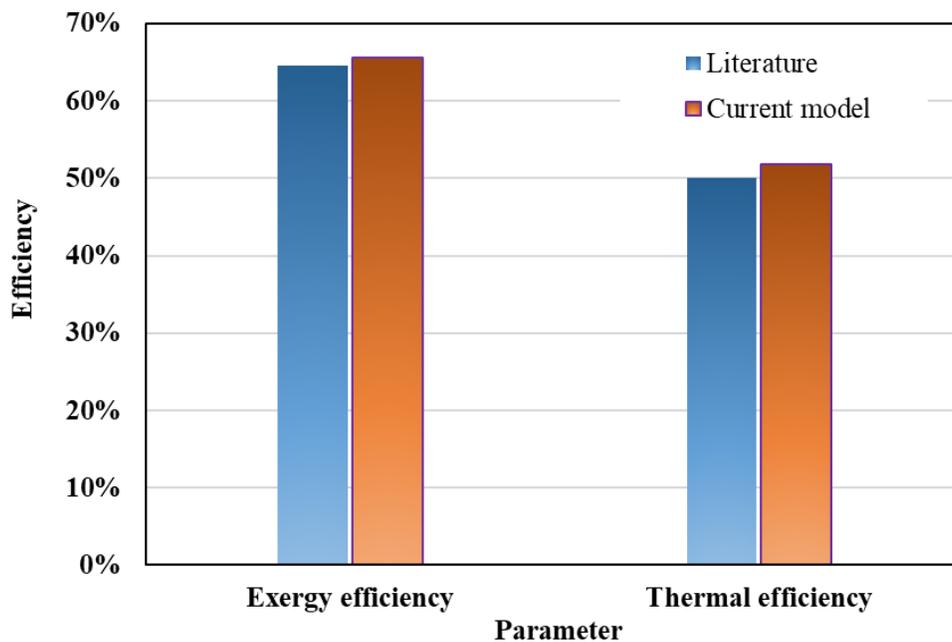
259 normalized by the square of the perturbation in the response parameter.

$$RC = \frac{\left(\frac{\partial r}{\partial x_j} U_{x,j} \right)^2}{U_r^2} \quad (35)$$

261 5. Results and discussion

262 5.1. Model validation

263 The mathematical model for the CCGT power plant is first validated with the actual plant data
264 reported in the literature by Shahzad et al. [39]. For this purpose, the system is operated on the same
265 process parameters i.e., temperature and mass flow rates as adopted in the literature [39]. Thermal
266 efficiency and Exergy efficiency are used as validation parameters as presented in Figure 3. A very
267 close agreement is seen in both sets of values with a maximum discrepancy of $\pm 1.71\%$ which
268 confirms the model validity. The small deviation is because of the difference in thermophysical
269 properties which are calculated in the current study using EES, while in the literature these are
270 calculated using standard steam tables corresponding to actual plant data.

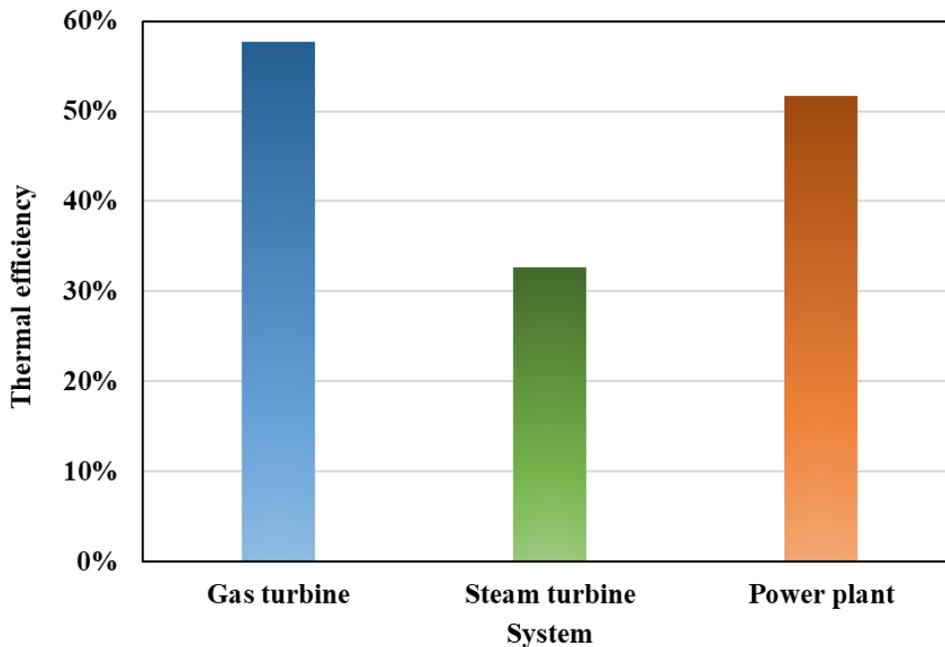


271 **Figure 3.** Numerical CCGT model validation with the literature [39].
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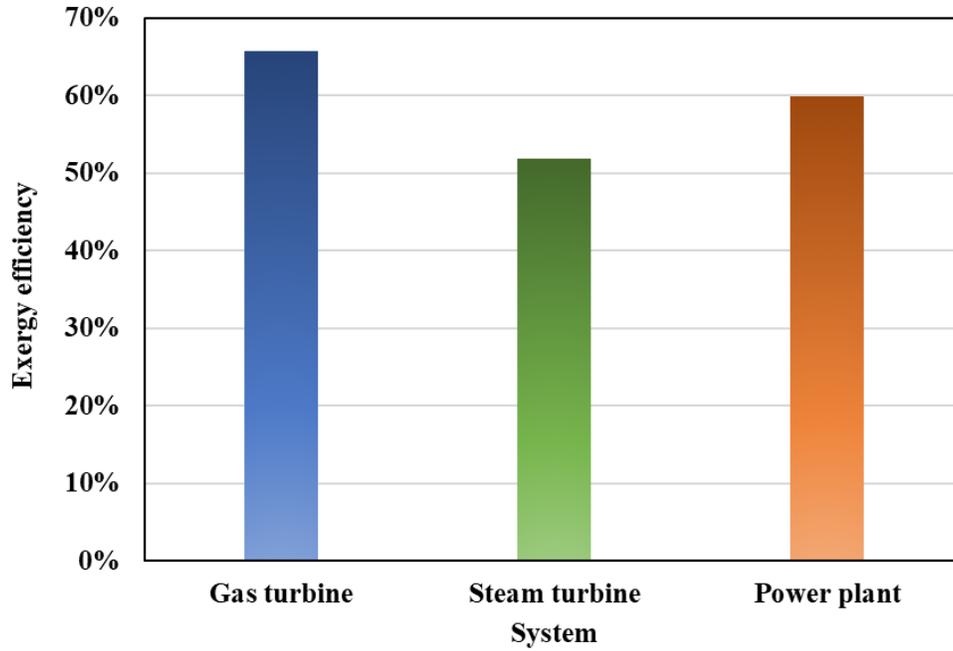
274 5.2. Thermodynamic analysis

275 The thermodynamic performance of the system is measured from energy and exergy
276 viewpoints. For energy analysis, the thermal efficiency of gas turbine, steam turbine, and overall
277 power plant are evaluated. Figure 4 shows the thermal efficiencies for gas turbine, steam turbine,
278 and overall power plant as 51.72%, 32.66%, and 57.66%, respectively. The corresponding exergy
279 efficiencies (refer to Figure 5) for these turbines are calculated as 65.66%, 51.81%, and 59.93%,
280 respectively. Meanwhile, for a more detailed analysis, the exergy destruction in each component of
281 the system is calculated using the general exergy balance equation. Figure 6 shows that the
282 maximum exergy destruction occurred in the combustion chamber with 32% followed by
283 compressor with 28%, a low-pressure turbine 21% (relatively high because of steam bleeding),
284 condenser 7%, gas turbine 4%, medium pressure turbine 3%, high-pressure turbine 2%, and HRSG
285 2%. Meanwhile, it is important to emphasize that, only 1% of the total exergy destruction occurred
286 in the desalination system. The overall exergy destruction in the system (CCGT+MED) is
287 calculated as 540 MW.



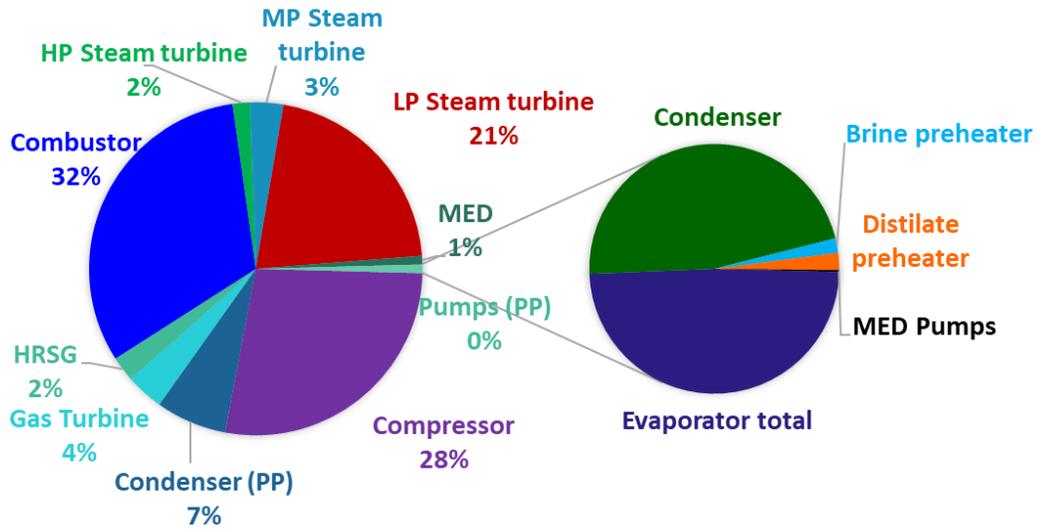
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Figure 4. Thermal efficiencies of turbines and power plant.



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Figure 5. Second law efficiency of the power plant.



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Figure 6. Equipment-based exergy destruction of CCGT+MED.

294

295 5.3. Exergoeconomic analysis

296 Following the energy and exergy analyses, a detailed exergoeconomic investigation of the
297 system is conducted to highlight the monetary contribution of each component to the final products.
298 For this purpose, the stream cost (\$/h) at all state points of the power plant and desalination system
299 and presented in Table 7. The analysis showed that the major contributions in the stream cost are
300 in the power plant sections are from the compressor, and turbine sections while in desalination
301 systems from evaporator sections. Thereafter, a parametric analysis using the one-factor-at-a-time
302 approach is performed to study the effect of the input parameter on the products cost. Figure 7
303 shows the effect of fuel cost on the electricity and freshwater production cost. It is observed that
304 the unit cost of electricity increased from \$0.033 to 0.089/kWhr and for distillate \$1.2 to 2.41/m³
305 for the fuel cost varying from 0.072 to 0.22 \$/m³. Similarly, the effects of fuel heating values on
306 the electricity and freshwater production cost are presented in Figure 8. It is observed that an
307 increase in the heating value of the fuel decreased the electricity as well as freshwater production
308 cost due to a decrease in the specific fuel consumption. The electricity cost decreased from \$0.0529
309 to 0.04863/kWhr and the freshwater cost decreased from \$1.644 to 1.552/m³ when heating value
310 decreased from 45 to 50 MJ/kg (which can vary with regions [56]). Similarly, the variation in
311 electricity and freshwater production cost against interest rate is presented in Figure 9 which shows
312 a direct impact on both cases.

313 Meanwhile, the comparison of product cost for CCGT+MED system with standalone MED and
314 standalone MED with energy recovery preheaters (MED+ER) is also presented in Figure 10. The
315 analysis showed that, the lowest product cost is observed for the hybrid CCGT+MED systems
316 followed by MED+ER and MED. In MED+ER, the hot brine and distillate streams are used to
317 preheat the intake seawater. This preheating reduces the sensible heat load in the evaporators thus
318 reducing the energy input as well as evaporator size. Therefore, because of being energy efficient,
319 these systems perform better than MED systems in which the high temperature brine is discarded
320 in the sea. However, the current analysis showed that the CCGT+MED system observed 24% less
321 water production cost than the MED+ER system. Moreover, its is also observed that the product
322 cost decreased as the number of evaporators increased in all the cases. Similarly, the product cost
323 for MED+ER and CCGT+MED against different interest rates is compared in Figure 11 which
324 shows the lower cost for hybrid system at all conditions. A more detailed investigation and
325 optimization of standalone MED systems under different configurations and similar process

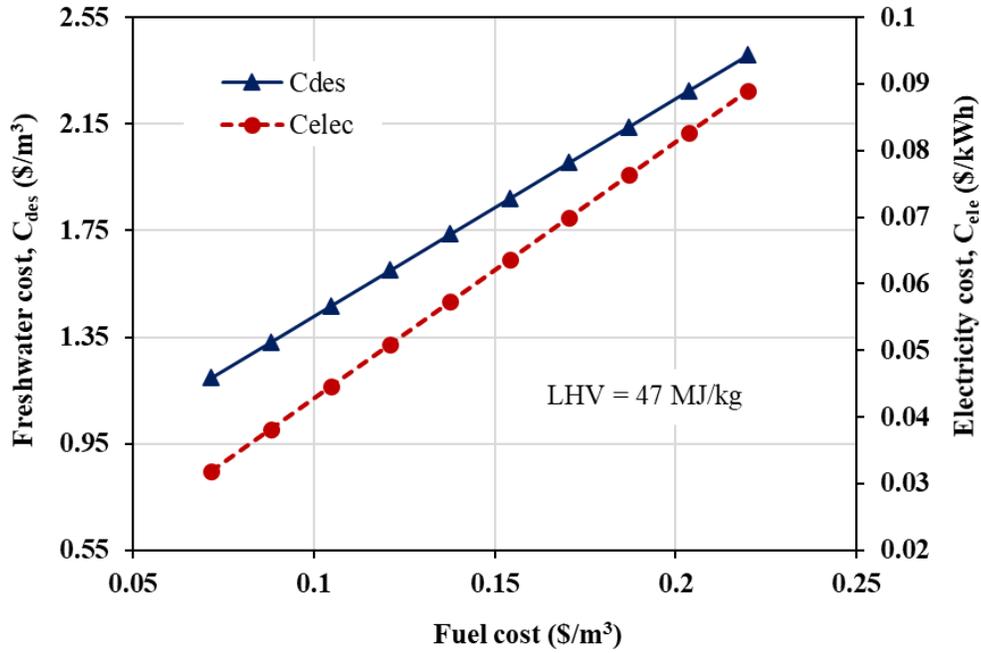
326 parameter ranges are presented in a recent study by authors [48].

327 **Table 7.**

328 Cost Flow of CCGT+MED with energy recovery section.

State Points	Cost (\$/h)	State Points	Cost (\$/h)
0. Feed pump inlet	4.6	1. Feed pump outlet	10
2. Feed to distillate preheater	3.6	3. Feed to brine preheater	7.2
4. Feed to distillate Preheater	19	5. Feed from brine preheater	53
6. Feed of first evaporator	72	7. Last effect brine to preheater	44
8. Condensate to preheater	17	9. Brine from brine preheater	2.9
10. Brine pump outlet	3.2	11. Distillate from preheater	3.8
12. Distillate from distillate pump	6.5	13. Last effect vapors to condenser	160
14. Bleed steam from LP turbine	97	15. Cooling water to condenser	6.8
16. Cooling water out	196	17. Condensate from condenser	2.1
18. Total distillate	5.86	19. Steam condensate	4.9
20. Compressor air inlet	0	21. Compressed air outlet	11581
22. Combustor chamber outlet	21412	23. Gas turbine outlet / HRSG inlet	8755
24. HP turbine inlet	8305	25. HP turbine steam out	6271
26. MP turbine inlet	7592	27. LP turbine inlet	5205
28. LP turbine outlet condenser	931	29. Condenser outlet	675
30. Inlet cooling water to HRSG	675	31. HRSG outlet	181
32. Steam condensate to HRSG	5.2	33. Cooling water pump inlet	4.6
34. Cooling water to condenser	4.7	35. Cooling water outlet	262
36. Gas turbine outlet	12657	37. Gas turbine generator outlet	12844
38. HP turbine out	2133	39. MP turbine out	2510
40. LP turbine out	4262	41. LP turbine generator out	4330

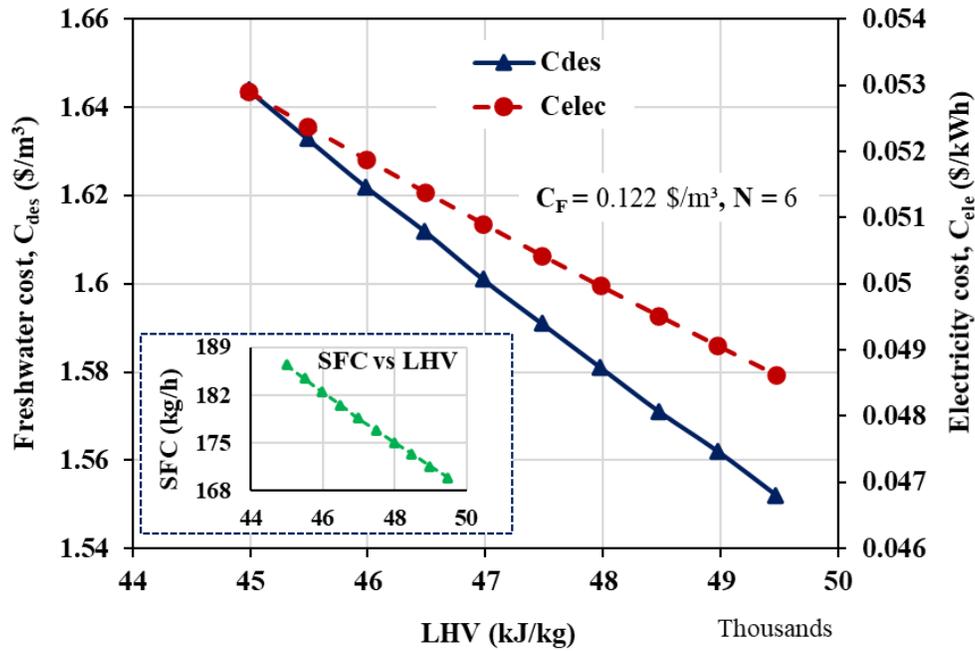
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Figure 7. Effect of fuel cost on electricity and freshwater production costs.



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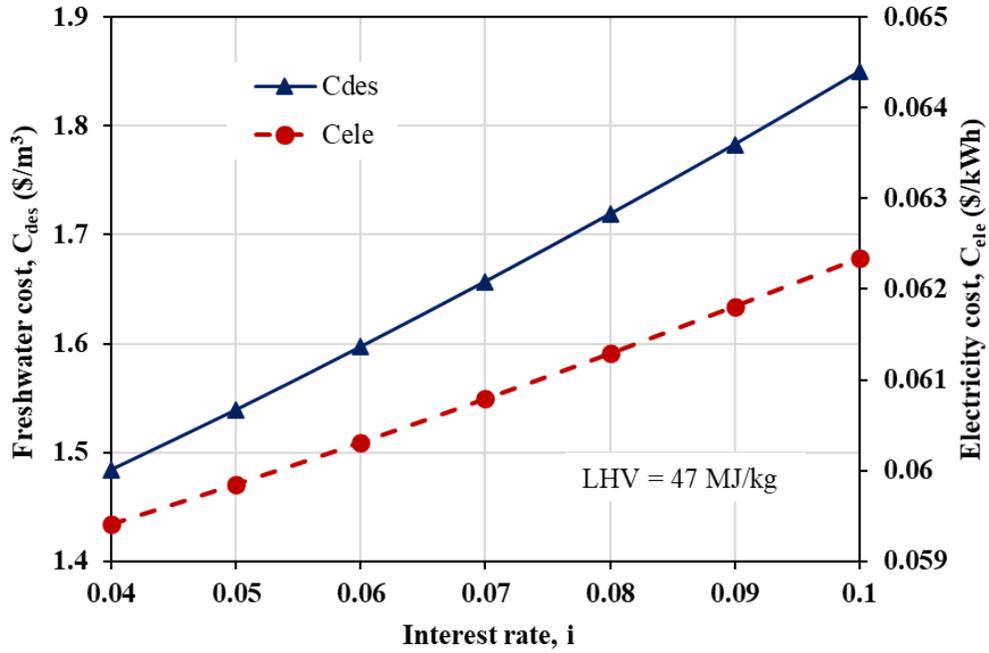
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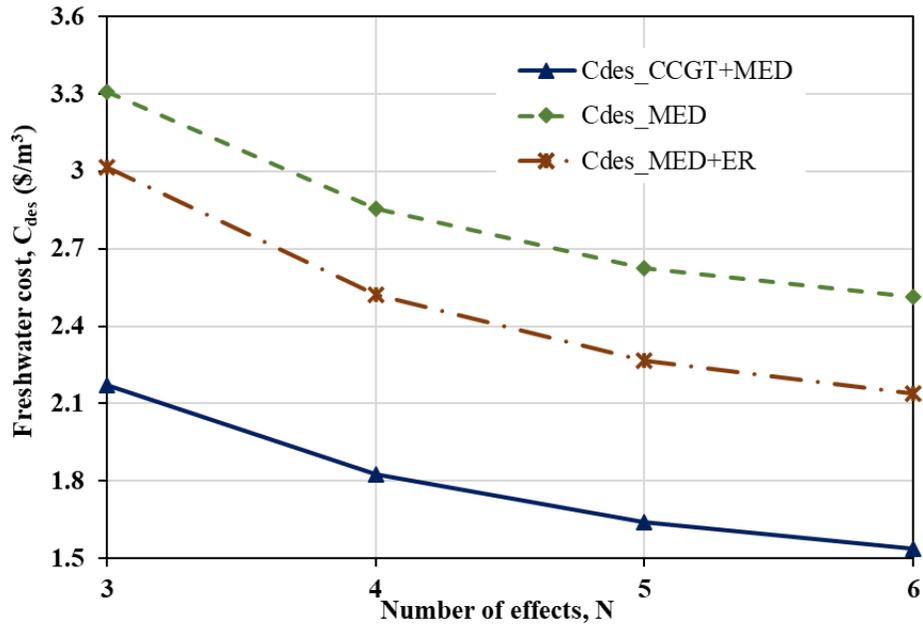
Figure 8. Effect of fuel heating value on specific fuel consumption, electricity, and freshwater production costs.



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Figure 9. Effect of interest rate on the electricity and freshwater production costs.



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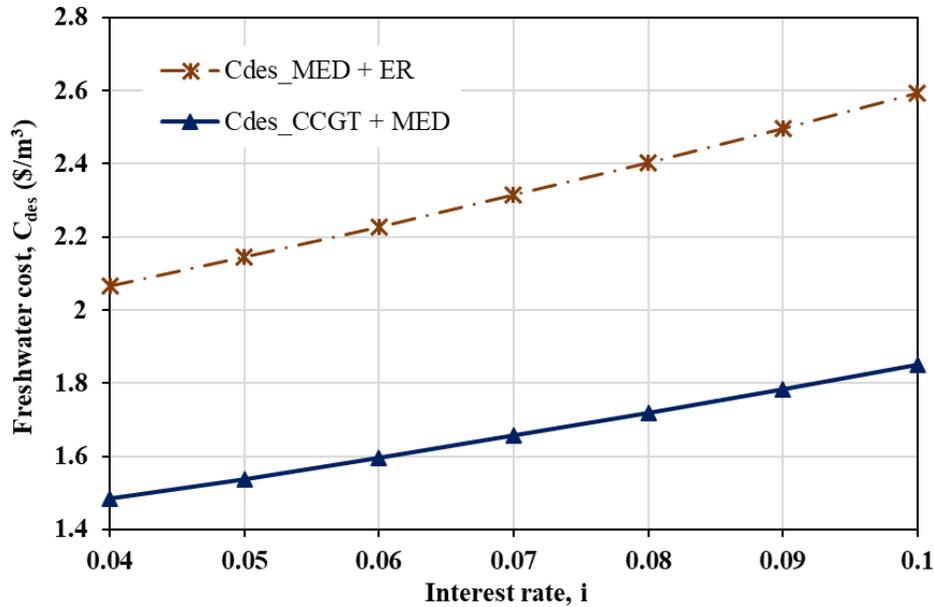
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Figure 10. Freshwater production cost comparison between MED, MED+ER and CCGT+MED at different number of evaporators.



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Figure 11. Effect of interest rate on the electricity and freshwater production costs.

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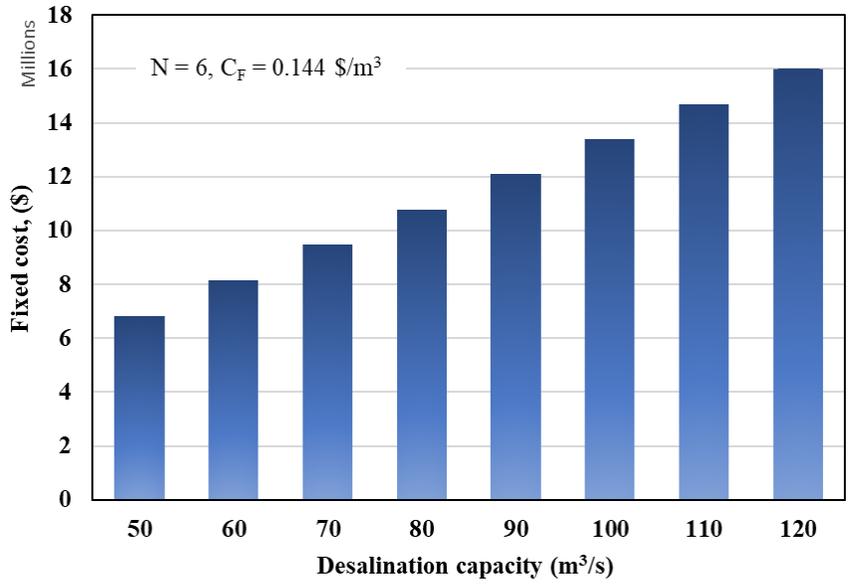
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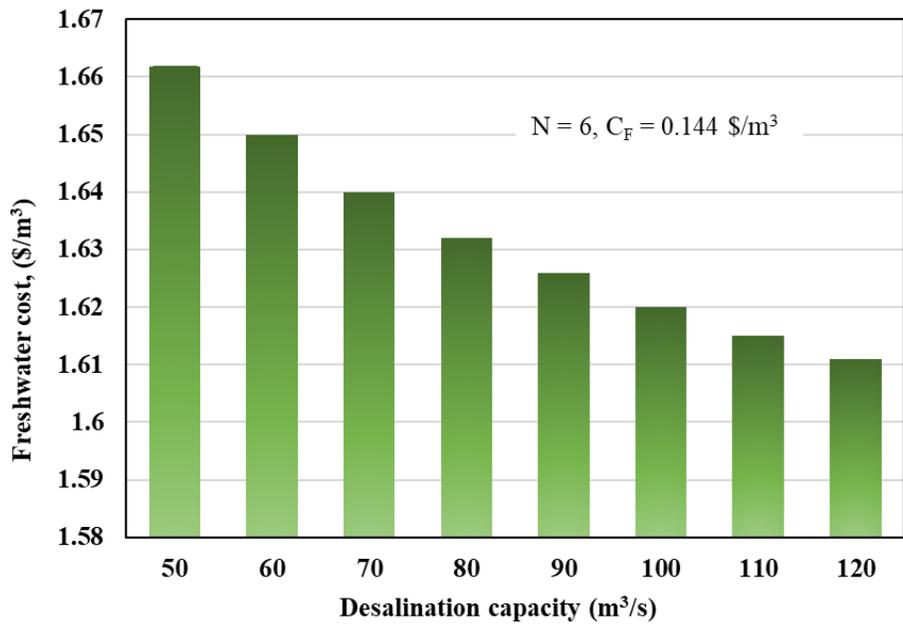
Figure 12 shows a variation in the capital investment/ fixed cost of the desalination system with the desalination capacity based on the correlations presented in Table 3 and Table 4. The fixed cost of the MED system increased from 6 to 16 M\$ when the desalination capacity enhanced from 50 to 120 kg/s. This massive increase in the cost is because of an increase in the heat transfer area which controls the desalination capacity as well as the investment cost. Meanwhile, it is also important to note that an increase in desalination capacity, decreased the freshwater production cost as shown in Figure 13. The freshwater cost decreased from 1.662 to 1.611 \$/m³ by increasing plant capacity from 50 to 120 kg/s. This decrease in unit freshwater cost is because of low operational cost which dominated the effect of capital cost at higher capacities. It shows a higher influence of operational cost on the freshwater production cost than the initial investment. Finally, Figure 14 shows the installation cost of the desalination plant with an existing power plant. A total investment of \$6897000 is made to install a MED system in year 1. From the next year, the revenue generation by selling the fresh water at the cost rate is counted on an annual basis. This takes 3.99 years to break even all the invested cost and the plant life considered in the analysis of the system is 30 years. This shows that excluding a small period of 3.99 years, the system will generate profit for the remaining life of 26.01 years without any major capital investment.



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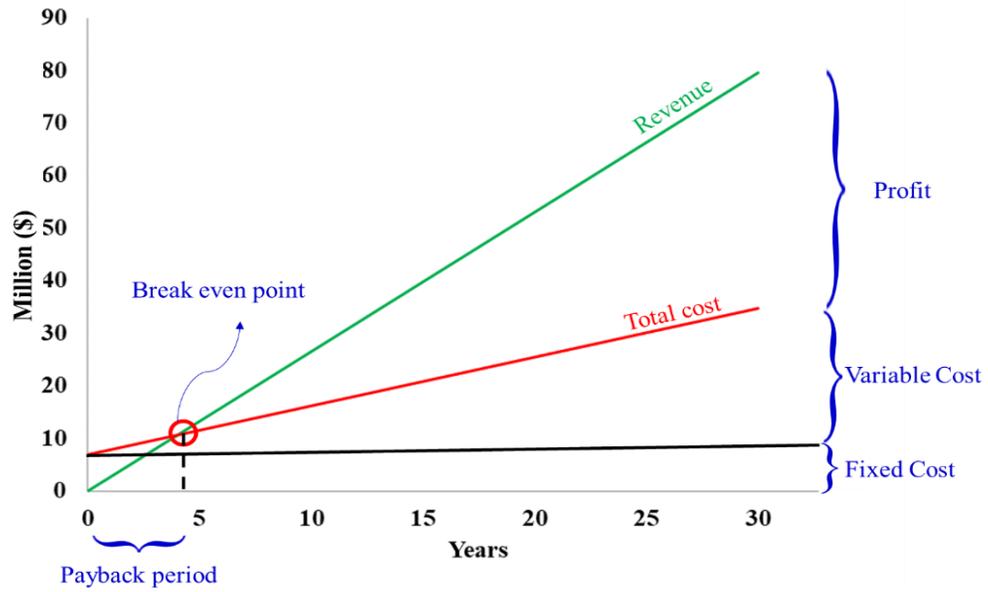
Figure 12. Desalination capacity versus capital/fixed cost.



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Figure 13. Desalination capacity versus freshwater production cost.



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Figure 14. Annual revenue generation and breakeven point.

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369 5.4. Sensitivity analysis

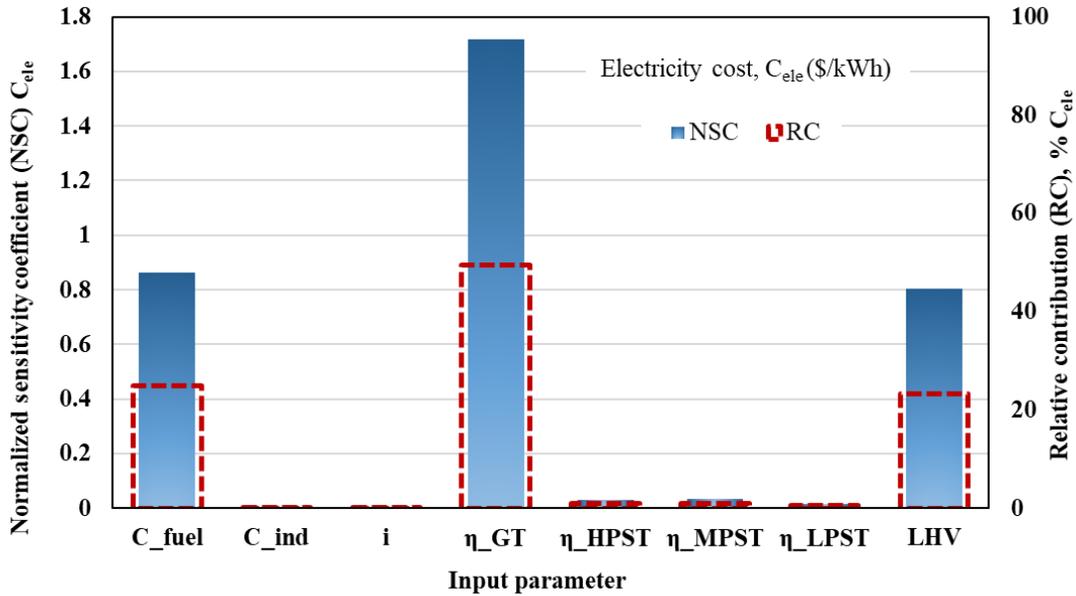
370 The outcomes of sensitivity analysis are presented in terms of Normalized Sensitivity
 371 Coefficients (NSCs) and Relative Contribution (RC). The output parameters are electricity cost
 372 (C_{ele}), and desalinated water cost (C_{des}). While the input parameters include fuel cost (C_{fuel}), cost
 373 index factor (C_{ind}), interest rate (i), gas turbine efficiency (η_{GT}), high-pressure steam turbine
 374 efficiency (η_{HPST}), medium pressure steam turbine efficiency (η_{MPST}), low-pressure steam
 375 turbine efficiency (η_{LPST}), and lower heating value of the fuel (LHV). For this analysis, the
 376 values of these input parameters are modeled as a sum of their nominal value and a perturbation of
 377 $\pm 1\%$ of the nominal (refer to Table 8), and the results are presented for parameters with $NSC \geq$
 378 0.001.

379 **Table 8.**
 380 Nominal and perturbation values of parameters of sensitivity analysis.

Input parameter	Nominal value	Perturbation
Fuel cost, C_{fuel} , \$/ 1000ft ³	4.13	± 0.0413
Cost index factor, C_{ind}	1.2	± 0.012
Interest rate, i	0.05	± 0.0005
Gas turbine efficiency, η_{GT}	0.83	± 0.0083
High-pressure steam turbine efficiency, η_{HPST}	0.77	± 0.0077
Medium pressure steam turbine efficiency, η_{MPST}	0.73	± 0.0073
Low-pressure steam turbine efficiency, η_{LPST}	0.48	± 0.0048
The lower heating value of the fuel, LHV, kJ/kg	47230	± 472

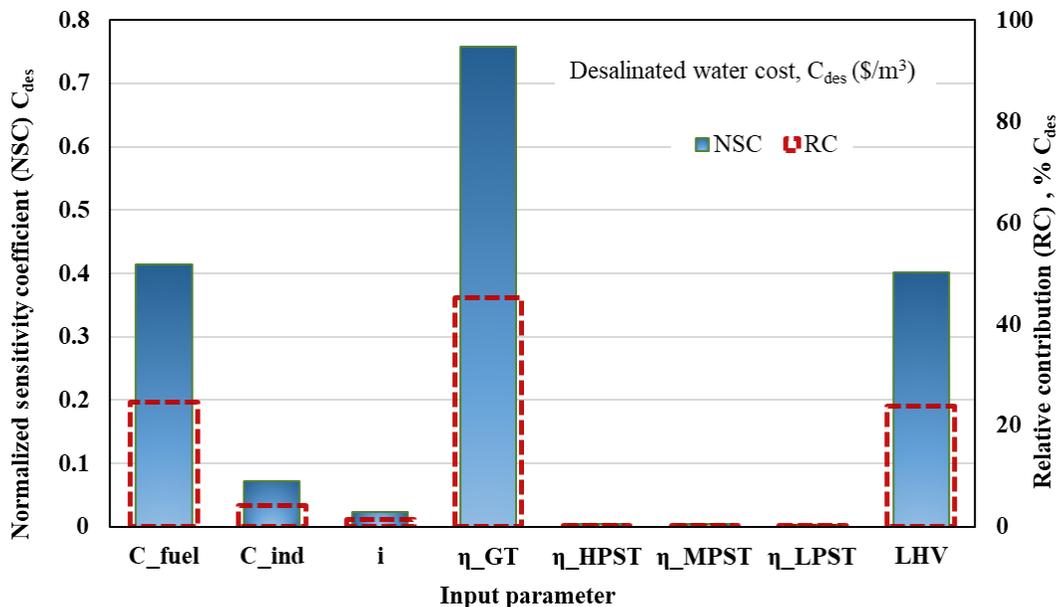
381 Figure 15 shows the sensitivity of C_{ele} and it is observed that C_{elec} is the most sensitive to
 382 η_{GT} with $NSC = 1.71$, followed by C_{fuel} with $NSC = 0.86$ and LHV with $NSC = 0.80$. The other
 383 input parameters have relatively low impact on C_{ele} in the following order $\eta_{MPST} > \eta_{HPST}$
 384 $\eta_{LPST} > C_{ind} > i$ with NSCs varying between 0.03 to 0.0014. Similarly, the relative contribution
 385 for these parameters is as follows $RC_{\eta_{GT}} = 49.4\%$, $RC_{C_{fuel}} = 24.8\%$, $RC_{LHV} = 23.1\%$, and for other
 386 parameters is relatively low as follows $RC_{\eta_{MPST}} = 0.95\%$, $RC_{\eta_{HPST}} = 0.87\%$, $RC_{\eta_{LPST}} = 0.49\%$
 387 $RC_{C_{ind}} = 0.12\%$, and $RC_i = 0.04\%$. Likewise, Figure 16 shows that C_{des} is the most sensitive to
 388 η_{GT} with $NSC = 0.76$, followed by C_{fuel} with $NSC = 0.42$ and LHV with $NSC = 0.40$. However,

389 in C_{des} case, the influence of other parameters is different than the C_{ele} case and follows the
 390 following order $C_{ind} > i > \eta_{MPST} > \eta_{HPST} > \eta_{LPST}$ with NSCs 0.072, 0.023, 0.0046,
 391 0.0042, and 0.0023, respectively. While the corresponding relative contribution for these
 392 parameters is as follows $RC_{\eta_{GT}} = 45.1\%$, $RC_{C_{fuel}} = 24.6\%$, $RC_{LHV} = 23.8\%$, $RC_{C_{ind}} = 4.27\%$,
 393 $RC_i = 1.38\%$, $RC_{\eta_{MPST}} = 0.27\%$, $RC_{\eta_{HPST}} = 0.25\%$, and $RC_{\eta_{LPST}} = 0.14\%$.
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Figure 15. The sensitivity of electricity cost over fuel cost and LHV.



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Figure 16. The sensitivity of distillate cost over fuel cost and LHV.

399 **6. Conclusion**

400 The exergoeconomic and normalized sensitivity analyses-based investigation of a hybrid
401 combined cycle gas turbine and multi-effect desalination systems (CCGT+MED) is conducted. The
402 energy consumption, exergy destruction, thermal and exergy efficiencies, stream costs, product
403 costs, and the sensitivity of different input parameters on the products are assessed. Under the
404 considered operating conditions, the following major outcomes are obtained.

- 405 • The cogeneration system reduced the electricity cost by 16.8% and freshwater production cost
406 by 24.5% compared to the standalone MED system.
- 407 • An increase in fuel cost from $\$0.072/\text{m}^3$ to $\$0.22/\text{m}^3$, increased the electricity production cost
408 from $\$0.033/\text{kWhr}$ to $\$0.089/\text{kWhr}$, and the corresponding freshwater cost from $\$1.2/\text{m}^3$ to
409 $\$2.41/\text{m}^3$.
- 410 • An increase in LHV of the fuel from 45 to 50 MJ/kg, decreased the electricity production cost
411 from $\$0.0529/\text{kWhr}$ to $\$0.04863/\text{kWhr}$ and distillate cost from $\$1.644/\text{m}^3$ to $\$1.552/\text{m}^3$ because
412 of a decrease in the specific fuel consumption.
- 413 • An increase in the freshwater production capacity from 50 to 120kg/s, increased the capital
414 investment of the MED section from 6.8 M\$ to 16 M\$ because of higher heat transfer area
415 requirements. However, it reduced the freshwater production cost from $\$1.662/\text{m}^3$ to $\$1.611/\text{m}^3$
416 because of the dominance of operation cost over the capital cost at higher productivities.
- 417 • Sensitivity analysis showed that the electricity production cost C_{ele} turned out to be the most
418 sensitive to η_{GT} , followed by C_{fuel} and LHV with NSCs of 1.71, 0.86, and 0.80,
419 respectively. While other parameters like steam turbine efficiencies, cost index factor, and
420 interest rate showed very low impact on C_{ele} with NSCs varying between 0.0014 to 0.03. Similar
421 trend was observed for the relative contribution of parameters as well.
- 422 • The desalinated/freshwater production cost C_{des} showed the most sensitivity to η_{GT} with NSC
423 = 0.76, followed by C_{fuel} with NSC = 0.42 and LHV with NSC = 0.40. while the other
424 parameters showed the following order $C_{\text{ind}} > i > \eta_{\text{MPST}} > \eta_{\text{HPST}} > \eta_{\text{LPST}}$ with NSCs
425 0.072, 0.023, 0.0046, 0.0042, and 0.0023, respectively. Similar trend for relative contribution
426 was also observed.

427

428 **Acknowledgment**

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430 RDF20/EE/MCE/SHAHZAD and MCE QR funds 2020/21.

431

432 **Nomenclature**

B	brine
\dot{C}	the rate of monetary cost (\$/s)
C	stream \$/s
C_p	specific heat, kJ/kg
C_{ind}	cost index factor
h	enthalpy kJ/kg
i	interest rate
\dot{m}	mass flow rate, kg/s
Nu	Nusselt number
P	pressure, kPa
Pr	Prandtl number
\dot{Q}	heat transfer rate, kW
r	output/dependent variable for sensitivity analysis
Re	Reynolds number
S	salinity, g/kg
s	entropy, kJ/kg K
T	temperature (°C)
\dot{V}	volume flow rate (m ³ /s)
\dot{W}	work, kW
X	exergy, kW
x	Input/independent variables for sensitivity analysis
Z	fixed cost (\$)
\dot{Z}	rate of fixed cost (\$/s)
<i>Greek letters</i>	
Δ	change in quantity

ρ	density
Υ	feed mass flow per unit length of each side of the tube
η	efficiency

Subscripts

II	second law/exergy
B	brine
CD	condenser
Comp	compressor
D	distillate
EV	evaporator
F	feed
N	number of effects
P	product
0	dead state

Superscripts

t	plant life in years
-----	---------------------

Abbreviations

AR	absorption refrigeration
B-PH	brine preheater
Bm ³	billion cubic meters
BP	brine pump
BPE	boiling point elevation
CCGT	combined-cycle gas turbine
CD	condenser
CRF	capital recovery factor
CWP	cooling water pump
D-PH	distillate preheater
DP	distillate pump
EC	evaporative cooler
EES	engineering equation solver
FF-MED	forward feed multi-effect desalination

FP	feed pump
GT	gas turbine
HDH	humidification dehumidification
HPST	high-pressure steam turbine
HRSG	heat recovery steam generation
LHV	lower heating value, kJ/kg
LNG	liquified natural gas
LPST	low-pressure steam turbine
MED	multi-effect desalination
Mm ³	million cubic meters
MPST	medium pressure steam turbine
MSF	multi-stage flash
MVC	mechanical vapor compression
NSA	normalized sensitivity analysis
NSC	normalized sensitivity coefficient
PP	power plant
RC	relative contribution
RO	reverse osmosis
SEC	specific energy consumption
TVC	thermal vapor compression

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