

Northumbria Research Link

Citation: Ali, Nisar, Ahmed, R., Luo, Jing Ting, Wang, Mingkui, Kalam, Abul, Al-Sehemi, Abdullah G. and Fu, Yong Qing (2020) Advances in nanostructured homojunction solar cells and photovoltaic materials. *Materials Science in Semiconductor Processing*, 107. p. 104810. ISSN 1369-8001

Published by: Elsevier

URL: <https://doi.org/10.1016/j.mssp.2019.104810>
<<https://doi.org/10.1016/j.mssp.2019.104810>>

This version was downloaded from Northumbria Research Link:
<http://nrl.northumbria.ac.uk/id/eprint/41280/>

Northumbria University has developed Northumbria Research Link (NRL) to enable users to access the University's research output. Copyright © and moral rights for items on NRL are retained by the individual author(s) and/or other copyright owners. Single copies of full items can be reproduced, displayed or performed, and given to third parties in any format or medium for personal research or study, educational, or not-for-profit purposes without prior permission or charge, provided the authors, title and full bibliographic details are given, as well as a hyperlink and/or URL to the original metadata page. The content must not be changed in any way. Full items must not be sold commercially in any format or medium without formal permission of the copyright holder. The full policy is available online: <http://nrl.northumbria.ac.uk/policies.html>

This document may differ from the final, published version of the research and has been made available online in accordance with publisher policies. To read and/or cite from the published version of the research, please visit the publisher's website (a subscription may be required.)

Advances in nanostructured homojunction solar cells and photovoltaic materials

Nisar Ali^{1, 3, 4*}, R. Ahmed^{1,2**}, Jing Ting Luo^{4,5}, Mingkui Wang⁶, Abul Kalam^{7,8}, Abdullah G. Al-Sehemi^{7,8}, Yong Qing Fu^{5***}

¹ Department of Physics, Faculty of Science, University Teknologi Malaysia, Skudai, 81310 Johor, Malaysia

² Centre for High Energy Physics, University of the Punjab, Quaid-e-Azam Campus, Lahore, Pakistan

³ Department of Physics, GPG Jehanzeb College Saidu Sharif Swat 19130, KPK, Pakistan,

⁴ Shenzhen Key Laboratory of Advanced Thin Films and Applications, College of Physics Science and Technology, Shenzhen University, 518060, People's Republic of China

⁵ Faculty of Engineering and Environment, University of Northumbria, Newcastle upon Tyne, NE1 8ST, UK

⁶ Wuhan National Laboratory for Optoelectronics, Huazhong University of Science and Technology, Wuhan, People's Republic of China

⁷ Department of Chemistry, Faculty of Science, King Khalid University, Abha 61413, P.O. Box 9004, Saudi Arabia.

⁸ Research Center for Advanced Materials Science (RCAMS), King Khalid University, Abha 61413, P.O. Box 9004, Saudi Arabia.

ABSTRACT

Recently, various materials have been explored for their potential applications in homojunction solar cells, which have distinct advantages of good lattice matching at the junction interfaces with minimum recombination losses of carriers. This paper presents an overview of design, technique, and materials in the advanced homojunction solar cells with their latest reported efficiencies. We review the development of homojunction solar cells with two-dimensional (or thin film) based materials, one-dimensional materials (nanowire/nanorods/nanotube), and zero-dimensional (nanodots and quantum dots) based materials. Among the thin film materials explored for homojunction solar cells, we mainly focus this review on CuInS₂, InGaN, and InP based homojunction solar cells.

1 **Keywords:** Homojunction Solar cell; Photovoltaic; Optical property; Thin Film; Nanowire;
2 Quantum dots;

3 _____

4 **Corresponding authors:** * nisar.ali@utm.my (Nisar Ali)

5 ** rashidahmed@utm.my (R. Ahmed)

6 ***Richard.fu@northumbria.ac.uk (Richard Y.Q. Fu)

7

8

1 **1. Introduction**

2 Due to the limited supply of major energy resources (such as fossil fuels) and the impact on
3 global warming and environmental pollution, alternative and sustainable energy resources are in
4 great demand globally [1-4]. Photovoltaic (PV) energy is regarded as one of the largest sources
5 for clean and green energy production and could meet the energy requirements over a longer
6 period of time in the future [5-7]. In this regard, a variety of materials and techniques have been
7 explored for enhancement of their efficiencies, and reduction of their costs and toxicity, etc [8, 9].

8
9 Since the adventure of 1st solar cell in 1883, two major categories of solar cells have been widely
10 explored: heterojunction and homojunction ones [10, 11]. In a homojunction solar cell, the p and
11 n-type semiconductors for window and absorbing layers are fabricated by doping the different
12 elements into the same material. While in a heterojunction solar cell, the window layer and
13 absorbing layer are fabricated using different materials [12, 13]. The interfaces of
14 heterojunctions are designed from layers of dissimilar semiconductors with unequal band gaps in
15 order to create band offsets at the level of valence and conduction bands. However, they
16 frequently show problems such as lattice mismatch, phase separation, electron tunneling, non-
17 radiative recombination, and morphological defects, etc [14-17]. Whereas the homojunction
18 solar cells are based on layers of same or similar semiconductor materials with different doping
19 levels [18], and p- and n-types are created in the same or similar materials thus generally
20 producing a good lattice matching.

21
22 The output properties of a photovoltaic device are characterized by the lattice matching, bandgap,
23 and proper choice of the material. The bandgap has an influential impact on the output properties

1 such as **open-circuit voltage (V_{oc})**, **short circuit current (I_{sc})**, fill factor and efficiency of the solar
 2 cell. The bandgap of the material is increased as the size of the crystal or particle in the materials
 3 is decreased [19], which can be explained using a simple model to correlate the excitonic energy
 4 and the bandgap of materials with variable crystal/particle size [20]:

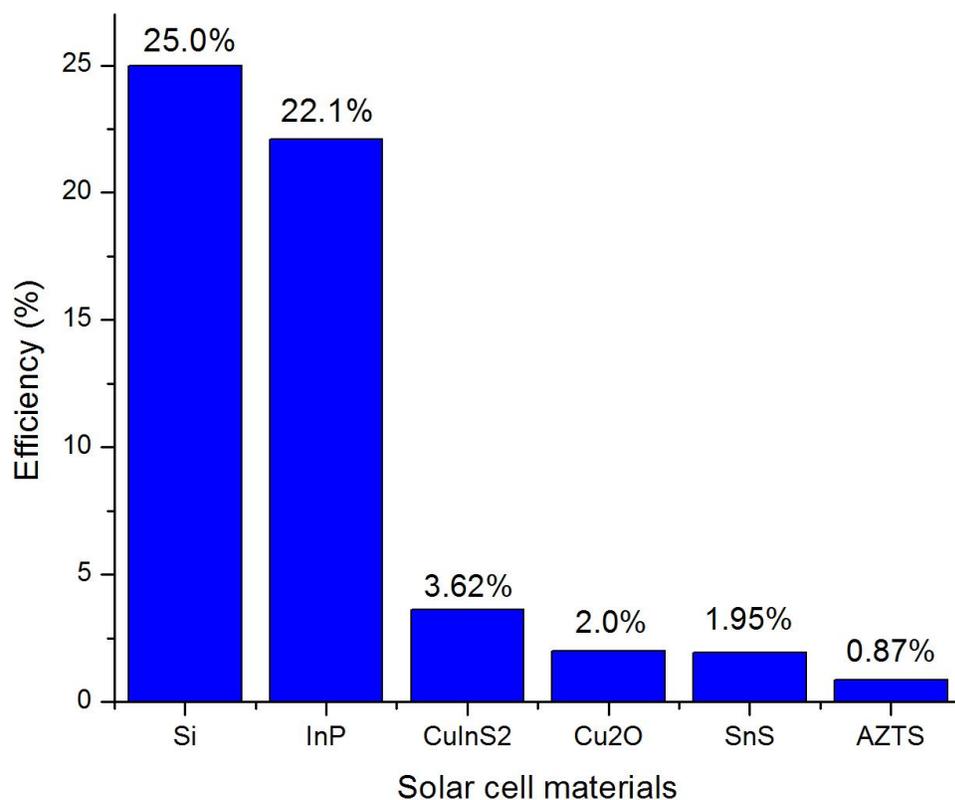
$$E_g = E_{g(\text{bulk})} + \frac{h^2\pi^2}{2R^2} \left(\frac{1}{m_e^*} + \frac{1}{m_h^*} \right) - \frac{1.8e^2}{\epsilon R} + E_{Rydberg}$$

5
 6 where h is the Plank constant, m_e^* is the relativistic mass of electron, m_h^* is the relativistic mass
 7 of hole, e is a charge on an electron, $E_{rydberg}$ is the Rydberg energy, R is the radius of the
 8 nanoparticle and ϵ is the dielectric constant of the nanoparticle.

9
 10 Historically the homojunction solar cell has a p-i-n structured configuration proposed by Ohl in
 11 1941 [21]. A homojunction solar cell based on single crystalline silicon with an efficiency of 6%
 12 was firstly reported in 1953 [22]. There was little progress in this area until 1970s when a
 13 dramatic increase in the efficiency of up to 16 to 20% was observed for Si p-n homojunction
 14 solar cells [23]. In 1977, Kazmerski et al reported copper indium selenide (CuInS_2 , CIS)
 15 homojunction solar with an efficiency of 3.62% [24]. Different groups synthesized CIS
 16 homojunction solar cells and reported efficiency values up to 11.4% between 1977-1998 [24-27].
 17 The theoretical efficiency for the CIS homojunction solar cell can be as high as 32% [28]. This
 18 high value of theoretical efficiency and high stability under the illumination of sunlight make it a
 19 widely studied solar cell material [29]. Recently a lot of research work has been reported to
 20 obtain high-performance homojunction solar cells using various semiconductor materials, such
 21 as silicon, copper oxide (Cu_2O), indium phosphide (InP) and tin sulphide (SnS) silver zinc tin
 22 sulphide (AZTS) [30-34]. Fig. 1 shows the maximum efficiency reported so far for different

1 thin-film based homojunction solar cells. Apart from silicon, among them, indium phosphide is
2 found to be one of the best homojunction materials with a maximum efficiency up to 22.1%.

3



4

5 **Fig. 1** Maximum efficiencies of solar cells made of different materials with a homojunction
6 device structure.

7

8 A thin film based homojunction solar cells requires the proper choices of active materials,
9 contact electrode materials as well as synthesis techniques. Moreover, their efficiencies can be
10 further boosted by adjusting various doping levels for p and n-type semiconducting materials.

11

1 In this paper, we present a short review of device design, fabrication techniques and active
2 materials employed for homojunction solar cells particularly materials including Si, CuInS₂,
3 InGaN, InP, CIGS, and Cu₂O, used in homojunction photovoltaics in the form of thin films and
4 nanostructures, which are environmentally friendly, and easy for fabrication, thus contributing
5 to the socio-economic development.

6

7

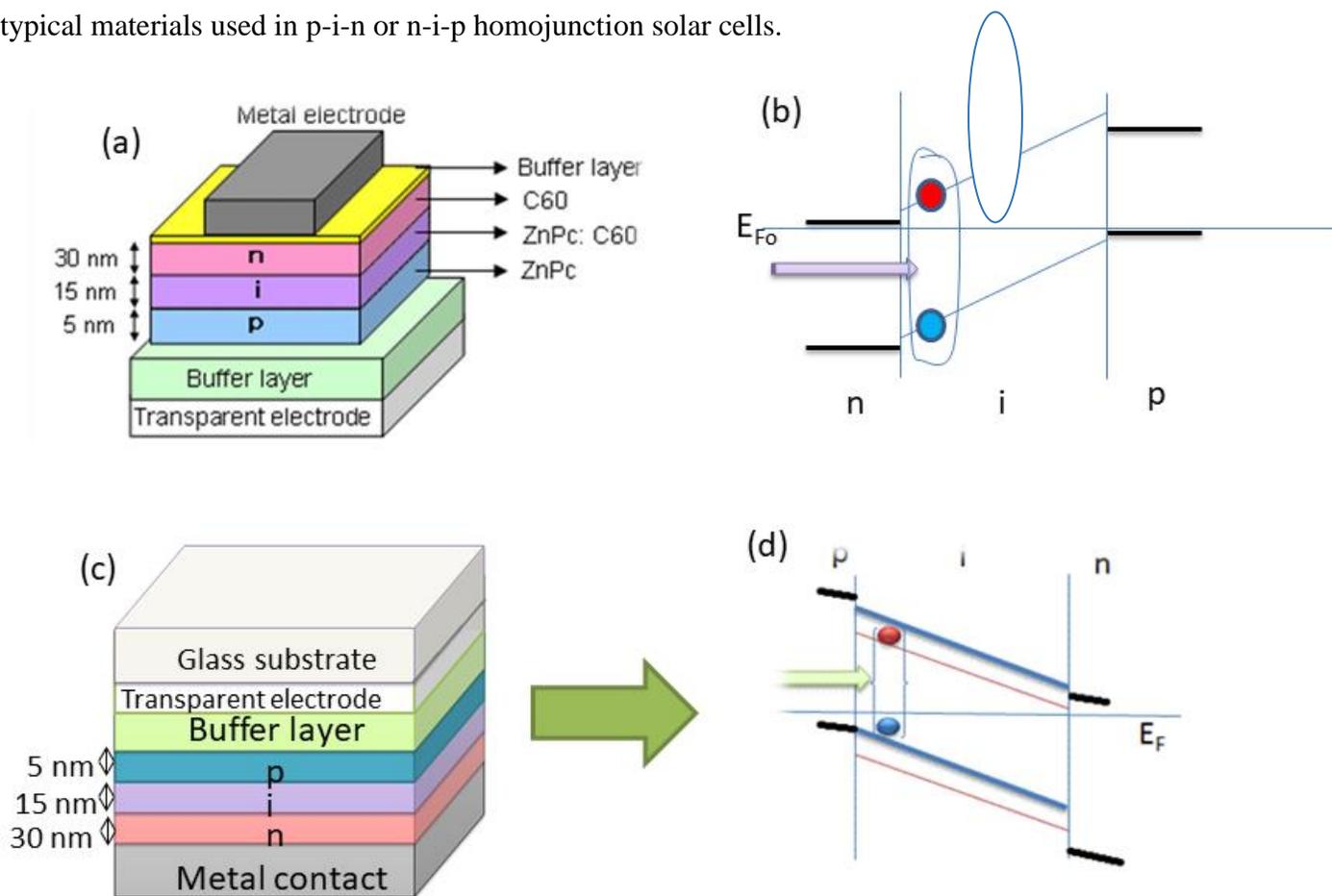
8 **2. Key working mechanisms and principles of homojunction designs**

9 2.1 Solar cell device with p-n, p-i-n, and n-i-p structure

10 A p-n junction is the fundamental building block of solar cell systems and electronic devices.
11 Homojunction solar cells can be easily made from doped and undoped intrinsic layer (i-layer)
12 incorporated into the p-n junction, thus forming either p-i-n or n-i-p structures. The idea of
13 applying an intrinsic layer in the p-n junction is to provide a buffer layer between p-n junction to
14 reduce defect densities and moderate lattice strains [35, 36]. The intrinsic layer reduces the
15 probability of exciton recombination in the absorbing layer for both p-i-n and n-i-p
16 configurations. The electric field in the depletion region separates the charge carriers, and the
17 minority carriers are transported to the junction through diffusion [37]. Carrier recombination is
18 a major problem for most of the solar cells. The presence of the intrinsic layer in the solar cell
19 provide a drift assisted transport based on the mechanism that can extend electric field over the
20 whole intrinsic layer, which allows sufficient time for the carriers to be separated, thus the
21 recombination will be minimized [35]. The i-layer is frequently applied for adjustment of the
22 bandgap profile in the solar cell [38-40].

23

1 The p-i-n and n-i-p structures are applicable in both superstrate and substrate configurations. For
 2 example, the substrate configuration is shown in Fig. 2a, the n-i-p structure is deposited over the
 3 back contact while the transparent conducting oxide (TCO) as the front contact is deposited on
 4 the p-type layer. In a superstrate n-i-p configuration, the p-type layer is deposited on the TCO
 5 coated glass while the back contact is deposited on the n-type layer as illustrated in Fig. 2c. Figs.
 6 2b and 2d show the band offset for the p-i-n and n-i-p structures, in which an intermediate
 7 bandgap material is sandwiched between the p-type and n-type materials [41]. Table 1 lists
 8 typical materials used in p-i-n or n-i-p homojunction solar cells.



9
 10 **Fig. 2** The solar cells with (a) n-i-p solar cell structure, (b) the band offset in n-i-p configuration
 11 with hole and electron pair (c) p-i-n solar cell structure, (d) the band offset in p-i-n configuration
 12

1 In literature, there are some other variations or modifications of p-i-n/n-i-p type homojunction
2 solar cells, for example, a p-i-n solar cell with quantum wells [42], organic solar cells and
3 quantum dot solar cells, etc., which will be discussed in the later sections.

4

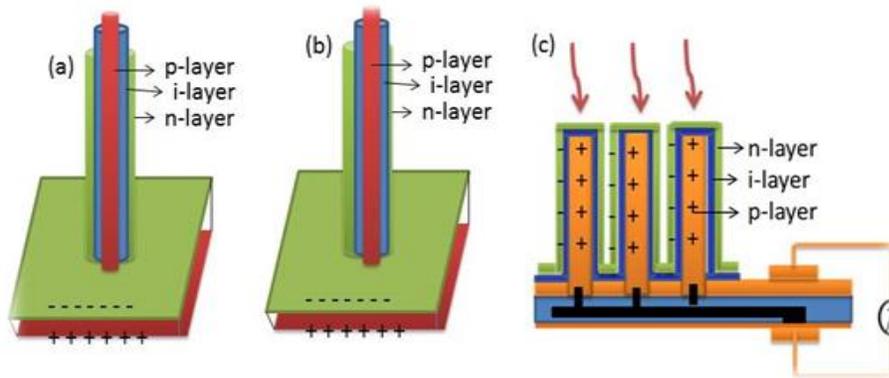
5 2.2 Core-shell and axial designs

6

7 Nanowire-based homojunction solar cells generally have two types of designs, i.e., the axial and
8 core-shell structures as shown in Figs. 3 and 4. The nanowires are generally grown using
9 physical or chemical deposition methods in which the homojunction can be created by either
10 changing the dopants in the precursor or during ambient growth conditions [43, 44]. It is possible
11 to achieve a conformal shell growth with homogeneous deposition methods at the radial surfaces
12 of nanowires. The arbitrary multiple shell structures can also be achieved by the successive
13 introduction of various reactants/dopants through proper lattice structural designs, for example,
14 using single-crystalline germanium nanowires and boron-doped p-type silicon shells. Another
15 common approach for the core-shell design is the control of radial versus axial growth as shown
16 in Fig. 3 The axial growth of the nanowires can be achieved with reactant additions and
17 activation at the site of the catalyst, but not on the surfaces of nanowires [45, 46].

18

19



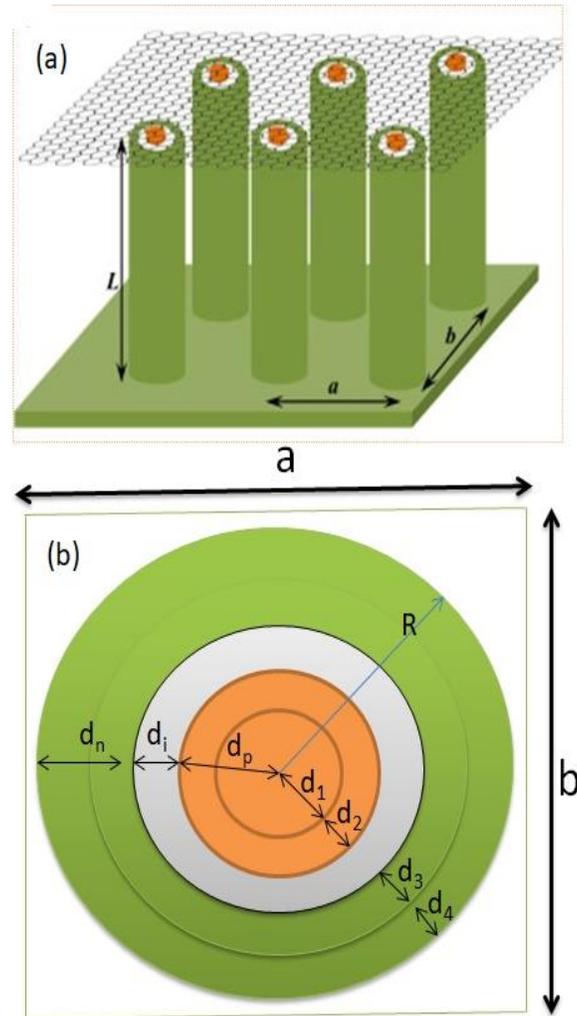
1

2 **Fig. 3** Schematic cell designs: a) core-shell structure solar cell, b) axial structured nanowire solar
 3 cell, and c) charge transport in the p-i-n structured nanowire solar cell [47].

4

5 Figure 4a is a graphene/*(p-i-n)* silicon nanowires (SiNWs) with the height of L and dimensions
 6 of a and b , in which the external shell with green color is n-type Si, the middle shell with light
 7 gray color is intrinsic Si and the internal core with an orange color is p-type [48]. Sunlight is
 8 irradiated on the top graphene layer as shown in Fig. 4(a). Fig. 4(b) shows a cross-sectional view
 9 of the design with the single nanowire with a diameter R . Each p-i-n SiNW has a p-type core-
 10 shell with a radius of d_p in an intrinsic form and a n-type outer shell with respective thicknesses
 11 of d_i and d_n . The concentration of mobile charges are drastically decreased in the vicinity
 12 positions of the p-type core and n-type shell due to the existence of an intrinsic region.
 13 Therefore, space charges are formed mainly due to ionized acceptors and donors [43]. In this
 14 example, SiNW is divided into five regions [43]: i) the neutral region; ii) the depletion regions of
 15 p-type Si with the width of d_1 and d_2 ; iii) the intrinsic Si with the width of d_i ; iv) the depletion
 16 region; and v) the neutral regions of n-type Si with the width of d_3 and d_4 . In the vicinity of the p-
 17 type and n-type junctions with the intrinsic shell, the concentration of mobile charge is abruptly
 18 changed, which creates two regions, in each of p-type and n-type regions. .

1
2
3



4

5

6 **Fig. 4.** G/(*p-i-n*)SiNWs with the height of L and periodicity of a and b . (a) Light is incident on
 7 graphene. The external shell of wires with green color is *n*-type, the middle shell with light gray
 8 color is intrinsic and the internal core with an orange color is *p*-type. (b) A cross-sectional view
 9 of a single nanowire with a total radius of $R = d_p + d_i + d_n$ " (Reprinted under license no.
 10 3985140566407) [48].

11

12 **3. Processes for homojunction solar cells**

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23

The design toolbox for fabricating the homojunction solar cells has been extensively developed. Various doping, diffusion, and growth processes have been applied in order to change the intrinsic semiconductor into p-type or n-type ones, thus forming the homojunction solar cells.

There are various ways for obtaining the doped semiconductors being used as absorbing layers or window layers in the solar cells, by doping the intrinsic semiconductors with various acceptor or donor impurities. For all types of doping techniques particularly for silicon, ion implantation is more precise, reliable, and repeatable, and allows a controlled, uniform and reproducible doping profile. Usually, the implanted species are arsenic, boron, phosphorus, boron difluoride, indium, antimony, germanium, silicon, nitrogen, hydrogen, and helium, etc. [49]. For example, Milési et al reported that using ion implantation techniques for doping, the efficiency of Si solar cells is 20.33% compared to those made using the conventional gas diffusion method (19.8%) [50]. For ion implantation, the sources may be in the form of gas or solid, and heating filament of microwave energy transforms the source material into plasma ions, which are then accelerated for implantation to transform the intrinsic semiconductors into the extrinsic ones [51]. The ion implantation process can be used for both amorphous and crystalline materials. The ion energy requirement for ion implanter varies from sub-keV to more than 3 MeV. For ion implantation, the projected depth of ions depends not only on the energy of the ion but also on the density of the material, the nature of ions and the gas pressure [52]. The process parameters, such as depth of the desired dopant and concentration of dopants, etc. are quantified directly in the apparatus settings for implantation of dose and energy [52]. However, the ion implantation produces lattice disorders because of the high energy carried out by the dopant. Although it is possible to relieve

1 this lattice disorder due to the energetic ions by using post-annealing, it is impossible to totally
2 remove the lattice disorder effects created by high energy ion implantation [53].

3

4 For compound semiconductors, solution method and gas-phase techniques are generally used for
5 doping. For example, the aqueous solution method operated at a high temperature is used for
6 doping of Al-ZnO, Cl-ZnO, F-SnO₂, Ga-ZnO, etc. using the aqueous solution methods [54, 55].

7 Copper indium gallium sulphide (CIGS) homojunction solar cell has been reported to fabricate
8 using the solution treatment technique. The post-annealing step at a suitable temperature is often
9 used to quantify the functionality of dopants inside the parent material [56]. The dopant
10 concentration can be controlled either with the concentration of dopant salt in the solution or
11 with the kinetics of the dopant in the bath. The gas phase diffusion techniques activate the
12 impurities at a high temperature to diffuse the impurities into the substrates and create a shallow
13 junction. Impurity diffusion at a high temperature of 800-1100 °C is commonly carried out in a
14 furnace to form either n or p-type of semiconductors [57]. Alexandra et al. [58] reported Zn
15 doping in InAs via the gas phase technique for p-InAs. Harry et al. [59] reported the doping of Si
16 in GaAs for p-type silicon to form a homojunction solar cell. Steele et al. [60, 61], Nowotny et
17 al. [62], Lane and Kilner [63] also reported to use the gas phase diffusion for doping to form
18 various types of homojunction solar cells.

19

20 There are a few other commonly used methods such as rapid thermal annealing (RTA), which
21 are usually performed at a high temperature around ~1100°C for a shorter time such as a few
22 seconds followed by quenching [64, 65]. Tang et al. [66] reported the growth of solution-

1 processed core-shell CdS nanowires in a quartz tube on gold loaded catalyst by rapid thermal
 2 annealing on silicon substrate carried out at 800°C in the argon gas flow [64, 66].

3

4 **Table 1** Typical materials used in p-n, p-i-n or n-i-p homojunction solar cells

Semiconductor materials	P	I	N	Ref.
Si	p-type Si (doped Si with Boron)	Amorphous Si, or not heavily doped Si	n-type Si (doped with Arsenic)	[67]
CIGS	p-CIGS (CIGS is a p-type semiconductor material)	i-ZnO	n-CIGS (The CIGS film was immersed in 0.8mM CdSO ₄ +1.5M NH ₄ OH solution heated for 22 minutes at 80°C)	[68, 69]
InGaN	p-InGaN (The variation in In and Ga concentration will lead to p-type InGaN. If In/Ga =0.53, it will lead to p-type material))	i- InGaN	n- InGaN (When the In/Ga ratio is greater than 0.53, it will lead to n-type material)	[70]
InP	p-InP (By proton bombardment with $1.9 \times 10^{17} \text{cm}^{-3}$ p dopants)	i-InP	n-InP (By proton bombardment with $1.2 \times 10^{17} \text{cm}^{-3}$ n dopants)	[71]

5

6

7 **4. Commonly used materials for homojunction solar cells**

8 Recently, various materials at different dimensional scales have been explored to make high-
 9 performance homojunction solar cells, including 1) two-dimensional materials; 2) one-
 10 dimensional materials such as nanowire/nanorods/nanotube; and 3) zero-dimensional materials
 11 such as nanodots and quantum dots.

12

13 **4.1 Thin film based homojunction solar cells**

14 **4.1.1 Cu₂O homojunction solar cells**

1 Cuprous oxide (Cu_2O) homojunction solar cells have attracted considerable attention because
2 the Cu_2O shows p-type conductance, high absorption coefficient, low energy bandgap of about
3 1.2 eV, low fabrication costs along with its low cost, abundance availability and non-toxic
4 nature. The theoretical bandgap obtained using the first principles approach is predicted to be 1.8
5 eV, which is much higher than the experimental value of 1.2 eV [72-74]. The n-type counterpart
6 of the homojunction solar cell is cupric oxide (CuO) which is more thermally stable than Cu_2O .
7 For example, below 400 °C, the surface of Cu_2O is chemically unstable compared to CuO [74-
8 76]. Minami et al. have reported an efficiency of 5.38% of the Cu_2O from experimental work,
9 however, the theoretical conversion efficiency is predicted to be 20% [77]. This limit is mainly
10 due to the lack of deposition techniques for the production of high performance n-type Cu_2O
11 solar cells [78]. The p-type conductivity is typically introduced due to the presence of copper
12 vacancies in the cuprous oxide. Recently there was a report on the synthesis of n-type Cu_2O
13 using an electrodeposition method in an aqueous solution, for fabricating the p-n junction
14 homojunction Cu_2O solar cells [79]. High-quality interfaces, grains orientations, and textured
15 surfaces were all found to improve the photovoltaic properties (e.g. efficiency) of Cu_2O based
16 homojunction solar cell [80-82]. The enhancement in photovoltaic efficiency can also be
17 achieved by controlling grain orientation and surface microstructure [80] or using a textured
18 material which may increase the absorbance of the solar spectrum by increasing the reflections
19 [83]. McShane et al. fabricated Cu_2O homojunction solar cells with an efficiency of 0.29% by
20 electrochemical deposition of p- Cu_2O /n- CuO layer [84, 85]. Han and Tao employed a two-step
21 electrochemical deposition technique to fabricate the Cu_2O homojunction solar cells and
22 obtained an efficiency of 0.1% [76]. Similarly, Colleen et al. reported a cuprous oxide

1 homojunction solar cell with an efficiency of 1.06 %, V_{oc} of 0.621 V, fill factor of 44% and I_{sc} of
2 4.07 mA [76, 86, 87].

3

4 **4.1.2 CuInS₂ thin-film homojunction solar cells**

5

6 CuInS₂ is a chalcopyrite semiconductor which has been intensively studied as low-cost terrestrial
7 photovoltaics. Its direct bandgap energy (1.55 eV) is near to the optimum bandgap value for an
8 efficient conversion rate of solar energy into electrical energy. It is also considered an efficient
9 material for a solar cell with minimum losses inside the cell, thus it could play a crucial role in
10 reducing the manufacturing cost of photovoltaic cell at a large-scale production [88]. In 1998
11 Kazmerski and Sanborn reported the fabrication of the CIS homojunction solar cell with 3.62%
12 efficiency [24]. No further new result is found in literature for the updated efficiency of CIS
13 solar cell. However its theoretical efficiency is 28%, which is too high if compared with the
14 experimental values [24].

15

16 **4.1.3 InGaN homojunction solar cell**

17

18 InGaN is a direct bandgap material which has been frequently used as a homojunction solar cell.
19 It has been reported with variable bandgap values from 0.65 to 3.4 eV by simply changing the
20 material's composition [81, 82, 84]. It has many advantages such as strong exciton binding
21 energy, large oscillator strength, and natural waveguiding effect. The InGaN was reported to
22 have a broad spectral response within the wavelengths from 456 nm to 600 nm with a reduced
23 stacking fault density [89]. Moreover, InGaN has a high absorption coefficient of almost 10^5

1 cm^{-1} near the band edge, which enhances its absorbance such that most of the incident photons
2 are absorbed in a few hundred nanometers into this material [82, 87, 90-92]. All these could
3 improve its photovoltaic properties e.g. low effective mass, high carrier concentration, superior
4 electrical properties, high radiation, and temperature resistance, etc. [93]. For example, Wang et
5 al. [94] reported an open-circuit voltage of 0.43 V for the homo-junction InGaN solar cell, which
6 is much smaller than the energy band gap value. The absorption region of the InGaN could be
7 extended using the idea of p-i-n structured homojunction solar cells as compared to
8 heterojunction solar cells [95-97].

9
10 For the InGaN-based tandem homojunction solar cell, it is necessary to alloying InGaN with
11 varying concentrations of In, Ga and N [98, 99]. The Ga-rich InGaN films were prepared to
12 study the effect of composition effect and also to reduce the lattice mismatch. The InGaN-based
13 homojunction solar cells can be made using the metal-organic vapor phase epitaxy (MOVPE) or
14 molecular beam epitaxy (MBE) technique by changing the gas concentration during the
15 deposition process [99, 100]. The MOVPE grown InGaN homojunction solar cell showed a
16 maximum efficiency of 18% of In content in the compound [101]. Misra et al. [102] obtained the
17 $\text{In}_{0.31}\text{Ga}_{0.69}\text{N}$ homojunction solar cells grown using the MBE With an $I_{\text{sc}} = 1.99 \text{ mA/cm}^2$ and
18 $V_{\text{oc}} = 0.78 \text{ V}$. Jani et al. [95] and Neufeld et al. [103] developed GaN p-i-n structured and InGaN
19 p-i-n structured devices with 43% and 63% external quantum efficiencies (EQEs), respectively
20 [104]. Chen et al. [105] also reported InGaN homojunction solar cells based on a p-i-n structure,
21 with the values of $V_{\text{oc}} = 2.5 \text{ V}$ and fill factor = 61%. However, the defects in the InGaN were found
22 to cause a large leakage current in the device structure that makes it difficult to measure the turn-
23 on voltage and output power [99]. By lowering the In content in the compound, a p-i-n structured

1 InGaN solar cell was developed with high value of V_{oc} and I_{sc} and fill factor [99]. The p-type
2 polarity of InGaN on a sapphire substrate was also achieved by Mg doping for homojunction
3 solar cell with good electrical and optical properties [105].

4

5 **4.1.4 InP homojunction solar cells**

6

7 Indium phosphide (InP) is one of the promising materials for high conversion efficiency solar
8 cells. The conversion efficiency of $\sim 23\%$, near to GaAs solar cells, was predicted for InP solar
9 cells under the air mass zero (AMO) illumination [105]. The InP solar cells have exhibited good
10 characteristics including sinterability at a fairly low temperature (**below 120°C**), a high forward
11 bias under a minority carrier injection, and a p-type nature with increased dopants [61]. For
12 these reasons, the InP shows its tremendous potential in developing good homojunction solar
13 cells with a high efficiency [106].

14

15 Yamamoto et al. reported the fabrication of InP homojunction solar cells with a conversion
16 efficiency 16.5% [107, 108], and showed that the InP solar cells had a higher resistance to
17 radiation degradation (1 MeV electron and 10 MeV proton irradiation) than those of the Si and
18 GaAs solar cells [61]. Through theoretical simulation results, the optoelectronic properties of the
19 InP could be significantly improved with a much better with a long-term stability of the
20 photovoltaic power and high radiation tolerance [109]. Currently, the InP-based homojunction
21 solar cells have few reported efficiency values due to issues such as surface recombination [110],
22 but these can be sufficiently controlled through the p-i-n structured InP homojunction solar cells
23 [111].

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23

4.2 Nanowire and nanoparticle-based homojunction solar cells

Nanowire-based solar cells have potential advantages over conventional thin-film solar cells because of their improved characteristics including photoconversion efficiency, reduced light reflections, improved bandgap engineering, and light trapping, facile strain relaxation, etc [47]. Moreover, the associated low material cost and improved quality of the materials show promising results.

A p-n junction must be introduced in a homojunction nanowire for charge separation and collection as shown in Fig. 3a [112, 113]. Bacaksiz et al. fabricated a p-n homojunction solar cell on a glass substrate using n-type of ZnO nanorods prepared using spray pyrolysis technique, followed by the deposition of a p-type ZnO outside of the nanorod layer. They concluded that the series resistance and changes in the diffusion barrier energy are attributed to the observed p-n homojunction behavior of the ZnO nanowire. Very low barrier energy (0.122 eV) was reported for ZnO nanorod homojunction solar cells [114, 115]. Sun et al. [116] prepared the ZnO homojunction nanowires using a hydrothermal method, and they observed an n-type conductivity in the ZnO nanowires due to oxygen vacancies and p-type conductivity in the oxygen-rich ZnO. In this process, the n-type ZnO was served as a template for the p-type ZnO, and hence a single ZnO nanowire p-n homojunction solar cell was obtained [117]. Yang et al. reported a p-type conductivity of ZnO doped with Na via magnetron sputtering [118]. They found that doping of Na in the ZnO increased the hole concentration up to 10^{16} - 10^{18} cm^{-3} , which were further changed with post-annealing, changes of growth temperatures and Na contents in the target [119]. The

1 theoretical calculation was also used to predict the p-type conductivity in ZnO with potassium
2 (K) doping [120]. P-type conductivity for K:ZnO was also reported by Tay et al. [120], with a
3 hole concentration of $3.8 \times 10^{17} \text{cm}^{-3}$, indicating that the p-type conductivity can be easily
4 produced to make a homojunction ZnO solar cell.

5
6 Li and Zhao reported a solar cell made of α and β -Bi₂O₃ nanowires, and less than 5% lattice
7 mismatch was achieved for the α/β -Bi₂O₃ homojunction photocatalyst [121]. Yue et al. reported
8 a solar cell made of SnS homojunction nanowires on an aluminum substrate with gold
9 nanoparticles used as the catalyst, and obtained the short circuit current density and energy
10 conversion efficiency of 7.64 mA cm^{-2} and 1.95%; and open-circuit voltage and fill factor values
11 of 0.65 V and 39% respectively [44]. Homojunction solar cells were also made using TiO₂
12 nanoparticles with anatase and rutile phases (to form a p-n homojunction), thus creating efficient
13 surface-phase junctions [122, 123]. For the homojunction solar cells made of p-Ga₂O₃ and n-
14 Ga₂O₃ nanowires [124] the charge separation phenomena in the p-n homojunction were found to
15 be significantly enhanced by the inner electric field [125, 126].

16

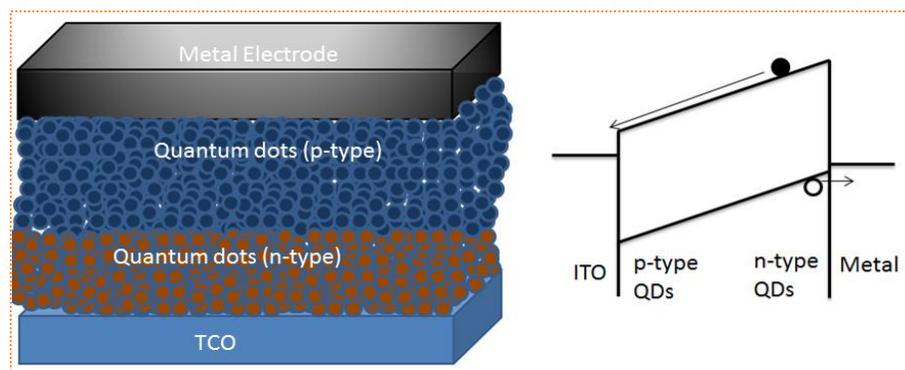
17 **4.3 Quantum dots/wells homojunction solar cell**

18

19 The monodispersed and high-quality quantum dots (QDs) and quantum wells (QWs) could result
20 in remarkable improvement in charge recombination and carrier trapping. Recently significant
21 development has been achieved in the p-n homojunction QD solar cells, with improved V_{oc} and
22 stability in these solar cells, which were mainly attributed to the solid-state ligand exchange and
23 ligand effect due to the properties of QDs [127]. In order to form a p-n homojunction using the

1 QDs, the thick electron acceptor layer (TiO_2 or ZnO) in a conventional solar cell can be replaced
 2 by an n-type QD layer which allows the p-n junction to receive light from both the ends, as
 3 illustrated in Fig. 5.

4
 5 There were a lot of reports about the electrical characterization of homojunction QD solar cells.
 6 For example, Wang et al reported a QD homojunction solar cell of TiO_2 with stacking different
 7 layers, which have two-layered TiO_2 nanoparticle electrodes, three layered TiO_2 nanoparticle
 8 electrodes, and five layered TiO_2 nanoparticle electrodes [128, 129]. Results showed that the
 9 short-circuit current density for 5 stacked layer (14.4 mA cm^{-2}) was higher than that of the 1-
 10 stacked layer (9.6 mA cm^{-2}), thus leading 5.1% efficiency for the former solar cell. Ning et al.
 11 reported an efficiency of 6.6% for the homojunction PbS QD solar cells although it is still lower
 12 than those reported for the heterojunction solar cells [9].



13

14 **Fig. 5** p-n homojunction quantum dot solar cell and its band structure.

15

1 The ligands on the QDs were reported to play a vital role in enhancing the overall performance
2 of the solar cells [124]. The optoelectronic properties of the QDs are related to the separations
3 between the QDs and hence interparticle interactions. Murphy et al. reported that the ligand in an
4 oleic acid could reduce the distance of the PbS QDs from 1.8 nm to 0.4 nm in aniline [130]. The
5 small separation between the QDs could effectively couple them electronically thus leading to a
6 dramatic decrease in the resistance and changes in the conductivity type of the QDs. These are
7 the major breakthroughs toward the advancement of QDs homojunction solar cell [131]. For
8 example, Sargent et al. reported a PbS homojunction QD solar cell with 7% efficiency [132].
9 Accordingly, the compatibility of different solvents has been explored, and the ligand exchanges
10 and thiols, halogens, or combinations of passivants are proven to be effective for the solar cells,
11 mainly because the QDs yield a complex surface structure [133]. Future research should be
12 focused not only on ligand exchange solvents, but also on multi-electron generation in a variety
13 of shapes, compositions, and structures for the quantum structure solar cell devices. The
14 combination of proper passivation solutions and multiple exciton generations (MEG) in the
15 homojunction QD solar cells will increase their efficiency in the near future.

16

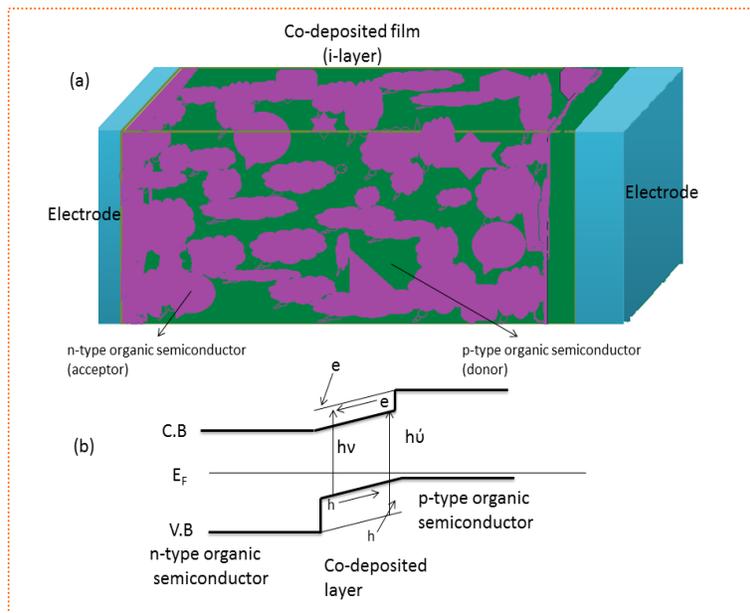
17 **4.4 Organic homojunction solar cells**

18

19 Organic solar cells have attracted enormous attention due to the availability of abundant raw
20 materials, ease of fabrication and light-weight. Heliatek Company recently reported a new world
21 record efficiency of 13.2% for the organic solar cells. Fig. 6 shows the structure of an organic
22 homojunction solar cell in a p-i-n configuration with i-layer composed of n-type and p-type
23 organic semiconductor material. The ionized donor and acceptors in the n-type and p-type

1 semiconductors compensate each other while the co-deposited interlayer serves as an intrinsic
2 semiconductor layer, and the built-in potential is distributed across the i-layer, similar to those of
3 the p-i-n structured amorphous silicon solar cells [134, 135]. Nelson et al. [136] reported an
4 efficiency of 2.4% for a homojunction p-i-n structured polymer solar cell [136]. Hiramoto et al.
5 reported the changes in conductivity types from n-type to p-type of perylene pigment upon Br₂-
6 doping [134]. A p-n homojunction solar cell using C₆₀ films and perylene pigments was
7 fabricated and achieved parameters of J_{sc} of 3.0 mA cm⁻², V_{oc} of 1.69 V, FF of 0.47, and an
8 efficiency of 2.4% [134]. Kubo et al. reported p-n homojunction solar cells fabricated using
9 phase-separated co-deposited films through doping processes [137] with a simultaneously doping
10 strategy, which allows the formation of a metal-free p-n homojunction solar cell of 0.5 μm thick.
11 This has been applied to achieve a 0.3 μm minority carrier diffusion length, thus leading to the
12 suppression of the interfacial recombinations and thus an efficient solar cell [137]. The high
13 short circuit density and open-circuit voltage have been achieved due to the usage of low
14 bandgap materials with highest occupied molecular orbital level.

15



1

2 **Fig. 6** a) Co-deposited p-i-n structured solar cell. An i-layer co-deposited with n- and p-type
 3 semiconductors is sandwiched between respective p- and n-type layers. b) Band structure of the
 4 p-i-n structured solar cell.

5

6 **5. Conclusions and future outlooks**

7

8 This paper presents a concise review of the advances in homojunction solar cells based on thin
 9 films, nanostructured and organic materials. The thin film based homojunction solar cell designs
 10 could not only minimize the material usage, but also reduce the material dimensions. For thin-
 11 film homojunction, solar cells, the Cu_2O , CuInS_2 , InGaN , and InP materials were recently
 12 investigated extensively worldwide [138]. The gradual increase in the efficiency and other
 13 parameters related to solar cells for the materials have been discussed in this paper. The
 14 maximum efficiency was found to be 16.5% for InP homojunction thin-film solar cells compared

1 to 44.5% for heterojunction solar cells. Nanowires and quantum dots were found to have better
2 potentials for homojunction solar cells due to good optical and electrical properties, effective
3 charge separation mechanisms and low cost. Some materials e.g. cadmium in CdTe, arsenide in
4 GaAs, and selenium in CdSe or ZnSe were reported to be toxic, thus they are suggested to be
5 used with a great care [35]. The nontoxic nature of Cu_2O , InP, Si, CIS, and InGaN was reported
6 by different groups and has been verified by the material safety data sheet (MSDS) [139-141].
7 The non-toxic and homojunction characteristics of the discussed materials will show their
8 advantages for their future applications. Their efficiency, I-V characteristics and recombination
9 processes and fabrication techniques have been widely investigated.

10 To further improve the performance of the homojunction solar cells, the following directions
11 should be considered:

- 12 1. Improvement in synthesis techniques and advanced characterization techniques are
13 required for quantitative and qualitative analysis.
- 14 2. Optimizing the Fermi levels and the conductivity of the p and n-type layers to maintain
15 ideal ohmic junctions.
- 16 3. The search for new cheap and nontoxic materials with dual conductivity for the
17 fabrication of homojunction solar cell.

18 The surface interface recombination and surface roughness, doping control, scalability, and
19 rapid scaling, stability, integration into module and device packing are few challenges in
20 photovoltaic technology. One of the constraints of a homojunction solar cell is that the active
21 absorbing layer must be near the junction in order to minimize the absorption losses. It is
22 anticipated that the issue can be addressed using thin absorber layer structure in the
23 homojunction solar cell.

1

2 Acknowledgments

3 The authors would like to thank the University Teknologi Malaysia and Ministry of Higher
4 Education Malaysia (MOHE) for the financial support of this research work through project no.
5 R.J130000.7826.4F508 and Post-Doctoral Fellowship Scheme under project no. Py/2014/03074.
6 Jingting Luo would like to thank the financial supported from Research and Development
7 2016YFB0402705) and Shenzhen Key Lab Fund (ZDSYS20170228105421966). Author (AK) is
8 thankful to Dean of Scientific Research, King Khalid University for financial support by grant
9 number G.R.P. 42-40.

10

11 References

- 12 [1] UNEP, Global environment outlook (2004/05).
13 [2] E. Radziemska, Thermal performance of Si and GaAs based solar cells and modules: a review,
14 Progress in Energy and Combustion Science 29(5) (2003) 407-424.
15 [3] L. Li, T. Zhai, Y. Bando, D. Golberg, Recent progress of one-dimensional ZnO nanostructured solar
16 cells, Nano Energy 1(1) (2012) 91-106.
17 [4] J. Cen, Q. Wu, D. Yan, J. Tao, K. Kisslinger, M. Liu, A. Orlov, Photoelectrochemical water splitting with
18 a SrTiO₃:Nb/SrTiO₃ n+-n homojunction structure, Physical Chemistry Chemical Physics 19(4) (2017)
19 2760-2767.
20 [5] S. Hasnain, S. Alawaji, U. Elani, Solar energy education-a viable pathway for sustainable
21 development, Renewable Energy 14(1) (1998) 387-392.
22 [6] E. Bourdiros, Renewable energy sources education and research as an education for survival,
23 Progress in solar energy education 1 (1991) 12-16.
24 [7] K. Solangi, M. Islam, R. Saidur, N. Rahim, H. Fayaz, A review on global solar energy policy, Renewable
25 and sustainable energy reviews 15(4) (2011) 2149-2163.
26 [8] R.H. Bube, K.W. Mitchell, Research opportunities in polycrystalline compound solar cells, Journal of
27 electronic materials 22(1) (1993) 17-25.
28 [9] Z. Ning, D. Zhitomirsky, V. Adinolfi, B. Sutherland, J. Xu, O. Voznyy, P. Maraghechi, X. Lan, S.
29 Hoogland, Y. Ren, E.H. Sargent, Graded Doping for Enhanced Colloidal Quantum Dot Photovoltaics,
30 Advanced Materials 25(12) (2013) 1719-1723.
31 [10] B.A. Gregg, Excitonic solar cells, The Journal of Physical Chemistry B 107(20) (2003) 4688-4698.
32 [11] T.M. Razykov, C.S. Ferekides, D. Morel, E. Stefanakos, H.S. Ullal, H.M. Upadhyaya, Solar photovoltaic
33 electricity: Current status and future prospects, Solar Energy 85(8) (2011) 1580-1608.
34 [12] J. Plá, E. Centurioni, C. Summonte, R. Rizzoli, A. Migliori, A. Desalvo, F. Zignani, Homojunction and
35 heterojunction silicon solar cells deposited by low temperature–high frequency plasma enhanced
36 chemical vapour deposition, Thin Solid Films 405(1–2) (2002) 248-255.
37 [13] R.N. Gayen, T. Chakrabarti, Effect of series and shunt resistance on the photovoltaic properties of
38 solution-processed zinc oxide nanowire based CZTS solar cell in superstrate configuration, Materials
39 Science in Semiconductor Processing 100 (2019) 1-7.

- 1 [14] V. Srikant, J. Speck, D. Clarke, Mosaic structure in epitaxial thin films having large lattice mismatch,
2 Journal of applied physics 82(9) (1997) 4286-4295.
- 3 [15] Y. Chen, J. Washburn, Structural transition in large-lattice-mismatch heteroepitaxy, Physical review
4 letters 77(19) (1996) 4046.
- 5 [16] P.t. Fewster, C. Curling, Composition and lattice - mismatch measurement of thin semiconductor
6 layers by x - ray diffraction, Journal of applied physics 62(10) (1987) 4154-4158.
- 7 [17] J. Ying, K.S. Teodor, J.L. Erik, P.S. Nathaniel, Enhanced conductivity along lateral homojunction
8 interfaces of atomically thin semiconductors, 2D Materials 4(2) (2017) 021012.
- 9 [18] X. Cai, Y. Wang, B. Chen, M.-M. Liang, W.-J. Liu, J.-Y. Zhang, X.-Q. Lv, L.-Y. Ying, B.-P. Zhang,
10 Investigation of InGaN pin homojunction and heterojunction solar cells, IEEE Photonics technology
11 letters 1(25) (2013) 59-62.
- 12 [19] V.T. Liveri, Controlled Synthesis of Nanoparticles in Microheterogeneous Systems, Springer2006.
- 13 [20] M.M. Ugeda, A.J. Bradley, S.-F. Shi, F.H. da Jornada, Y. Zhang, D.Y. Qiu, W. Ruan, S.-K. Mo, Z.
14 Hussain, Z.-X. Shen, F. Wang, S.G. Louie, M.F. Crommie, Giant bandgap renormalization and excitonic
15 effects in a monolayer transition metal dichalcogenide semiconductor, Nat Mater 13(12) (2014) 1091-
16 1095.
- 17 [21] R.S. Ohl, Light-sensitive electric device, Google Patents, 1946.
- 18 [22] R.S. Ohl, Light-sensitive electric device including silicon, Google Patents, 1948.
- 19 [23] D.M. Chapin, C. Fuller, G. Pearson, A new silicon p - n junction photocell for converting solar
20 radiation into electrical power, Journal of Applied Physics 25(5) (1954) 676-677.
- 21 [24] L. Kazmerski, G. Sanborn, CuInS₂ thin - film homojunction solar cells, Journal of Applied Physics
22 48(7) (1977) 3178-3180.
- 23 [25] A. Werner, I. Luck, J. Bruns, J. Klaer, K. Siemer, D. Bräunig, Investigation of the influence of silver on
24 the crystal growth of CuInS₂ thin films, Thin Solid Films 361 (2000) 88-92.
- 25 [26] K. Siemer, J. Klaer, I. Luck, J. Bruns, R. Klenk, D. Bräunig, Efficient CuInS₂ solar cells from a rapid
26 thermal process (RTP), Solar Energy Materials and Solar Cells 67(1) (2001) 159-166.
- 27 [27] R. Scheer, T. Walter, H. Schock, M. Fearheiley, H. Lewerenz, CuInS₂ based thin film solar cell with
28 10.2% efficiency, Applied physics letters 63(24) (1993) 3294-3296.
- 29 [28] C.-Y. Chou, C.-T. Li, C.-P. Lee, L.-Y. Lin, M.-H. Yeh, R. Vittal, K.-C. Ho, ZnO nanowire/nanoparticles
30 composite films for the photoanodes of quantum dot-sensitized solar cells, Electrochimica Acta 88(0)
31 (2013) 35-43.
- 32 [29] L.-Y. Yeh, K.-W. Cheng, Growth and characterization of CuInS₂ nanoparticles prepared using
33 sonochemical synthesis, Journal of the Taiwan Institute of Chemical Engineers 48 (2015) 87-94.
- 34 [30] L. Yu, L. Xiong, Y. Yu, Cu₂O homojunction solar cells: F-doped N-type thin film and highly improved
35 efficiency, The Journal of Physical Chemistry C 119(40) (2015) 22803-22811.
- 36 [31] C. Keavney, V. Haven, S. Vernon, Emitter structures in MOCVD InP solar cells, Photovoltaic
37 Specialists Conference, 1990., Conference Record of the Twenty First IEEE, IEEE, 1990, pp. 141-144.
- 38 [32] C. Ma, H. Guo, K. Zhang, Y. Li, N. Yuan, J. Ding, The preparation of Ag₂ZnSnS₄ homojunction solar
39 cells, Materials Letters 207(Supplement C) (2017) 209-212.
- 40 [33] B. Bouzazi, K. Nishimura, H. Suzuki, N. Kojima, Y. Ohshita, M. Yamaguchi, Properties of Chemical
41 Beam Epitaxy grown GaAs_{0.995}N_{0.005} homo-junction solar cell, Current Applied Physics 10(2,
42 Supplement) (2010) S188-S190.
- 43 [34] C. Battaglia, A. Cuevas, S. De Wolf, High-efficiency crystalline silicon solar cells: status and
44 perspectives, Energy & Environmental Science 9(5) (2016) 1552-1576.

- 1 [35] S.-W. Park, D.-I. Kim, T.-S. Lee, K. Lee, Y. Yoon, Y.H. Cho, J.H. Kim, K.M. Ahn, K.J. Lee, C.-W. Jeon,
2 Solid-state selenization of printed Cu(In,Ga)S₂ nanocrystal layer and its impact on solar cell
3 performance, *Solar Energy Materials and Solar Cells* 125(0) (2014) 66-71.
- 4 [36] W.P. Chu, Y.S. Tsai, F.S. Juang, T.S. Li, C.H. Chung, Y. Huwei, Using intrinsic layer to improve the
5 efficiency of organic solar cells, *PIERS Online* 3(6) (2007) 825-828.
- 6 [37] I. Balberg, Y. Lubianiker, Evidence for the defect-pool model from induced recombination level
7 shifts in undoped a-Si: H, *Physical Review B* 48(12) (1993) 8709.
- 8 [38] S.Y. Myong, S.S. Kim, K.S. Lim, Improvement of pin-type amorphous silicon solar cell performance
9 by employing double silicon-carbide p-layer structure, *Journal of Applied Physics* 95(3) (2004) 1525-
10 1530.
- 11 [39] M.A. Kroon, R.A.C.M.M. van Swaaij, Spatial effects on ideality factor of amorphous silicon pin
12 diodes, *Journal of Applied Physics* 90(2) (2001) 994-1000.
- 13 [40] A. McEvoy, T. Markvart, L. Castañer, T. Markvart, L. Castaner, *Practical handbook of photovoltaics:*
14 *fundamentals and applications*, Elsevier2003.
- 15 [41] H. Ye, G. Wang, B. Liu, Z. W. Shi, W. Wang, C. Fontaine, A. Balocchi, T. Amand, D. Lagarde, P.
16 Renucci, X. Marie, *Growth Direction Dependence of the Electron Spin Dynamics in {111} GaAs Quantum*
17 *Wells*, 2012.
- 18 [42] D.Y. Goswami, *Advances in Solar Energy: An Annual Review of Research and Development*,
19 Earthscan2007.
- 20 [43] H. Fujisawa, Y. Iwamoto, S. Nakashima, M. Shimizu, Fabrication of PZT/ZnO Core-Shell Nanowires by
21 Metalorganic Chemical Vapor Deposition, *Emerging Trends in Engineering and Technology (ICETET)*,
22 2012 Fifth International Conference on, 2012, pp. 57-60.
- 23 [44] G. Yue, Y. Lin, X. Wen, L. Wang, D. Peng, SnS homojunction nanowire-based solar cells, *Journal of*
24 *Materials Chemistry* 22(32) (2012) 16437-16441.
- 25 [45] L.J. Lauhon, M.S. Gudiksen, D. Wang, C.M. Lieber, Epitaxial core-shell and core-multishell nanowire
26 heterostructures, *Nature* 420(6911) (2002) 57-61.
- 27 [46] S. Fonash, *Solar cell device physics*, Elsevier2012.
- 28 [47] E.C. Garnett, M.L. Brongersma, Y. Cui, M.D. McGehee, Nanowire solar cells, *Annual Review of*
29 *Materials Research* 41 (2011) 269-295.
- 30 [48] Z. Arefinia, A. Asgari, Optical and electrical modeling of solar cells based on graphene/Si nanowires
31 with radial p-i-n junctions, *Solar Energy Materials and Solar Cells* 137 (2015) 146-153.
- 32 [49] H. Ryssel, H. Glawischnig, *Ion Implantation: Equipment and Techniques: Proceedings of the Fourth*
33 *International Conference Berchtesgaden, Fed. Rep. of Germany, September 13-17, 1982*, Springer
34 *Science & Business Media*2012.
- 35 [50] M.R. Islam, M.R. Kaysir, M.J. Islam, A. Hashimoto, A. Yamamoto, MOVPE Growth of In_xGa_{1-x}N
36 (x ~ 0.4) and Fabrication of Homo-junction Solar Cells, *Journal of Materials Science & Technology* 29(2)
37 (2013) 128-136.
- 38 [51] J. Colinge, C. Colinge, *Semiconductor Processing, Physics of Semiconductor Devices* (2002) 363-408.
- 39 [52] I.J.R. Baumvol, F.C. Stedile, S. Rigo, J.-J. Ganem, I. Trimaille, The effects of ion implantation through
40 very thin silicon oxide films, *Brazilian Journal of Physics*. São Paulo. Vol. 24, no. 2 (June 1994), p. 529-537
41 (1994).
- 42 [53] S.O. Kucheyev, J.S. Williams, S.J. Pearton, Ion implantation into GaN, *Materials Science and*
43 *Engineering: R: Reports* 33(2-3) (2001) 51-108.
- 44 [54] E.J. Slowinski, W.L. Masterton, Qualitative analysis and the properties of ions in aqueous solution,
45 (1971).
- 46 [55] S. Harish, G. Murugesan, J. Archana, M. Navaneethan, S. Ponnusamy, C. Muthamizhchelvan, M.
47 Shimomura, Y. Hayakawa, *Effect of organic ligand on ZnO nanostructures and to investigate the*

- 1 photocatalytic activity under visible light illumination, *Materials Science in Semiconductor Processing*
2 103 (2019) 104608.
- 3 [56] P. Fuchs, H. Hagedorfer, Y.E. Romanyuk, A.N. Tiwari, Doping strategies for highly conductive Al -
4 doped ZnO films grown from aqueous solution, *physica status solidi (a)* 212(1) (2015) 51-55.
- 5 [57] E.F. Schubert, *Delta-doping of Semiconductors*, Cambridge University Press 1996.
- 6 [58] A.C. Ford, S. Chuang, J.C. Ho, Y.-L. Chueh, Z. Fan, A. Javey, Patterned p-doping of InAs nanowires by
7 gas-phase surface diffusion of Zn, *Nano letters* 10(2) (2010) 509-513.
- 8 [59] H. K. Moffat, T.F. Kuech, K. F. Jensen, P.J. Wang, Special Issue of *Journal of Crystals Growth*
9 phase and surface reactions in Si doping of GaAs by silanes, *Journal of Crystal Growth* 93(1) (1988) 594-
10 601.
- 11 [60] B.C.H. Steele, J.-M. Bae, Properties of La_{0.6}Sr_{0.4}Co_{0.2}Fe_{0.8}O_{3-x} (LSCF) double layer cathodes on
12 gadolinium-doped cerium oxide (CGO) electrolytes: II. Role of oxygen exchange and diffusion, *Solid State*
13 *Ionics* 106(3-4) (1998) 255-261.
- 14 [61] A. Camanzi, A. Parretta, M. Garozzo, M. Vittori, Obic and ebic investigations on GaAs shallow
15 homojunction solar cells, *Solar energy materials* 17(6) (1988) 457-469.
- 16 [62] J. Nowotny, I. Sikora, J. Wagner, Segregation and Near - Surface Diffusion for Undoped and Cr -
17 Doped CoO, *Journal of the American Ceramic Society* 65(4) (1982) 192-196.
- 18 [63] J. Lane, J. Kilner, Oxygen surface exchange on gadolinia doped ceria, *Solid State Ionics* 136 (2000)
19 927-932.
- 20 [64] S. Malik, C. Roberts, R. Murray, M. Pate, Tuning self-assembled InAs quantum dots by rapid thermal
21 annealing, *Applied Physics Letters* 71(14) (1997) 1987-1989.
- 22 [65] S.J. Xu, X.C. Wang, S.J. Chua, C.H. Wang, W.J. Fan, J. Jiang, X.G. Xie, Effects of rapid thermal
23 annealing on structure and luminescence of self-assembled InAs/GaAs quantum dots, *Applied Physics*
24 *Letters* 72(25) (1998) 3335-3337.
- 25 [66] J. Tang, Z. Huo, S. Brittman, H. Gao, P. Yang, Solution-processed core-shell nanowires for efficient
26 photovoltaic cells, *Nature nanotechnology* 6(9) (2011) 568-572.
- 27 [67] J. Arch, F. Rubinelli, J.Y. Hou, S. Fonash, Computer analysis of the role of p - layer quality, thickness,
28 transport mechanisms, and contact barrier height in the performance of hydrogenated amorphous
29 silicon p - i - n solar cells, *Journal of applied physics* 69(10) (1991) 7057-7066.
- 30 [68] N. Nakagawa, S. Shibasaki, H. Hiraga, M. Yamazaki, K. Yamamoto, S. Sakurada, Feasibility study of
31 homojunction CIGS solar cells, 2013 IEEE 39th Photovoltaic Specialists Conference (PVSC), IEEE, 2013,
32 pp. 2023-2025.
- 33 [69] N. Romeo, A. Bosio, V. Canevari, A. Podestà, Recent progress on CdTe/CdS thin film solar cells, *Solar*
34 *Energy* 77(6) (2004) 795-801.
- 35 [70] S.-W. Feng, C.-M. Lai, C.-H. Chen, W.-C. Sun, L.-W. Tu, Theoretical simulations of the effects of the
36 indium content, thickness, and defect density of the i-layer on the performance of pin InGaN single
37 homojunction solar cells, *Journal of applied physics* 108(9) (2010) 093118.
- 38 [71] F. Träger, *Springer handbook of lasers and optics*, Springer Science & Business Media 2012.
- 39 [72] Y. Lu, K. Qiu, D. Zhang, J. Lin, J. Xu, X. Liu, C. Tang, J.-K. Kim, Y. Luo, Cost-effective CuO nanotube
40 electrodes for energy storage and non-enzymatic glucose detection, *RSC Advances* 4(87) (2014) 46814-
41 46822.
- 42 [73] H. Raebiger, S. Lany, A. Zunger, Origins of the p-type nature and cation deficiency in Cu₂O and
43 related materials, *Physical Review B* 76(4) (2007) 045209.
- 44 [74] I.A. Parinov, S.-H. Chang, V.Y. Topolov, *Advanced Materials: Manufacturing, Physics, Mechanics and*
45 *Applications*, Springer 2016.

- 1 [75] R.P. Wijesundera, L.K.A.D.D.S. Gunawardhana, W. Siripala, Electrodeposited Cu₂O homojunction
2 solar cells: Fabrication of a cell of high short circuit photocurrent, *Solar Energy Materials and Solar Cells*
3 157 (2016) 881-886.
- 4 [76] K. Han, M. Tao, Electrochemically deposited p–n homojunction cuprous oxide solar cells, *Solar*
5 *Energy Materials and Solar Cells* 93(1) (2009) 153-157.
- 6 [77] M. Jing, P. Cui, K. Liu, Research Status and Development of Cu₂O Thin Film Solar Cells, *DEStech*
7 *Transactions on Engineering and Technology Research (apetc)* (2017).
- 8 [78] P.A. Korzhavyi, B. Johansson, Literature review on the properties of cuprous oxide Cu₂O and the
9 process of copper oxidation, Swedish Nuclear Fuel and Waste Management Company 2011.
- 10 [79] M. Abd-Ellah, J.P. Thomas, L. Zhang, K.T. Leung, Enhancement of solar cell performance of p-Cu₂O/
11 n-ZnO-nanotube and nanorod heterojunction devices, *Solar Energy Materials and Solar Cells* 152
12 (2016) 87-93.
- 13 [80] H. Wei, H. Gong, L. Chen, M. Zi, B. Cao, Photovoltaic efficiency enhancement of Cu₂O solar cells
14 achieved by controlling homojunction orientation and surface microstructure, *The Journal of Physical*
15 *Chemistry C* 116(19) (2012) 10510-10515.
- 16 [81] J. Meese, J. Manthuruthil, D. Locker, CuInS₂ diodes for solar-energy conversion, *Bulletin of the*
17 *American Physical Society*, AMER INST PHYSICS CIRCULATION FULFILLMENT DIV, 500 SUNNYSIDE BLVD,
18 WOODBURY, NY 11797-2999, 1975, pp. 696-697.
- 19 [82] L. Olsen, F. Addis, W. Miller, Experimental and theoretical studies of Cu₂O solar cells, *Solar cells* 7(3)
20 (1982) 247-279.
- 21 [83] H.S. Nalwa, *Deposition and Processing*, Elsevier Science & Technology Books 2001.
- 22 [84] C.M. McShane, K.-S. Choi, Junction studies on electrochemically fabricated p–n Cu₂O
23 homojunction solar cells for efficiency enhancement, *Physical Chemistry Chemical Physics* 14(17) (2012)
24 6112-6118.
- 25 [85] C.M. McShane, W.P. Siripala, K.-S. Choi, Effect of junction morphology on the performance of
26 polycrystalline Cu₂O homojunction solar cells, *The Journal of Physical Chemistry Letters* 1(18) (2010)
27 2666-2670.
- 28 [86] Y. Nishi, T. Miyata, T. Minami, The impact of heterojunction formation temperature on obtainable
29 conversion efficiency in n-ZnO/p-Cu₂O solar cells, *Thin Solid Films* 528 (2013) 72-76.
- 30 [87] T. Miyata, H. Tanaka, H. Sato, T. Minami, P-type semiconducting Cu₂O–NiO thin films prepared by
31 magnetron sputtering, *Journal of materials science* 41(17) (2006) 5531-5537.
- 32 [88] Y. Nanishi, Y. Saito, T. Yamaguchi, RF-molecular beam epitaxy growth and properties of InN and
33 related alloys, *Japanese journal of applied physics* 42(5R) (2003) 2549.
- 34 [89] I.E. Agency, *Energy technology perspectives*.
- 35 [90] W. Sears, E. Fortin, J. Webb, Indium tin oxide/Cu₂O photovoltaic cells, *Thin Solid Films* 103(1-3)
36 (1983) 303-309.
- 37 [91] R. Iwanowski, Enhancement of the photovoltaic conversion efficiency in Cu/Cu₂O schottky barrier
38 solar cells by H⁺ ion irradiation, *physica status solidi (a)* 95(2) (1986) 735-741.
- 39 [92] L. Olsen, R. Bohara, M. Urie, Explanation for low - efficiency Cu₂O Schottky - barrier solar cells,
40 *Applied physics letters* 34(1) (1979) 47-49.
- 41 [93] L. Kazmerski, M. Ayyagari, G. Sanborn, CuInS₂ thin films: Preparation and properties, *Journal of*
42 *Applied Physics* 46(11) (1975) 4865-4869.
- 43 [94] J.-Y. Wang, F.-J. Tsai, J.-J. Huang, C.-Y. Chen, N. Li, Y.-W. Kiang, C. Yang, Enhancing InGa_N-based solar
44 cell efficiency through localized surface plasmon interaction by embedding Ag nanoparticles in the
45 absorbing layer, *Optics express* 18(3) (2010) 2682-2694.
- 46 [95] O. Jani, I. Ferguson, C. Honsberg, S. Kurtz, Design and characterization of GaN / InGa_N solar cells,
47 *Applied Physics Letters* 91(13) (2007) 132117.

- 1 [96] R. Dahal, B. Pantha, J. Li, J. Lin, H. Jiang, InGaN/GaN multiple quantum well solar cells with long
2 operating wavelengths, *Applied Physics Letters* 94(6) (2009) 063505.
- 3 [97] J. Herion, E. Niekisch, G. Scharl, Investigation of metal oxide/cuprous oxide heterojunction solar
4 cells, *Solar energy materials* 4(1) (1980) 101-112.
- 5 [98] A. Mittiga, E. Salza, F. Sarto, M. Tucci, R. Vasanthi, Heterojunction solar cell with 2% efficiency based
6 on a Cu₂O substrate, *Applied Physics Letters* 88(16) (2006) 163502-163502.
- 7 [99] C.H. Henry, Limiting efficiencies of ideal single and multiple energy gap terrestrial solar cells, *Journal*
8 *of applied physics* 51(8) (1980) 4494-4500.
- 9 [100] H. Kunhee, T. Meng, Electrically Deposited pn Homojunction Cuprous Oxide, *Solar cells. Solar*
10 *Energy and Solar Cells* 93 (2009) 153-157.
- 11 [101] Y. Chae, J.T. Park, J.K. Koh, J.H. Kim, E. Kim, All-solid, flexible solar textiles based on dye-sensitized
12 solar cells with ZnO nanorod arrays on stainless steel wires, *Materials Science and Engineering: B*
13 178(17) (2013) 1117-1123.
- 14 [102] P. Misra, C. Boney, N. Medelci, D. Starikov, A. Freundlich, A. Bensaoula, Fabrication and
15 characterization of 2.3 eV InGaN photovoltaic devices, *Photovoltaic Specialists Conference, 2008.*
16 *PVSC'08. 33rd IEEE, IEEE, 2008*, pp. 1-5.
- 17 [103] C.J. Neufeld, N.G. Toledo, S.C. Cruz, M. Iza, S.P. DenBaars, U.K. Mishra, High quantum efficiency
18 InGaN/GaN solar cells with 2.95 eV band gap, *Applied Physics Letters* 93(14) (2008) 3502.
- 19 [104] W.J. Yang, Z.Q. Ma, X. Tang, C.B. Feng, W.G. Zhao, P.P. Shi, Internal quantum efficiency for solar
20 cells, *Solar Energy* 82(2) (2008) 106-110.
- 21 [105] X. Chen, K. Matthews, D. Hao, W. Schaff, L. Eastman, Growth, fabrication, and characterization of
22 InGaN solar cells, *physica status solidi (a)* 205(5) (2008) 1103-1105.
- 23 [106] J. Fan, High-efficiency, thin-film and multijunction solar cells. Annual report, 1983, Massachusetts
24 Inst. of Tech., Lexington (USA). Lincoln Lab., 1984.
- 25 [107] J. Murphy, L. Aamodt, Photothermal spectroscopy using optical beam probing: mirage effect,
26 *Journal of Applied Physics* 51(9) (1980) 4580-4588.
- 27 [108] A. Yamamoto, M. Yamaguchi, C. Uemura, High conversion efficiency and high radiation resistance
28 InP homojunction solar cells, *Applied Physics Letters* 44(6) (1984) 611-613.
- 29 [109] M. Ablikim, M. Achasov, O. Albayrak, D. Ambrose, F. An, Q. An, J. Bai, R.B. Ferroli, Y. Ban, J. Becker,
30 Observation of a Charged Charmoniumlike Structure in $e^+ e^- \rightarrow (D^* D^{*-}) \pm \pi \bar{\pi}$ at $s = 4.26$ GeV, *Physical*
31 *review letters* 112(13) (2014) 132001.
- 32 [110] A. Fahrenbruch, R. Bube, *Fundamentals of solar cells: photovoltaic solar energy conversion*,
33 Elsevier 2012.
- 34 [111] P. Chen, W.V. Chen, P.K.L. Yu, C.W. Tang, K.M. Lau, L. Mawst, C. Paulson, T.F. Kuech, S.S. Lau,
35 Effects of hydrogen implantation damage on the performance of InP/InGaAs/InP p-i-n photodiodes
36 transferred on silicon, *Applied Physics Letters* 94(1) (2009) 012101.
- 37 [112] E.C. Garnett, P. Yang, Silicon Nanowire Radial p-n Junction Solar Cells, *Journal of the American*
38 *Chemical Society* 130(29) (2008) 9224-9225.
- 39 [113] J.C. Ho, R. Yerushalmi, Z.A. Jacobson, Z. Fan, R.L. Alley, A. Javey, Controlled nanoscale doping of
40 semiconductors via molecular monolayers, *Nat Mater* 7(1) (2008) 62-67.
- 41 [114] S. Yilmaz, İ. Polat, Ş. Altındal, E. Bacaksız, Structural and electrical characterization of rectifying
42 behavior in n-type/intrinsic ZnO-based homojunctions, *Materials Science and Engineering: B* 177(8)
43 (2012) 588-593.
- 44 [115] V. Venkatachalapathy, A. Galeckas, A.Y. Kuznetsov, Tunneling in ZnO/ZnCdO quantum wells
45 towards next generation photovoltaic cells, *Solar Energy* 106 (2014) 82-87.
- 46 [116] S. Inguva, Pulsed laser deposition and characterisation of ZnO and aluminium-doped ZnO
47 nanostructures on silicon and flexible plastic substrates, Dublin City University, 2016.

- 1 [117] S.R. Kim, M.K. Parvez, M. Chhowalla, UV-reduction of graphene oxide and its application as an
2 interfacial layer to reduce the back-transport reactions in dye-sensitized solar cells, *Chemical Physics*
3 *Letters* 483(1–3) (2009) 124-127.
- 4 [118] A.H. Ghanbari Niaki, A.M. Bakhshayesh, M.R. Mohammadi, Double-layer dye-sensitized solar cells
5 based on Zn-doped TiO₂ transparent and light scattering layers: Improving electron injection and light
6 scattering effect, *Solar Energy* 103(0) (2014) 210-222.
- 7 [119] Z.C. Feng, *Handbook of Zinc Oxide and Related Materials: Volume One*, Materials, Taylor &
8 Francis 2012.
- 9 [120] B. Choudhury, A. Choudhury, Dopant induced changes in structural and optical properties of Cr³⁺
10 doped TiO₂ nanoparticles, *Materials Chemistry and Physics* 132(2–3) (2012) 1112-1118.
- 11 [121] Q.-Y. Li, Z.-Y. Zhao, Interfacial properties of -Bi₂O₃ homo-junction from first-principles calculations,
12 *Physics Letters A* 379(42) (2015) 2766-2771.
- 13 [122] K. Vasu, M. Sreedhara, J. Ghatak, C. Rao, Atomic Layer Deposition of P-Type Epitaxial Thin Films of
14 Undoped and N-Doped Anatase TiO₂, *ACS applied materials & interfaces* 8(12) (2016) 7897-7901.
- 15 [123] S. Hashmi, *Comprehensive Materials Processing*, Elsevier Science 2014.
- 16 [124] B. Zhao, F. Wang, H. Chen, Y. Wang, M. Jiang, X. Fang, D. Zhao, Solar-Blind Avalanche
17 Photodetector Based On Single ZnO–Ga₂O₃ Core–Shell Microwire, *Nano Letters* 15(6) (2015) 3988-3993.
- 18 [125] R. Marschall, J. Soldat, M. Wark, Enhanced photocatalytic hydrogen generation from barium
19 tantalate composites, *Photochemical & Photobiological Sciences* 12(4) (2013) 671-677.
- 20 [126] Y. Kong, H. Sun, X. Zhao, B. Gao, W. Fan, Fabrication of hexagonal/cubic tungsten oxide
21 homojunction with improved photocatalytic activity, *Applied Catalysis A: General* 505 (2015) 447-455.
- 22 [127] M.R. Kim, D. Ma, Quantum-dot-based solar cells: recent advances, strategies, and challenges, *The*
23 *journal of physical chemistry letters* 6(1) (2014) 85-99.
- 24 [128] X. Wang, H. Dai, X. Mu, C. Liu, Formation of TiO₂ nanorods by Zn and Ti ion sequential
25 implantation with enhanced visible optical absorption properties, *Materials Letters* 174 (2016) 17-20.
- 26 [129] C.-H. Tsai, C.-W. Chang, Y.-T. Tsai, C.-Y. Lu, M.-C. Chen, T.-W. Huang, C.-C. Wu, Novel three-layer
27 TiO₂ nanoparticle stacking architecture for efficient dye-sensitized solar cells, *Organic Electronics* 14(11)
28 (2013) 2866-2874.
- 29 [130] J.E. Murphy, M.C. Beard, A.J. Nozik, Time-resolved photoconductivity of PbSe nanocrystal arrays,
30 *The Journal of Physical Chemistry B* 110(50) (2006) 25455-25461.
- 31 [131] D.V. Talapin, C.B. Murray, PbSe nanocrystal solids for n-and p-channel thin film field-effect
32 transistors, *Science* 310(5745) (2005) 86-89.
- 33 [132] J.M. Luther, M. Law, Q. Song, C.L. Perkins, M.C. Beard, A.J. Nozik, Structural, optical, and electrical
34 properties of self-assembled films of PbSe nanocrystals treated with 1, 2-ethanedithiol, *ACS nano* 2(2)
35 (2008) 271-280.
- 36 [133] O.E. Semonin, J.M. Luther, M.C. Beard, Quantum dots for next-generation photovoltaics, *Materials*
37 *today* 15(11) (2012) 508-515.
- 38 [134] M. Hiramoto, M. Kubo, Y. Shinmura, N. Ishiyama, T. Kaji, K. Sakai, T. Ohno, M. Izaki, Bandgap
39 Science for Organic Solar Cells, *Electronics* 3(2) (2014) 351-380.
- 40 [135] C. Frigeri, M. Serényi, Z. Szekrényes, K. Kamarás, A. Csik, N.Q. Khánh, Effect of heat treatments on
41 the properties of hydrogenated amorphous silicon for PV and PVT applications, *Solar Energy* 119 (2015)
42 225-232.
- 43 [136] J. Nelson, Organic photovoltaic films, *Current Opinion in Solid State and Materials Science* 6(1)
44 (2002) 87-95.
- 45 [137] M. Kubo, T. Kaji, M. Hiramoto, pn-homojunction organic solar cells formed in phase-separated co-
46 deposited films, *Applied Physics Letters* 103(26) (2013) 263303.

- 1 [138] Sathish, S.M. Rafi, H. Shaik, P. Madhavi, Y.R. Kosuri, S.A. Sattar, K.N. Kumar, Critical investigation
2 on Cu-O bonding configuration variation in copper-oxide thin films for low-cost solar cell applications,
3 *Materials Science in Semiconductor Processing* 96 (2019) 127-131.
- 4 [139] S. Agilan, D. Mangalaraj, S.K. Narayandass, G. Mohan Rao, S. Velumani, Structure and temperature
5 dependence of conduction mechanisms in hot wall deposited CuInSe₂ thin films and effect of back
6 contact layer in CuInSe₂ based solar cells, *Vacuum* 84(10) (2010) 1220-1225.
- 7 [140] A.M. El-Naggar, Influence of thickness on the optical properties of vacuum-deposited a-Si:H films,
8 *Optics & Laser Technology* 33(4) (2001) 237-242.
- 9 [141] Y. Wang, J. Hu, Y. Wu, J. Xu, J. Lu, H. Zhao, B. Qian, Radiation damage effects on double-junction
10 GaInP₂/GaAs solar cells, *Nuclear Instruments and Methods in Physics Research Section B: Beam
11 Interactions with Materials and Atoms* 330(0) (2014) 76-81.

12

13