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Ultra-thin N-doped carbon coated SnO₂ nanotubes as anode material for high performance lithium-ion batteries

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Abstract: Tin dioxide nanotubes coated with ultrathin N-doped carbon film (N-doped SnO₂/C NTs) are prepared through a sacrificial template method for the first time. It was employed as anodes for lithium-ion batteries (LIBs) and delivered a high reversible capacity of 909.5 mAh g⁻¹ at 0.5 A g⁻¹ after 200 cycles, outstanding stability 551.7 mAh g⁻¹ after 500 cycles at 1 A g⁻¹, and excellent rate performance of 1069.2 mAh g⁻¹ after 280 cycles. Such superior electrochemical performance is owing to the N-doped carbon coating which improved the conductivity of the NTs, which is essential for higher performance LIBs. The special designed whole nanotube structure provides extensive surface and pores to accommodate Li, meanwhile, prohibited the volume expansion during cycling test. The electrochemical performance of pouch-type cells further demonstrates the SnO₂/C NTs as a promising candidate for LIBs anode. This study has shed a light on the LIB anode materials design and preparation and made such hollow nanostructured materials a potential candidate to replace commonly used graphite materials.

Key words: SnO₂; Nanotube; N-doped carbon coating; Lithium ion battery; Anode

1. Introduction

Lithium-ion batteries (LIBs) have become the dominant power source for electric/electronic devices and automobiles owing to their abundant reserves, memoryless effect, high capacity and environmental harmlessness [1, 2]. New materials research for each component within LIB has been conducted for purpose of improving their electrochemical performance in the past decades [3-5]. On the anode side, graphite is the most commonly used material. However, its theoretical capacity is not adequate for the current growing energy demand.³ Therefore, alternative materials have been investigated to overcome this issue. For instance, Zheng et al. designed a yolk@shell Fe_2O_3 @carbon anode exhibiting a high cyclic capacity of 1013 mAh g^{-1} at 0.2 A g^{-1} after 80 cycles [6]. Wang et al. synthesized Co_3O_4 nanotubes by template-free method which delivered a satisfied capacity of $1081.5 \text{ mAh g}^{-1}$ over 50 cycles at 0.1 A g^{-1} [7]. Narsimulu et al. constructed SnO_2 /carbon cloth nanocomposite via solvothermal process. The cell exhibited 1038 mAh g^{-1} at 0.5 A g^{-1} (50 cycles) as the capacity [8]. Among these materials, tin dioxide (SnO_2) stands out due to its outstanding theoretical capacity up to 1494 mA h g^{-1} [9]. Further, as a promising anode material, SnO_2 shows other advantages over graphite in previous studies. Agostini et al. compared the lithium storage behavior between bulk graphite and exfoliated graphite/graphene nanosheets electrodes. According to the results, the performance of the latter was better, demonstrating that the single bulk structure is not conducive to the promotion of electrochemical performance [10]. Nevertheless, in past literature, numerous morphologies of SnO_2 have been designed, including nanoparticles [11-13],

nanospheres [14-16], nanofibers [17, 18], nanocubes [19-21], nanowires [22, 23], and so on, to tackle the structural problems and thus enhance their electrochemical capabilities. However, two main issues still hinder the development of SnO₂-based anode for LIBs, and strategies to enhance SnO₂-based anode performance for LIBs have been researched, methods generally lay into two aspects: (1) Drastic volume expansion (more than 300%) is associated with the process of lithiation/delithiation, which leads to the pulverization and shedding of SnO₂, resulting in rapid reversible capacity decay and reduced cycle performance [24]. This phenomenon requires fabrication of novel nanostructure which can withstand the impact to volume change during charge/discharge process, e.g. hollow nanostructured SnO₂ materials to maintain the stability to minimize the volume expansion [25]. (2) Poor conductivity of SnO₂ restricts the electrochemical kinetics, which leads to low rate capacity [13]. This can be overcome by adding conductive materials to improve its conductivity [26]. However, it is worth noting that the carbon content ratio plays an important role, and it has to be carefully controlled, otherwise it may cause agglomeration of SnO₂ when anchoring nano-sized SnO₂ particles to the carbon matrix, and lead to a decay of reversible capacity after long-time cycling. For instance, Fu *et al.* prepared SnO₂@C composites with SnO₂ nanocrystals anchored on carbon matrix which delivers weak rate performance when used as anode for LIBs [27]. Li *et al.* synthesized SnO₂/C composites in which ultrafine SnO₂ nanoparticles are bounded in 3D N-doped carbon cages as anode for LIBs, revealing well rapid charging/discharging capability, however, the capacity tends to decline fast during durability cycling test [28]. Moreover, it is

worth mentioning that the N-doped carbon matrix cannot only merely improve the electrical conductivity, but also restrain the agglomeration of SnO₂ during the reversible reaction [9, 11, 28].

Recently, it has been suggested that carbon coating on the surface of hollow SnO₂ nano structure can tolerant sufficient volume change expansion, and the results showed that the electrochemical performance of hollow structured SnO₂/C composite electrodes had been obviously improved [17, 20, 29, 30]. However, the most common products of hollow structured nanosized SnO₂ are in spherical shape [31-33]. This is because the preparation methods that uses silica and polymer nanospheres as the template to maintain the deposition and growth of SnO₂ nanocrystals, but the subsequent process of template removal is complicated [14, 34-37].

Herein, we explored a facile strategy to synthesize the N-doped carbon coated porous SnO₂ nanotubes (SnO₂/C NTs) through a facile co-precipitation hydrothermal treatment process. CuSn(OH)₆ nanorods as precursor was used in our previous work [38] this time, the precursor was partially etched by the acid and generated the hollow structure, which can improve the contact with the electrolyte and thus stabilizes the structure in the charge/discharge process. After calcination, we use polydopamine formed a graphitized N-doped carbon film uniformly coated on the surface of the nanotubes, which helps to improve the electrical conductivity and inhibit the volume change. The SnO₂/C NTs coated with N-doped carbon is tested as the anode for LIB, and it exhibited excellent electrochemical performance with high capacity of 909.5 mAh g⁻¹ at 0.5 A g⁻¹ over 200 cycles, and durability with reversible capacity of

551.7 mA h g⁻¹ after 500 cycles at 1 A g⁻¹, owing to the outer N-doped carbon-coated can be used as a buffer layer to cope with the volume expansion of SnO₂ during cycles. Furthermore, it is become clear that the rate performance is stable after three rounds of repeated tests, indicating its high recovery rate, which is attributed to the improving electrical conductivity and sufficient internal cavity to accommodate the transport of lithium-ion.

2. Experimental section

2.1 Material synthesis

Chemical and reagents were used as received. Scheme 1 shows the preparation procedure of carbon coated SnO₂ nanotubes (SnO₂/C NTs), which is described in three steps below.

2.1.1 Synthesis of CuSn(OH)₆ nanorods

Briefly, 1.58 g of SnCl₄·5H₂O was dissolved in 180 mL of di-ionized (DI) water at temperature of 30°C, 1.52 g of NaOH was then added under vigorous stirring followed by adding 100 mL of CuCl₂·H₂O (0.044 M) solution then the mixture was stirred for 15 minutes, lead to formation of blue colour precipitate. The mixture was then kept at room temperature for 6 h. The resultant precipitate was then separated, washed, dried, and the CuSn(OH)₆ nanorods are obtained shown in Scheme. 1b.

2.1.2 Synthesis of SnO₂ NTs

0.1 g of the as prepared CuSn(OH)₆ nanorods was dispersed into 0.3 mL acetic acid (CH₃COOH) in 30 mL DI water under ultrasound mixing for 0.5 h, followed by transferring into a 50 mL Teflon-lined autoclave and kept at 180°C for 12 h, white

precipitate was then formed. After cooling down to room temperature, the yield was separated using centrifuge, and rinsed with deionized water and anhydrous ethanol for several times. The sample was dried at 60°C for 24 h, then SnO₂ nanotubes (SnO₂ NTs) was obtained and shown in Scheme. 1c. For comparison, the SnO₂ NTs were annealed at 600°C and 700°C for 2 h in air, and denoted as SnO₂-600 NTs and SnO₂-700 NTs, respectively. In addition, porous SnO₂ nanorods (SnO₂ NRs) were also prepared by a chemical solution route followed by calcination and acid-washing process according to our previous work [38].

2.1.3 Synthesis of SnO₂/C NTs

To prepare the SnO₂/C NTs, 0.2 g of as-obtained SnO₂ NTs was mixed with 60 mg dopamine hydrochloride (C₈H₁₁NO₂·HCl) in Tris-buffer (50 mL, 10 mM) at pH 8.5 for 24 h. The sample was collected using the same method to SnO₂ NTs, and then carbonized under N₂ atmosphere at 500°C for 4 h to obtain SnO₂/C NTs and shown in Scheme. 1d. The SnO₂/C NRs were obtained through the same carbon coating process. For comparison, the SnO₂/C NTs composites reacted with 20 mg and 80 mg dopamine hydrochloride were conducted and denoted as SnO₂/C-20 NTs and SnO₂/C-80 NTs, respectively.

3. Results and discussion

The SnO₂/C NTs composite was produced using three steps as shown in Scheme

1. The preparation process of SnO₂ NTs mainly involves the following equations:



First, rod-like CuSn(OH)_6 precursor was derived from an aqueous solution process through equation (1). In the co-precipitation process, SnCl_4 reacted with excess NaOH to produce Na_2SnO_3 firstly, and then CuCl_2 solution was added to the above solution, resulting in CuSn(OH)_6 nucleus. In order to reduce the energy of the system, some of nucleus aggregated together. In the latter crystal growth process, some new nucleus kept forming and aggregated together. The as-formed nucleus are of hexagonal nature and these hexagonal nucleus aggregate to form rod-like CuSn(OH)_6 . Second, the rod-like CuSn(OH)_6 precursor reacted with acetic acid under hydrothermal condition according to equation (2). Because this reaction is a heterogeneous reaction, and the above chemical reactions mainly occurred on the surface of CuSn(OH)_6 rods. When the surface of CuSn(OH)_6 rods has converted to insoluble SnO_2 and soluble $\text{Cu}(\text{CH}_3\text{COO})_2$, the internal substances of CuSn(OH)_6 rods diffuse to the outer surface and continue to react with acetic acid, resulting in SnO_2 NTs. Therefore, the rod-like CuSn(OH)_6 precursor served as sacrificial template in the preparation process of SnO_2 NTs. Finally, the surface of SnO_2 NTs was covered by polydopamine (PDA) followed by a carbonization process, yielding the SnO_2/C NTs.

SEM and TEM images of CuSn(OH)_6 in Fig. 1a and 1d indicate hexagonal CuSn(OH)_6 nanorods have size of $\sim 1\ \mu\text{m}$ in length and $\sim 210\ \text{nm}$ in side length. Fig. 1b and 1e show the surface of the as-prepared SnO_2 NTs with size of $\sim 1.1\ \mu\text{m}$ in length, $350\ \text{nm}$ in outside diameter and $180\ \text{nm}$ in internal diameter prepared using hydrothermal reaction, it can be seen that the surface of the NTs are rough and the length has hardly decreased. The solid structure has also transformed into hollow SnO_2 NTs.

EDS elemental analysis (Fig. S1b) revealed that only Sn and O elements present in the product, this is the evidence that any impurities have been removed for next preparation step. After constant stirring in polymerize dopamine followed by carbonization, the SnO₂/C NTs were obtained with good integrity in size and tubular structure (Fig. 1c and 1 f). Further observation of high magnification TEM images (Fig. 1g) displayed that the SnO₂/C NT was composed of nanocrystals and wrapped in ultrathin carbon layer (the light areas at the edges), which improves the conductivity of pure SnO₂ greatly. To take a deeper look at the edge of the region, as performed by high-resolution TEM (HRTEM) in Fig. 1h, identifying the outer carbon layer was amorphous with thickness of ~5 nm, and the well-defined lattice fringe spacing of 0.335 nm are assigned to the (110) plane of SnO₂. Meanwhile, the selected area electron diffraction (SAED) pattern (Fig. 1i) has definitely shown the diffraction patterns of SnO₂. The bright diffraction rings (110), (101), (211), and (112) confirm the good crystallinity of SnO₂/C NTs. Upon comparison of Fig. 1a-c, the as-prepared SnO₂ NRs (Figs. S2a, b) have similar particle size and non-hollow porous structure. After carbon coating, the pores on the surface of SnO₂/C NRs shown in Figs. S2c, d become small and their surface turns to smooth due to the carbon coating. As for the SEM images of SnO₂-600 NTs and SnO₂-700 NTs shown in Figs. S2e-h, SnO₂-700 NTs exhibit obviously porous structure on the surface of nanotubes because of the high calcination temperature. After carbon coating, the surface of SnO₂-600/C NTs and SnO₂-700/C NTs shown in Figs. S2i-l also become smooth. Moreover, the SEM images of SnO₂/C-20 NTs and SnO₂/C-80 NTs are shown in Figs. S2m-p. It can be seen that the surface of SnO₂/C-80 NTs becomes very smooth

and no obvious pores can be found on the surface of the nanotubes because of the high content of coated carbon.

Fig 2a. exhibits the XRD patterns of as prepared SnO₂ NTs and SnO₂/C NTs. All diffraction peaks are matched with the rutile phase SnO₂ (JCPDS card No. 45-1445). However, in SnO₂/C NTs, there is no diffraction peaks corresponding to carbon are found owing to the amorphous structured caused by low carbonization temperature. This result is in consistence with Fig 1h. Fig. 2b exhibits the Raman spectrum of SnO₂/C NTs. The two broad peaks located at 1364 and 1584 cm⁻¹ are corresponding to disordered structure (D band) and graphite structure (G band) of carbon, respectively [39]. Moreover, it can be further divided into four peaks, which are located at 1214, 1366, 1527, and 1598 cm⁻¹. Among them, the peaks at 1598 and 1366 cm⁻¹ are attributed to the sp² hybrid carbon atoms, and the other at 1527 and 1214 cm⁻¹ are attributed to sp³ hybrid carbons. After calculation, the ratio of sp²/sp³ for SnO₂/C NTs was 1.26, indicating that amorphous carbon layer has good conductivity after carbonization, which can rapidly transfer electrons for SnO₂ in the process of charge/discharge, thereby enhancing the rate performance effectively [29].

To confirm the carbon content of SnO₂/C NT composites, thermogravimetric analysis (TGA) results were carried out from 0 to 600°C under air. As shown in Fig. 2c, there are two stage of weight loss for samples. Initially, the weight loss before 200°C can be assigned to the release of adsorbed oxygen and water adsorbed on surface [40]. Subsequently, a second weight loss observed around 200–600°C, reflecting the oxidation reaction of carbon layer on SnO₂/C, and the contents of carbon-coated

approximately accounts for 12.9%. From the TGA curves of the SnO₂/C–20 NTs and SnO₂/C–80 NTs shown in Figs. S3a, b, the contents of carbon are estimated as 6.7% and 18.2%, respectively. Fig. 2d shows the N₂ adsorption/desorption isotherms of SnO₂/C NTs, the curves reveal the characteristics of type IV with an H1 type hysteresis loop. Moreover, the pore size distribution curve is presented in Fig. 2d (inset) accordingly, the major distribution of micro- and meso-pores are mainly attributed to the porous carbon layer after calcination and the reassembly of SnO₂ particles in the hydrothermal reaction. As a comparison, the N₂ adsorption/desorption isotherms of pure SnO₂ NTs and some other SnO₂-based materials under the same test conditions are shown in Figs. S3c-g. Additionally, the BET surface area and relevant information of pore size for the SnO₂-based materials are summarized in Table S1. The specific surface area of SnO₂ NTs and SnO₂/C NTs are calculated as 128.3 and 92.9 m² g⁻¹, respectively, which effectively promote the contact with electrolyte and buffer volume expansion of SnO₂ particles in charge/discharge process. Compared with the pore size distribution curve of the SnO₂ NTs, the pore volume and average pore size of the SnO₂/C NTs decrease as listed in Table S1 for detail. Similar phenomenon is found in previous work [41]. Moreover, the carbon coating layer can closely attach on the surface of SnO₂ nanocrystals, which is confirmed by HRTEM image of the SnO₂/C NTs shown in Fig. 1h. Therefore, partial pores could be occupied by carbon produced by carbonizing polydopamine, resulting in a reduction of specific surface area after carbon-coating, which could save the loss of electrolyte due to surface electrochemical reactions. The XPS results of two samples were exhibited in Figs. 2e–h and Figs. S3h–l. In Fig. 2e,

the presence of Sn, O, C, N were marked in the survey spectrum of the prepared SnO₂/C NTs. The Sn 3d spectrum is fitted into Sn 3d_{5/2}(487.2 eV) and Sn 3d_{3/2}(495.6 eV), respectively (Fig. 2f) [11, 42]. O 1s peaks at 530.9, 531.5, 532.4 eV are assigned to Sn–O, Sn–O–C, and C=O, respectively (Fig. 2g) [29, 43]. In the C 1s spectrum (Fig. 2h), four peaks correspond to C–C bond (284.8 eV), C–N/C=N bond (285.6 eV), C–O bond (286.4 eV), and the C=O bond (288.6 eV) [11, 26]. Additionally, the N 1s high-resolution spectrum was divided into three peaks located at 401.3, 400.5 and 398.8 eV, which are associated with graphitic N, pyrrolic N, and pyridinic N, respectively (Fig. S2b) [44-46]. In a word, Figs. 2e–h and Fig. S3h verified the successful formation of dopamine-derived N-doped carbon layer coated on the outer SnO₂ NTs. The XPS results of SnO₂ NTs shown in Figs. S3i–l indicate that the product is pure SnO₂ without any other impurity.

The SnO₂/C NTs were assembled in LIBs as anode and the electrochemical performance was analyzed using galvanostatic discharge/charge test, CV test and impedance test. Pure SnO₂ NT anode was also studied as comparison. As displayed in Fig. 3a, the enhanced rate performance of SnO₂/C NTs was measured at 0.1, 0.2, 0.5, 1, 2, and 5 A g⁻¹ for three times, corresponding to the first round of the discharge capacities of 1010.1, 829.4, 759.2, 681.0, 566.4, and 318.6 mA h g⁻¹, respectively. After that, it still showed a prominent reversible capacity of 1069.2 mA h g⁻¹ after 280 cycles, when the current density returned to 0.1 A g⁻¹, revealing the outstanding rate capability. Furthermore, the rate performance for pure SnO₂ NT electrode was conducted under the same test conditions, the capacities can maintain 1436.9, 628.9, 458.2, 346.5, 238.2,

and 111.5 mA h g⁻¹, respectively. However, when it was recovered to 0.1 A g⁻¹ for testing, the capacity can be returned to only 758.6 mA h g⁻¹ after 280 cycles. By comparison, pure SnO₂ NT electrode has poorer reversible capacity can be observed easily. However, the capacity increased at low current densities after cycling at different current densities, probably due to the gradual sufficient contact of the porous material with electrolyte and the ultra-small nanocrystals of refined SnO₂. Besides, the increasing trend of SnO₂ NTs is more obvious for this phenomenon, indicating that N-doped could supply further active sites in terms of extra interfacial Li⁺ storage [11, 43]. The galvanostatic charge/discharge curves of two samples at different current densities were displayed in Fig. 3b and Fig. S4a, corresponding to the rate performance of Fig. 3a, respectively. To further demonstrate the excellent rate performance of the SnO₂/C NT electrode, it was tested at very high current densities of 8.0 and 12.0 A g⁻¹. The result shown in Fig. S4b demonstrates that the SnO₂/C NT electrode maintains high capacities even at the high current densities (8.0 A g⁻¹: 257.8 mA h g⁻¹, 12.0 A g⁻¹: 116.7 mA h g⁻¹). Moreover, when the current density recovered to 0.1 A g⁻¹, the capacity returned to a high value of 1030.5 mA h g⁻¹, demonstrating its prominent rate performance. To investigate the influence of hollow structure on the electrochemical performances of SnO₂/C NT anode, the rate performances of porous SnO₂ NR and porous SnO₂/C NR electrodes were tested and shown in Fig. S4c. Compared with the porous SnO₂ NR and porous SnO₂/C NR anodes, the SnO₂ NT and SnO₂/C NT anodes exhibited higher capacities at various current densities, indicating that the hollow structure could obviously improve their rate performance. The comparison of cyclic

process of SnO₂/C NTs electrode and pure SnO₂ NT electrode at 0.5 and 1 A g⁻¹ are plotted in Fig. 3c and Fig. 3d. Fig. 3c presents the cycling performance at 0.5 A g⁻¹ for 200 cycles. The initial cycle of SnO₂/C NT electrode exhibits a satisfactory discharge capacity of 1270.5 mA h g⁻¹, and charge capacity of 896.9 mAh g⁻¹. In addition, the specific capacity of SnO₂/C NTs was 909.5 mA h g⁻¹ after 200 cycles, which was much better than that of pure SnO₂ NTs (492.7 mAh g⁻¹), exhibiting higher electrochemical cyclic stability. Additionally, the initial Coulombic efficiency (ICE) of the SnO₂/C NT electrode was 70.6%, wherein the irreversible loss of capacity was ascribed to form SEI layer after electrolyte decomposition. The ICE of SnO₂/C NT electrode is well below 80%, which hampers its application in full-cell assembly. This is due to the high exposed surface of the as-prepared SnO₂ NTs, and the formation of SEI layer on the surface leads to a large irreversible initial capacity loss [47]. Therefore, reducing the specific surface area of SnO₂ anode material may enhance the ICE of the SnO₂ electrode. On the other hand, the large specific surface area of anode material can reduce the transport way of Li ions and buffer the volume expansion during the Li⁺ insertion and extraction process, thus enhancing LIBs rate/cycling performance. Therefore, the rate/cycling performance of the SnO₂ anode would be decreased when the specific surface area of SnO₂ anode material was reduced. To overcome its shortage in the low ICE, the SnO₂/C can be controllably prelithiated by the lithium-biphenyl reagent [47, 48]. However, at the third cycle, the ICE increased rapidly to 95.3%, demonstrating that the irreversible process only had an impact on the initial cycles. The relatively high ICE of SnO₂/C is mainly due to the carbon layer coating on SnO₂.

Because it can effectively protect SnO₂ from contacting the electrolyte directly, thus reducing the electrolyte decomposition and inhibiting the formation of SEI layer. Moreover, to further elaborate the effect of reversible lithium-ion transport, the capacities in the potential range of 0.01~1.0 V (dealloying reaction) and 1.0~3.0 V (conversion reaction) were divided as a function of cycle number. The capacity contribution of Sn/Li₂O to SnO₂ reaction at 1.0 V to 3.0 V is much higher than that of the dealloying reaction of LixSn in Fig. S4d. Besides, at 0.01~1.0 V, the reversible capacity contribution of LixSn dealloying reaction remains almost unchanged, while the contribution of SnO₂ reformation capacity increased slightly in the subsequent cycle, which was consistent with the change of total capacity during the cycle. The above results indicate that the increase of the capacity of SnO₂/C NT electrode at 0.5 A g⁻¹ for 200 cycles is mostly owe to the enhancement of conversion reaction efficiency in the voltage at 1.0~3.0 V [43]. Moreover, the voltage-capacity contribution curves of pure SnO₂ NT electrode under the same conditions are also shown in Fig. S4e. The bar chart reveals the capacity of dealloying reaction decreases gradually, while the contribution of reversible capacity of SnO₂ reformation decreases first and then increases (consistent with the cycle curve). It is shown that the solid electrolyte interface (SEI) film has a certain influence on the initial reversible capacity of pure SnO₂ NT electrode, but the SnO₂ still has a certain regenerative capacity during the cycling process. This is a further illustration that the carbon-coating process not only has a great promoting effect on the lithium-ion transport, but also improves decrease of the initial capacity during the cycle of prepared tubular SnO₂ electrode. **For comparison, the cycling performances**

the porous SnO₂ NR and porous SnO₂/C NR electrodes at 0.5 A g⁻¹ were tested and shown in Fig. S4f. It can be found that the porous SnO₂ NR anode exhibits a lower capacity than that of SnO₂ NT anode after 100 cycles. And the porous SnO₂/C NR anode also exhibits a lower capacity than that of SnO₂/C NT anode after 100 cycles. These results indicate that hollow structure can reduce the volume expansion of SnO₂ during cycling process, resulting in high cycling performance. To get a deep investigation into the excellent long-term cyclic stability of two anodes, another cycling performance at 1.0 A g⁻¹ was measured (first ten cycles at 0.1 and 0.5 A g⁻¹ for activation) in Fig. 3d. Unsurprisingly, throughout 500 cycles, the SnO₂/C NT electrode exhibited a prominent capacity of 551.7 mA h g⁻¹, which was higher than that of pure SnO₂ NT electrode (339.7 mA h g⁻¹). In addition, long-term cycling stability of SnO₂/C NT anode at a high current density of 2.0 A g⁻¹ was also tested and shown in Fig. S4g. The SnO₂/C NT anode delivered a high capacity of 340.5 mA h g⁻¹ even after 1000 cycles. Furthermore, cycling tests at diverse charge/discharge rates are measured as well. As shown in Fig. S4h, the capacities at charge/discharge rates of 0.4/0.6 A g⁻¹ were maintained at 655.4 and 458.9 mA h g⁻¹ for two electrodes, respectively. Moreover, even at the changeable charge/discharge rates, the electrodes still exhibited the reversible capacities of 930.3 and 858.2 mA h g⁻¹ (Fig. S4i), indicating that they have a great application prospect. Therefore, for SnO₂ NT electrode as anode of LIBs, it could be demonstrated that N-doped carbon film has a positive effect on the electrochemical performance, especially in the aspects of specific capacity and cyclic stability.

To investigate the influence of specific surface area and pore sizes on the

electrochemical performance, the rate/cycling performances of SnO₂-600 NT, SnO₂-600/C NT, SnO₂-700 NT and SnO₂-700/C NT electrodes were also studied. From Figs. S5a, b, it can be found that the SnO₂-600 NTs with large specific surface area and high pore volume exhibit higher rate/cycling performance than that of SnO₂-700 NTs. As for the rate/cycling performances of SnO₂-600/C NT and SnO₂-700/C NT electrodes shown in Figs. S5c, d, similar results can be founded. Because the SnO₂-600 NTs and SnO₂-600/C NT have large specific surface area and high pore volume, which can reduce the transport way of Li ions and buffer the volume expansion during the Li⁺ insertion and extraction process [49]. Therefore, the SnO₂/C NTs with the largest specific surface area and the highest pore volume among these SnO₂/C composites exhibit the best rate/cycling performance.

To further investigate the influence of carbon coating content on the electrochemical performance of SnO₂/C NT anode, the rate/cycling performance of SnO₂/C-20 NT and SnO₂/C-80 NT electrodes were tested and shown in Fig. S6. From Fig. S6a, it can be found that SnO₂/C-20 NTs cycled at 0.5 A g⁻¹ delivers a higher capacity than that of SnO₂/C-80 NTs after 130 cycles. Furthermore, as shown in Fig. S6b, the SnO₂/C-20 NTs also exhibit superior cycling performance than that of SnO₂/C-80 NTs especially at the high current densities. This is mainly because tin dioxide has a higher theoretical specific capacity than that of carbon. Furthermore, the SnO₂/C-20 NTs have larger specific surface area and higher pore volume than those of SnO₂/C-80 NTs, which can reduce the transport way of Li ions and buffer the volume expansion during the Li⁺ insertion and extraction process, resulting in the high

rate/cycling performance.

Figs. 4a, b shows the initial five CV curves of SnO₂/C NTs and pure SnO₂ NTs at a scan rate of 0.1 mV s⁻¹. In Fig. 4a, based on the reported literature [19, 50-52], the broad peak (1) at 0.83 V in first discharge scan can be related with the reduction of SnO₂ to metallic Sn ($\text{SnO}_2 + 4\text{Li}^+ + 4\text{e}^- \leftrightarrow \text{Sn} + 2\text{Li}_2\text{O}$), with the generation of Li₂O and irreversible SEI film. Then, the cathodic peak turns sharp, located at a voltage about 0.08 V (peak 2), which was corresponded to the reversible reaction of Li-Sn alloying ($\text{Sn} + x\text{Li}^+ + x\text{e}^- \leftrightarrow \text{Li}_x\text{Sn}$). Moreover, during the first anodic scan, the peak (3) at 0.56 V featured the dealloying reaction of Li_xSn alloys. The broad peak (4) at 1.24 V shows the reversible oxidation reaction of Sn/ Li₂O to SnO₂. Further, the peaks above do not overlap completely after the first scanning. The peak (1) shifts to the right (about 1.14 V) in the following four cycles, which may account for the partial reversible reaction of SnO₂ and Li⁺ [53]. The peak (2) is divided into two small peaks, among which the small peak on the left can be ascribed to the intercalation of Li⁺ on the carbon layer ($\text{C} + x\text{Li}^+ + x\text{e}^- \rightarrow \text{Li}_x\text{C}$) [28]. Additionally, the other small peak shifts to higher voltages with peak area decreases, which was related to the loss of capacity caused by the irreversible side reactions after the first circle [19]. Moreover, the CV curves of the two electrodes during following four cycles are well overlapped, demonstrating the good electrochemical reversibility after the first cycle in SnO₂/C NT and pure SnO₂ electrode. Significantly, compared with the SnO₂ NT electrode (Fig. 4b), the redox peaks of SnO₂/C are more obvious, which indicates that carbon film can improve the reversibility of electrochemical reactions during lithiation/delithiation process. Figs. 4c,

d exhibited the galvanostatic charge/discharge curves of two electrodes at 0.5 A g^{-1} for 200 cycles (as mentioned in Fig. 3c above). Clearly, the plateaus of these curves are basically consistent with the CV results above. Moreover, the selected curves of SnO_2/C NTs in Fig. 4c exhibit slight changes, but the overlap of pure SnO_2 NTs under the same conditions (Fig. 4d) is only in the first three cycles and in the 100th and 200th cycles, respectively, which indicates the SnO_2/C NT electrode has higher favorable reversible lithium storage capacity than that of SnO_2 NT electrode. For further compare the electrochemical reaction between SnO_2/C NT and pure SnO_2 electrodes, the differential charge capacity plots (DCPs) are exhibited (Figs. 4e, f). The peaks located at ca. 0.76 and 0.56 V, are correlated with the redox peaks marked on the CV curves, representing the generation of Li_2O , and the decomposition of Li_xSn , respectively. Moreover, the peaks on the CV curves of SnO_2/C NT electrode are sharper than those in pure SnO_2 NTs, indicating the faster reaction kinetics and superior electrode reversibility in LIBs.

In order to assess the rate behavior between SnO_2/C NT and pure SnO_2 NT electrodes, the capacitive characteristics for energy storage have been studied. Firstly, the CV curves have been measured in Figs. 5a, b. As scan rates increased, the absolute values of peak currents have increased gradually. The dominant mechanism between the surface-controlled process (SCP) and diffusion-controlled process (DCP) can be identified on the basis of the relation: $i = k_1v^{1/2} + k_2v = av^b$, where i and v denote the peak currents and scan rate, respectively, a and b are adjustable parameters, $k_1v^{1/2}$ is the DCP mechanism, and k_2v represent SCP mechanism [54]. When the b -value is approximate 0.5, the lithium storage behavior is dominated by DCP. While it is

approach 1.0, indicating that SCP makes the most contribution to the electrochemical reaction [43]. By linear fitting of $\log(i)$ and $\log(v)$, the b -values under different peak currents are obtained in Fig. 5c, d. The two pairs of sharpest oxidation and reduction peak b -values for SnO₂/C NT and SnO₂ NT electrodes are respectively fitted to be 0.82/0.78 and 0.75/0.65. Therefore, it can be inferred that the SCP dominated the high capacitance contribution, thus promoting the reaction kinetics. Moreover, the b -values are nearer to 1 (the reduction peaks), indicating the lithiation process in redox process is more rapid than delithiation process. It is noteworthy that the b -values of SnO₂/C NT electrode are slightly higher than those of the pure SnO₂ NTs, which demonstrates that the carbon layer has improved the surface electrochemical kinetics without destroying the original lithium storage mechanism of pure SnO₂ NTs. In addition, the calculated SCP contribution of redox reaction for two electrodes at different scan rates has been displayed in Figs. 5e, f (blue region). It can be observed that the SCP contribution always dominate and increases gradually with the increase of sweep rates. Specifically, the unique tubular structure, N-doped carbon matrix and uniform carbon-coated layer contribute to the higher capacitance contribution for SnO₂/C NT electrode, which indicates that it can support rapid electron transfer and demonstrate superior electrochemical performance.

To demonstrate the relationship between cyclic performance and electrode kinetics of SnO₂/C NTs, galvanostatic cyclability was performed at a 0.1 A g⁻¹ for 350 cycles and the result was shown in Fig. S7a. The electrochemical impedance spectroscopy (EIS) was performed and shown in Fig. 6a. It's not hard to see that with the increase of

cycle numbers, the reversible capacity was first increased and then decreased. Correspondingly, to explain this phenomenon, Nyquist plots of fresh cells, cells after 250 cycles, and cells after 350 cycles were obtained from the SnO₂/C NT electrode. In Fig. 6a, each Nyquist plot contains a semicircle in the high-frequency region, representing the transfer resistance of the migration within the SEI layer for lithium-ion (R_2). A depressed semicircle in the medium-frequency is associated with the electron transport resistance of electrons (R_{ct}), and sloped line to the real axis in the low-frequency region, which related to the diffusion process of lithium-ion, representing the resistance of Warburg impedance (Z_w) [12]. The above circuit parameters are shown in the equivalent circuit (Fig. 6b), which fits the EIS spectrum in Fig. 6a well. In this, R_l is assigned to the internal resistance among the composite and collector, and is the intercept of the semicircle on the Z' -axis at high-frequency. The fitting parameters of R_l , R_2 , and R_{ct} are displayed in Table S2. It is obvious that, the values of R_{ct} of SnO₂/C electrode after 250 cycles was 6.1 Ω , far less than the 69.1 Ω of the fresh cell and 69.7 Ω after 350 cycles, indicating that the electron transfer rate increases first and then decreases, which are consistent with the cycle performance (Fig. S7a). Significantly, the values of R_{ct} (250 cycles) decreases sharply because of the formation of ultrafine nanocrystals from SnO₂ nanoparticles. Moreover, the fitting value of R_l of fresh cell was about 6.6 Ω and scarcely increased to 8.8 and 30.7 Ω after 250, 350 cycles, respectively, demonstrating that the electrode operated very steadily. Also, it's not hard to see from Fig. S4b that the increase in reversible capacity during the range of 150 to 280 cycles is largely to the significant increase in the transformation

reaction at 1.0 ~ 3.0 V potential, which is consistent with the trend of electron transport rate described previously.

To further research the structural and crystal changes of SnO₂/C NT electrode after cycling test, a number of testing tools (SEM, TEM and XRD) have been performed. In Figs. S8a, b, the tubular morphology, hollow structure and size of SnO₂/C NTs are well maintained, which illustrating the excellent structural stability during lithiation/delithiation process. For comparison, SEM and TEM images of SnO₂ NT anode after 200 cycles were shown in Figs. S8c, d. It can be found that the morphology of SnO₂ NT was damaged after cycling test. Moreover, Fig. S8e has shown the XRD patterns clearly. The diffraction peaks for SnO₂, Sn, Li-Sn alloy, Li_xC and Li₂CO₃ (as products of lithiation reaction and SEI film) are clearly. Then, the SnO₂/C NT electrode was reversibly converted to SnO₂ and Sn after delithiation process, which further displaying the superior reversible cyclic performance of SnO₂/C NT electrodes. Furthermore, comparing the rate performance (Fig. 7) and the cycling performance (Table S3), it can be found that the SnO₂/C NT electrodes prepared in this work is superior to those of most other SnO₂-based anodes [13, 15, 16, 19, 21, 30, 43, 55-58].

Finally, pouch-type cells were assembled using the SnO₂/C NT anode and commercial lithium nickel cobalt manganese oxide (NCM523) cathode. The assembly process is exhibited in Fig. 8a. Figs. 8b, c and Fig. S9 show the rate/cycling performance and galvanostatic charge/discharge curves of the pouch-type cell. As for Fig. 8b, the pouch-type cell exhibits reversible capacities of 674.7, 591.9, 492.1, and 390.6 mAh g⁻¹ at 0.1, 0.2, 0.5, and 1.0 A g⁻¹, respectively. As for the cycling

performance of the pouch-type cell shown in Fig. 8c, the initial discharge capacity is 705.2 mAh g⁻¹ at 0.2 A g⁻¹. After 50 cycles at 0.2 A g⁻¹, it delivers a high capacity of 474.3 mAh g⁻¹. The electrochemical performance of the pouch-type cells further demonstrates the SnO₂/C NTs as a promising candidate for LIBs anode.

4. Conclusion

In summary, the SnO₂/C NTs with highly uniform morphology coated by ultrathin N-doped amorphous carbon film were synthesized successfully using CuSn(OH)₆ nanorods as template for the first time. Due to the hollow structure for buffering the volume expansion, N-doped carbon layer for improving conductivity, protecting from pulverization and providing more active sites, which contribute to prominent lithium storage performance. The SnO₂/C NT electrode delivers an enhanced capacity of 909.5 mAh g⁻¹ at 0.5 A g⁻¹ after 200 cycles, and high long-term cyclic stability (551.7 mAh g⁻¹ after 500 cycles at 1 A g⁻¹) for anode in LIBs. Moreover, it demonstrates impressive rate performance (1069.2 mAh g⁻¹ after 280 cycles), which provides a significant improvement over pure SnO₂ NT electrode as-prepared, without destroying the original lithium storage mechanism. Therefore, it's worth believing that the synthesis strategy presented in this paper provides an ideal way for the synthesis of transition metal oxides (TMOs)/carbon hollow structure composites by using Sn-based mixed metal hydroxide precursor, and would be prospective in the field of energy storage.

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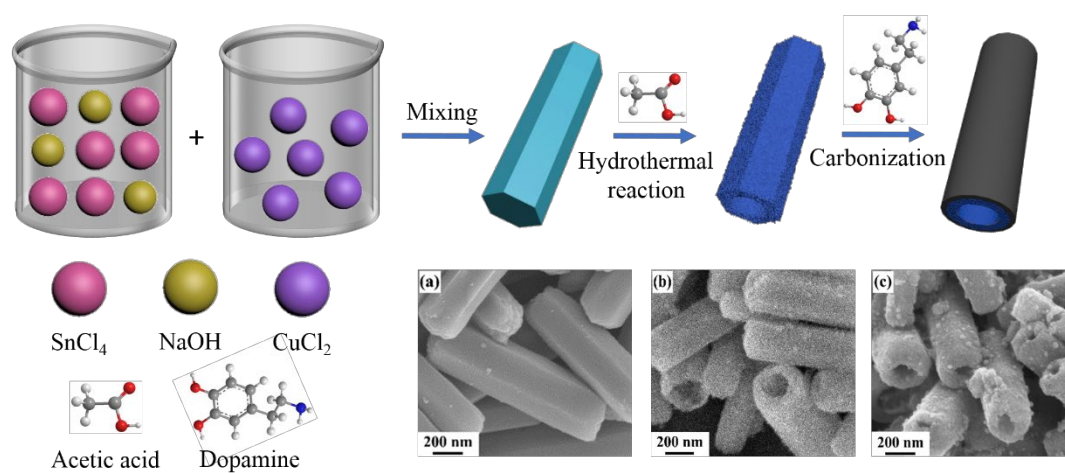
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Figures



Scheme 1 (a) Schematic illustration of preparation process of SnO_2/C NTs with SEM images of (b) $\text{CuSn}(\text{OH})_6$ nanorods, (c) SnO_2 NTs and (d) SnO_2/C NTs.

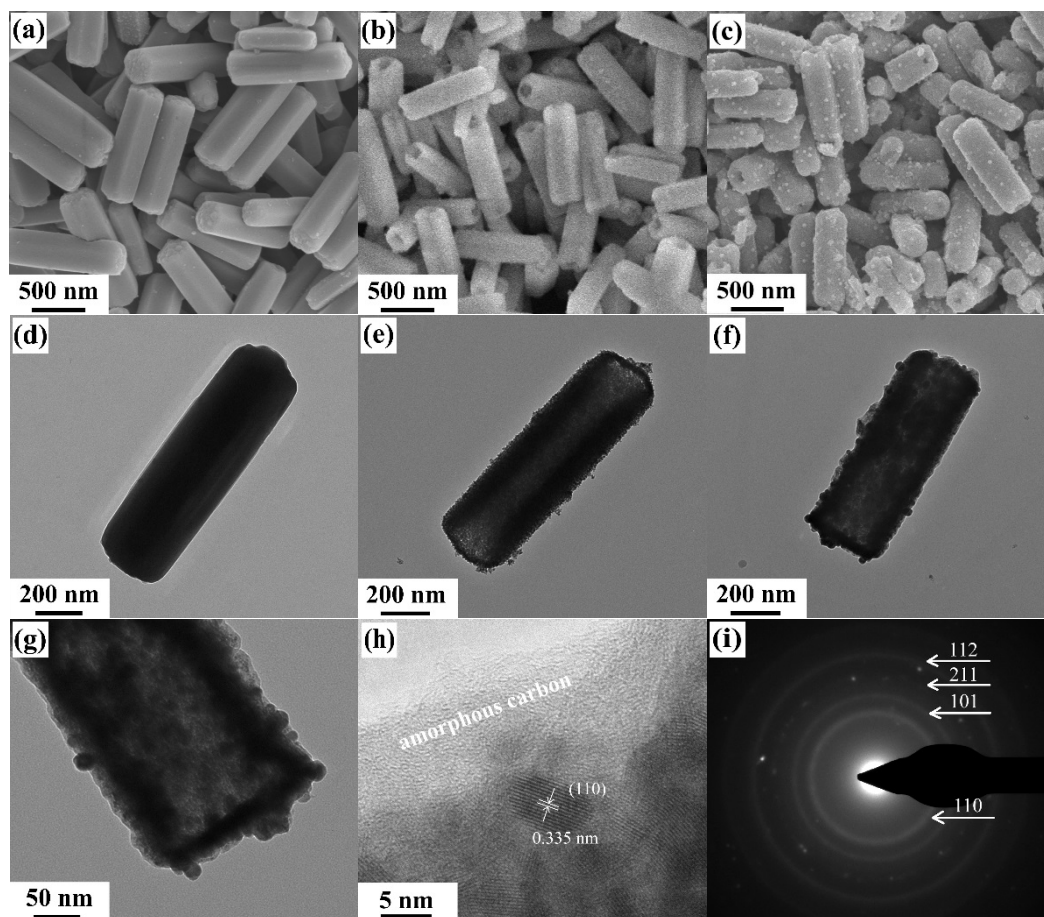


Fig. 1 (a-c) SEM and (d-f) TEM images of CuSn(OH)_6 , SnO_2 NTs and SnO_2/C NTs. (g) high magnification TEM image of SnO_2/C NTs, (h) HRTEM image and (i) SAED pattern of SnO_2/C NTs.

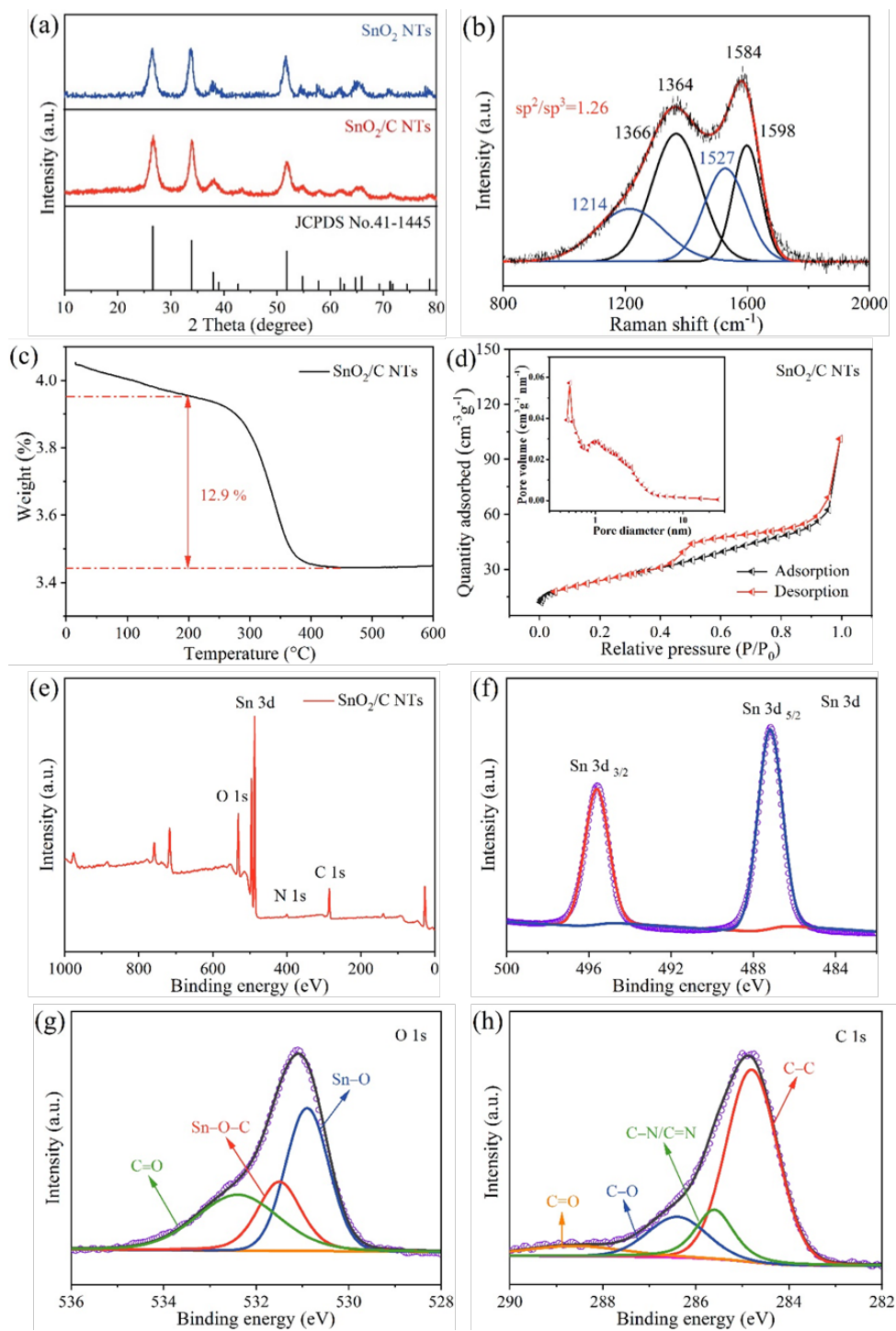


Fig. 2 (a) XRD patterns of SnO₂ NTs and SnO₂/C NTs, (b) Raman spectrum of SnO₂/C, (c) TGA curve and (d) N₂ adsorption/desorption isotherms of SnO₂/C, the inset shows the corresponding pore size distribution curve. (e) XPS survey spectrum and (f–h) high resolution (f) Sn 3d, (g) O 1s, and (h) C 1s XPS spectra of SnO₂/C.

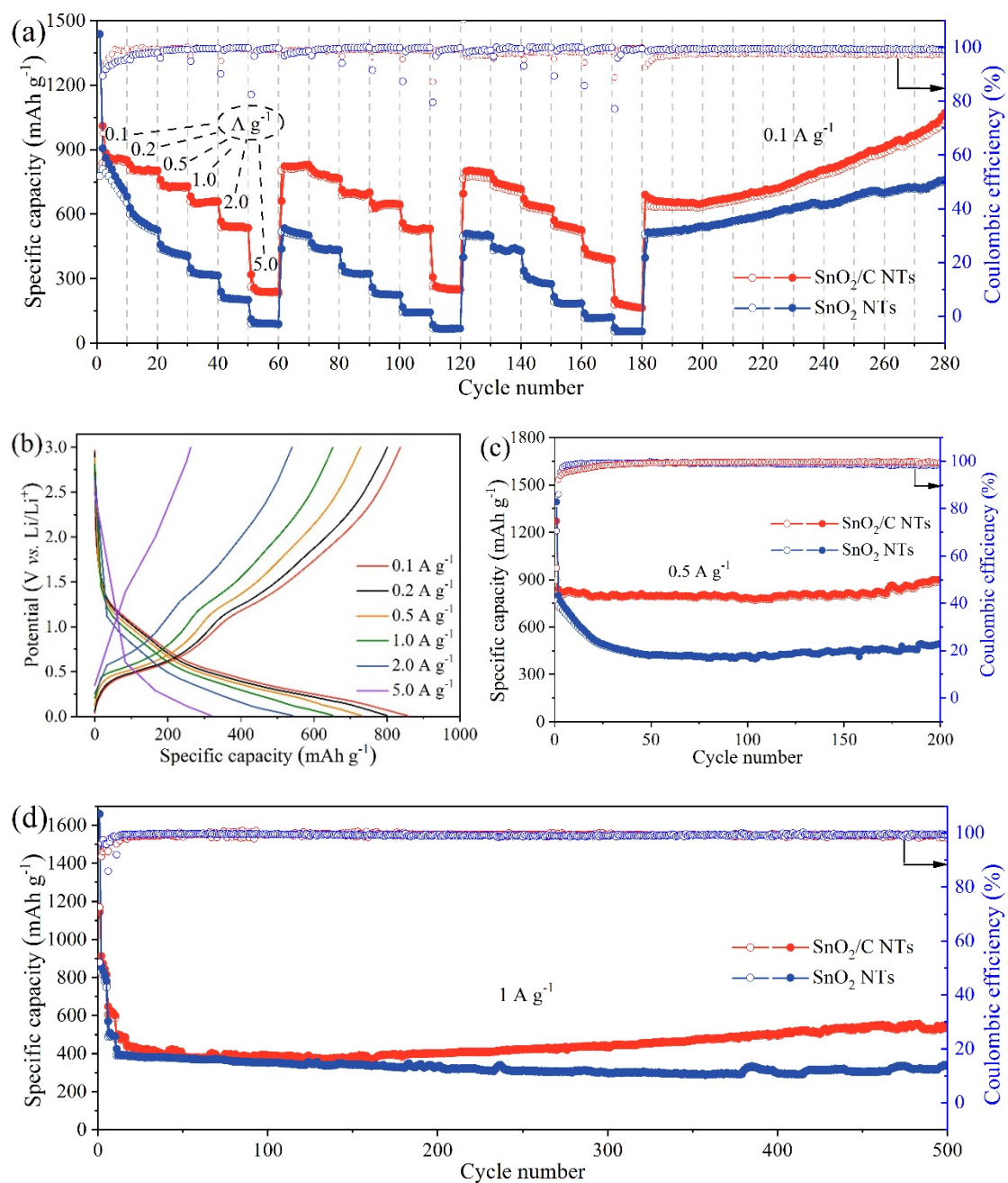


Fig. 3 (a) Rate performance of SnO₂/C NT and SnO₂ NT electrodes at various current densities. (b) Galvanostatic charge/discharge curves of SnO₂/C NTs at increasing current density from 0.1 to 5.0 A g⁻¹. The curves are selected from the middle circle of each rate in the first round. Cycling performances and Coulombic efficiency of SnO₂/C NT and SnO₂ NT electrodes at (c) 0.5 A g⁻¹, and (d) 1.0 A g⁻¹.

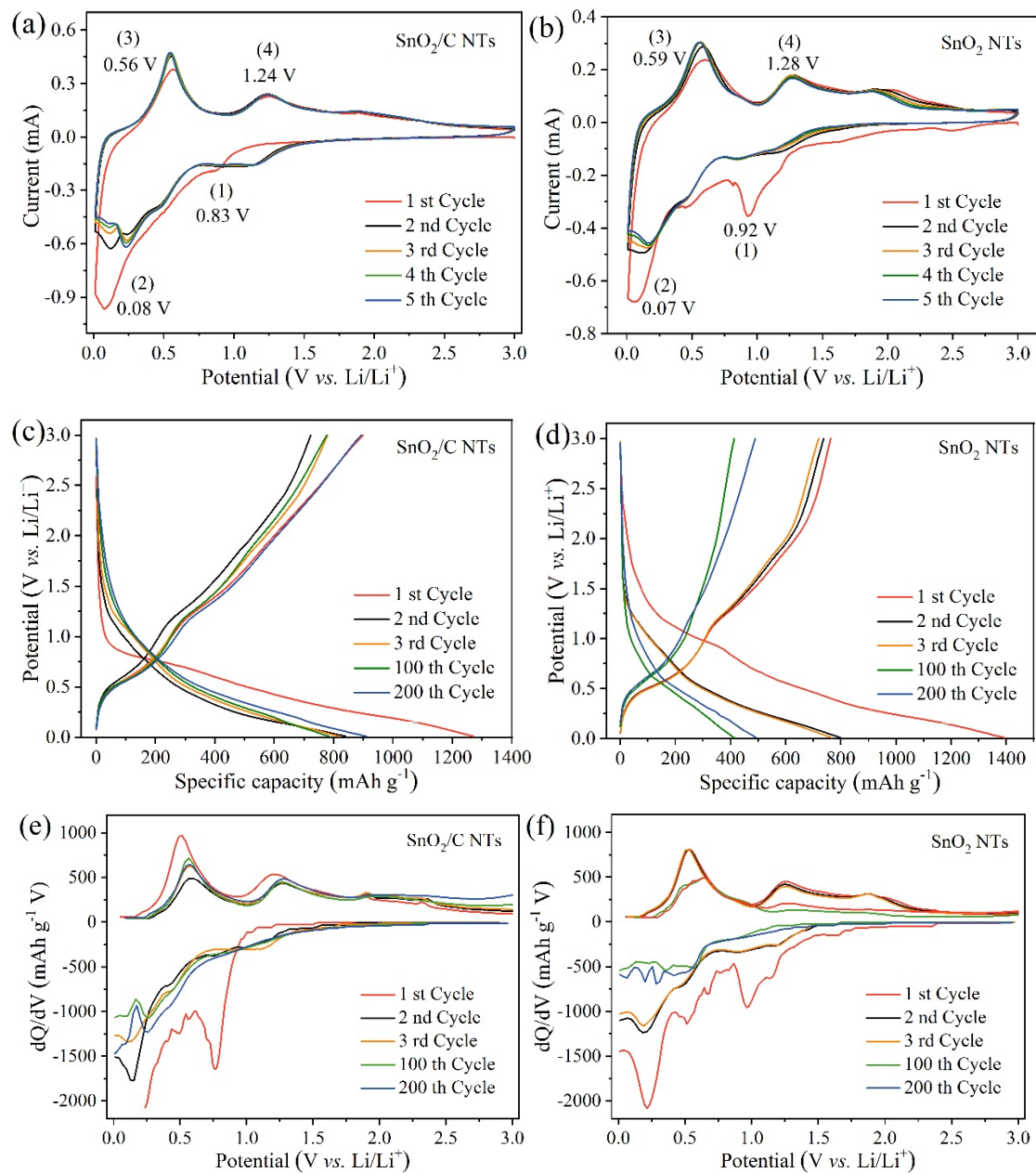


Fig. 4 CV curves of (a) SnO₂/C NT electrode and (b) SnO₂ NT electrode at a scan rate of 0.1 mV s⁻¹ in range of 0.01–3.0 V vs. Li/Li⁺. Galvanostatic charge/discharge curves of (c) SnO₂/C NT electrode and (d) SnO₂ NT electrode for the 1st, 2nd, 3rd, 100th, and 200th cycles at 0.5 A g⁻¹. The differential charge/discharge capacity curves of (e) SnO₂/C NTs and (f) SnO₂ NTs at the 1st, 2nd, 3rd, 100th, and 200th cycles at 0.5 A g⁻¹.

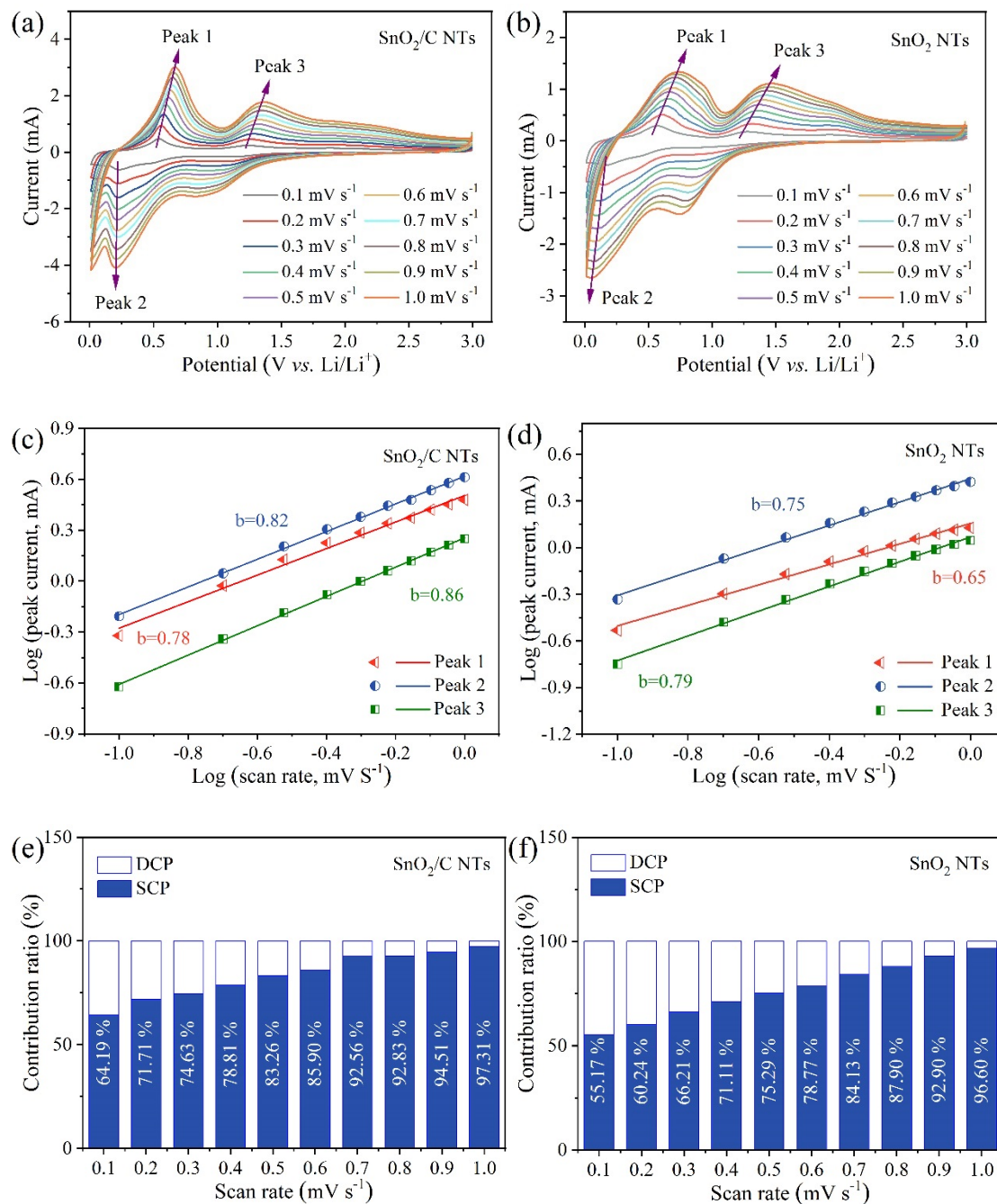


Fig. 5 CV curves of (a) SnO₂/C NT electrode and (b) SnO₂ NT electrode at various scan rates. The fitted specific anodic/cathodic peak current for determining b value of (c) SnO₂/C NT electrode and (d) SnO₂ NT electrode. Column diagrams of capacitive ratio for (e) SnO₂/C NT electrode and (f) SnO₂ NT electrode at various scan rates.

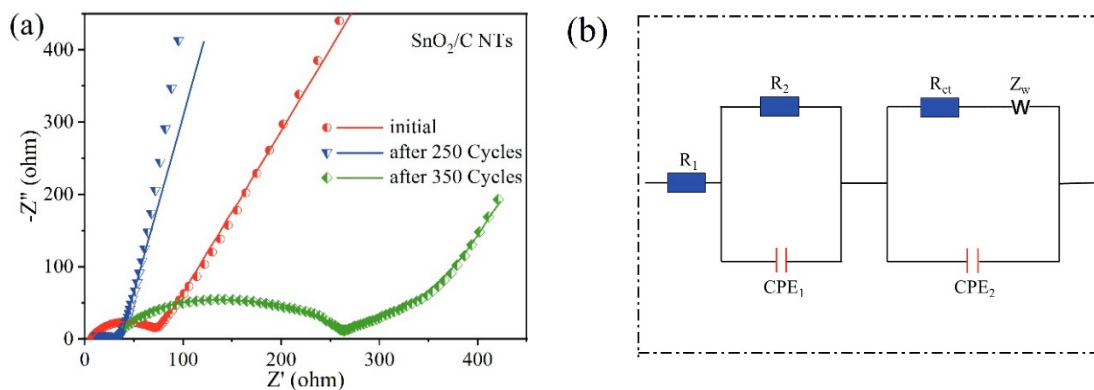


Fig. 6 (a) Electrochemical impedance spectra (symbol) and the fitting curves (line) of SnO₂/C NT electrode for initial and after 250 and 350 cycles. (b) Equivalent circuit used in EIS.

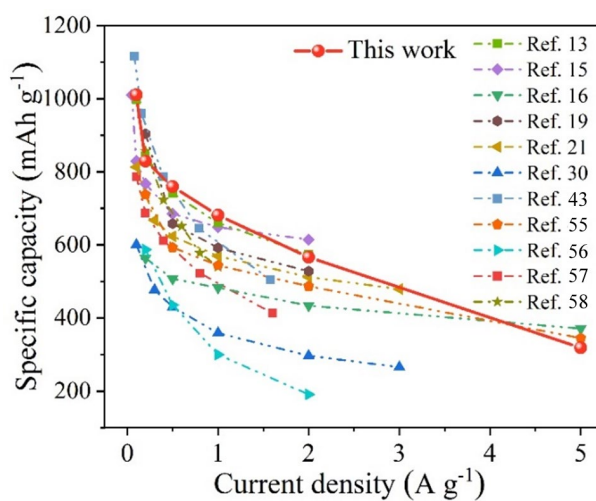


Fig. 7 Rate performance comparison of SnO₂/C NT electrode and previously reported SnO₂-based anode materials.

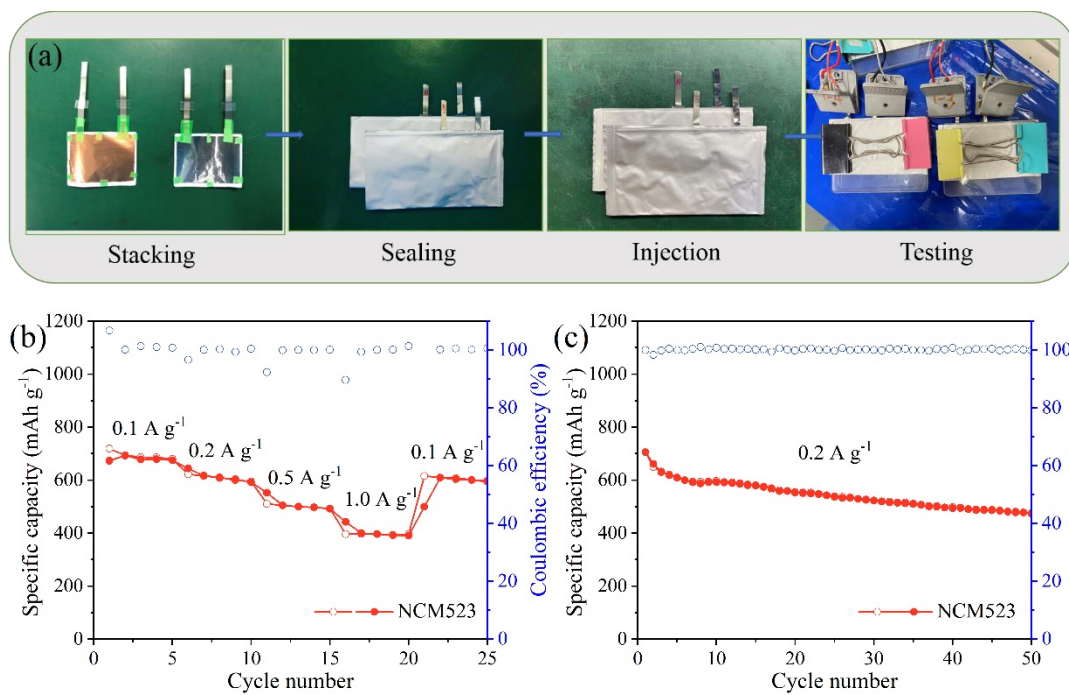


Fig. 8 (a) Illustration of pouch-type cell assembly. Electrochemical performance of pouch-type cells with SnO₂/C NT anode and NCM523 cathode in the potential window of 1.5 to 4.3 V: (b) rate performance and (c) cycling performance at 0.2 A g⁻¹.